

Synthetic Resins, Oleoresins and Pine Chemicals Technology

[Modern Technology of Synthetic Resins & Their Applications](#)

Author: NIIR Board

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Pages: 660

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Synthetic resin is typically manufactured using a chemical polymerization process. This process then results in the creation of polymers that are more stable and homogeneous than naturally occurring resin. Since they are more stable and are cheaper, various forms of synthetic resin are used in a variety of products such as plastics, paints, varnishes, and textiles. There are various kinds of synthetic resins; acetal resins, amino resins, casein resins, epoxy resins, emulsion polymers, hydrocarbon resins, polyamide resins, polyesters rubber resins etc. The classic variety is epoxy resin, manufactured through polymerization, used as a thermoset polymer for adhesives and composites. Epoxy resin is two times stronger than concrete, seamless and waterproof. Polyamide resin is another example of synthetic resins. Polyamide resins are products of polymerization of an amino acid or the condensation of a diamine with a dicarboxylic acid. They are used for fibers, bristles, bearings, gears, molded objects, coatings, and adhesives. The term nylon formerly referred specifically to synthetic polyamides as a class. Because of many applications in mechanical engineering, nylons are considered engineering plastics. Resins are valued for their chemical properties and associated uses, such as the production of varnishes, adhesives, lacquers, paints, rubber and pharmaceutical uses. The applications of synthetic resins are seen in some important industries like paint industry, adhesive industry, the printing ink industry, the textile industry, the leather industry, the floor polish, paper, agricultural industry etc. As it can be seen that there is an enormous scope of application of resins hence it is one of the major field to venture. The major contents of the book are properties, manufacturing process, formulae of synthetic resins and applications of synthetic resins, manufacture of emulsion polymers, polyesters, derivatives of resins, use of resins in polymer field, alkyd resin technology, epoxy resins, application of emulsion polymers, manufacture of polystyrene based ion-exchange, phenol formaldehyde reactions, polycarbonates resins, polyester coating compositions, synthetic rubbers, modification with synthetic resins, water-soluble polymers, cross-linking of water-soluble coatings etc. This book also contains the list of manufacturers and dealers of raw materials, list of chemical plant and equipment

manufacturers and so on in the directory section. The book is very useful for new entrepreneurs, manufacturers of synthetic resins who can easily extract the relevant formulation and manufacturing process from the book.

Handbook on Speciality Gums, Adhesives , Oils, Rosin & Derivatives, Resins, Oleoresins, Katha, Chemicals with other Natural Products

Author: H.Panda

Format: Paperback

Book Code: NI149

Pages: 834

ISBN: 8178330253

Price: Rs. 1,275.00 **US\$** 125.00

The forest in India yields a large number of products, which play an important role in the economy of the country. Natural products may be extracted from tissues of terrestrial plants, marine organisms or microorganism fermentation broths. A crude (untreated) extract from any one of these sources typically contains novel, structurally diverse chemical compounds, which the natural environment is a rich source of. There are numerous product which is has a vital commercial applications for example gum karaya, locust bean gum, tamarind gum, rosin and rosin derivatives, turpentine and its derivaties, tall oil and its derivatives, essential oil of deodar, essential oils of cinnamum species and many more. Gum is any of a number of naturally occurring resinous materials in vegetative species. Various essential oils are also obtained from natural resources like deodar, Juniperus recurvavar, Suamata, Cinnamum species, agar wood etc. Tall oil products find use in many product applications because of their economy and ready availability. Tall oil is more like a chemical product with a constant and dependable supply and a steady price. It has a large number of applications like; adhesives, carbon paper, cement addition agent, detergents, drawing oils, fungicides, lubricants, soaps, rubber additives, surface coating etc. Phenolic adhesives continue to be the most significant adhesives for the production of weather resistant wood products. In terms of volume of trade, revenue and employment potential, the minor forest products have surpassed the traditional major forest products viz, timber, firewood, pulp, wood etc. Aromatic and medicinal plants are one the major resource from forests; the medicinal plants have been used since ancient times for the treatment of human ailments. Rosin, also called colophony is a solid form of resin obtained from pines and some other plants, mostly conifers, produced by heating fresh liquid resin to vaporize the volatile liquid terpene components. It is semi transparent and varies in color from yellow to black. At room temperature rosin is brittle, but it melts at stove top temperatures. It chiefly consists of different resin acids, especially abietic acid. Oleoresin is a naturally occurring mixture of oil and a resin extracted from various plants, such as pine or balsam fir. Over three quarters of the world population relies mainly on plants and plant extracts for health care. Natural products have evolved to encompass a broad spectrum of chemical

and functional diversity. It is this diversity, along with their structural complexity, that enables small natural molecules to target a nearly limitless number of biological macromolecules and often to do so in a highly selective fashion. Because of these characteristics, natural products have seen great success as therapeutic agents. However, this vast pool of compounds holds much promise beyond the development of future drugs. This book makes an attempt to provide information of chemical nature, physical properties, manufacturing process, purification, applications, and compatibility of gums, adhesives, oils, rosin & derivatives, resins, oleoresins, katha, chemicals with other natural products. This book contains chapter on rosin and rosin derivatives, esterification of methylolated rosin, turpentine and its derivatives, tall oil and its derivatives, tall oil in liquid soaps, essential oils of cinnamum species, utilization of tannin from waste conicer barks, katha production in Tarai area of Uttar Pradesh, adhesives for wood based on natural polyphenolic substance, etc. This book contains process of forest based products like Gums, Resins, Oleoresins, Essential Oils and other natural products obtained from Indian forests. It gives an insight of richness and vastness of the forest wealth. This book is first of its kind, which covers comprehensive treasure of information on a wide variety of products. This is very resourceful book for students, growers and marketing agencies, country where there is rich flora and fauna awaiting proper exploitation, production and utilization.

Synthetic Resins Technology Handbook

Author: NIIR Board of Consultants & Engineers

Format: Paperback

Book Code: NI150

Pages: 588

ISBN: 8178330261

Price: Rs. 1,100.00 **US\$** 125.00

Synthetic resin is typically manufactured using a chemical polymerization process. This process then results in the creation of polymers that are more stable and homogeneous than naturally occurring resin. Since they are more stable and are cheaper, various forms of synthetic resin are used in a variety of products such as plastics, paints, varnishes, and textiles. There are various kinds of synthetic resins; acetal resins, amino resins, phenolic resins, epoxy resins, fufuryl alcohol: resins, fluorocarbon resins, polyurethane resins, etc. Resins are polymeric compound which are available in nature and are also manufactured by synthetic routes. Some resins are also manufactured by partial modification of natural precursor polymer by chemical. The classic variety is epoxy resin, manufactured through polymerization, used as a thermoset polymer for adhesives and composites. Epoxy resin is two times stronger than concrete, seamless and waterproof. Various thermoplastic thermosetting polymers, including elastomers, have been incorporated to modify the properties for the cured epoxy resin products. Elastomers provide greater elongation and impact strength. Polysulfides, the most commonly used elastomer to flexibilise epoxy resins. Heat resistant polymers are employed for the various uses; heat flame resistant fibers plus ultra high strength, high modulus fibers; films, laminating varnishes and wire enamels; structural adhesives and molding powders. The Synthetic Resin Manufacturing industry initially enjoyed strong growth over its earlier history as plastics began to increasingly replace traditional materials such as wood, leather and metal. Plastic is estimated to have been the most used material globally. The book basically deals with new raw materials for cost reduction of alkyds and unsaturated polyester, amino resins, polyester based resins, enzymatic synthesis of phenolic copolymers, radiation curable hybrid formulation, self polishing anti fouling, epoxy resins, epoxy resins from methyl epichlorohydrin, fillers, reinforcements, and other additives, cardanol modified epoxy resins, baking coatings from epoxy derived from cardanol, phenolic resins, polyurethane resins, aqueous polyurethane dispersion technology, heat resistant resins, etc. The resin have wide industrial uses like in lacquers, paints, textiles, varnishes, printing inks and cosmetic etc. this book contains formulae, processes and applications of various resins. This book will

be very resourceful to new entrepreneurs, consultants, technical institutions, libraries and for those who wants to venture into this field.

The Complete Technology Book on Synthetic Resins with Formulae & Processes

Author: NIIR Board of Consultants & Engineers

Format: Paperback

Book Code: NI151

Pages: 512

ISBN: 818662399X

Price: Rs. 1,150.00 **US\$** 125.00

Synthetic resin is typically manufactured using a chemical polymerization process. This process then results in the creation of polymers that are more stable and homogeneous than naturally occurring resin. Since they are more stable and are cheaper, various forms of synthetic resin are used in a variety of products such as plastics, paints, varnishes, and textiles. There are various kinds of synthetic resins; silicones resins, polyvinyl pyrrolidone, gum arabic, epoxy resins, guar gum, carrageenan, carboxymethyl cellulose, etc. Resins are polymeric compound which are available in nature and are also manufactured by synthetic routes. Some resins are also manufactured by partial modification of natural precursor polymer by chemical. Silicones are unique among the commercially important polymers both in chemistry and in variety of industrial applications. Silicones can be applied as high temperature insulating varnishes, impregnates to be used with glass, asbestos, mica products and encapsulating agents for electrical components. Water borne dispersions or emulsions, for example emulsions of vinyl or acrylic copolymers are popular in decorative coatings. The applications of synthetic resins are seen in some important industries like paint industry, adhesive industry, the textile industry, paper, paint, agricultural industry, petroleum industry etc. As it can be seen that there is an enormous scope of application of resins hence it is one of the major field to venture. Some of the fundamentals of the book are electrodepositable pigmented coating compositions based on alkyd resins, phosphorus containing allyl resins, vapour permeation cure technology, characterization of water soluble anodic electrodepositive pigmented coating compositions, protection of concrete substrates, zinc rich coatings, electro deposition primers, developments in thermosetting powder coatings, application of powder coatings, polyethylene glycol, petroleum recovery and processing, industries using polyethylene glycols, silicones resins, preparation & formulation of silicone resin based coatings, pigments and dyes etc. Synthetic Resins are used by lot of industries. Yet, little emphasis has been placed on the comparative value on functionality of polymeric material as a class. These resins have been classified in separate categories, usually in terms of their Chemistry, sources or end uses. The present book contains formulae, processes and other valuable details for

various synthetic resins. This is very useful book for those concerned with development, consultants, research scholars, new entrepreneurs existing units, institutional libraries etc.

**The Complete Book on Adhesives, Glues & Resins Technology
(with Process & Formulations) 2nd Revised Edition**

Author: NPCS Board of Consultants & Engineers

Format: Paperback

Book Code: NI185

Pages: 616

ISBN: 9788178331614

Price: Rs. 1,675.00 US\$ 150.00

An adhesive is a material used for holding two surfaces together. In the service condition that way adhesives can be called as “Social” as they unite individual parts creating a whole. A useful way to classify adhesives is by the way they react chemically after they have been applied to the surfaces to be joined. There is a huge range of adhesives, and one appropriate for the materials being joined must be chosen. Gums and resins are polymeric compounds and manufactured by synthetic routes. Gums and resins largely used in water or other solvent soluble form for providing special properties to some formulations. More than 95% of total adhesive used worldwide are based on synthetic resins. Gums and resins have wide industrial applications. They are used in manufacture of lacquers, printing inks, varnishes, paints, textiles, cosmetics, food and other industries. Increase in disposable income levels, rising GDP and booming retail markets are propelling growth in packaging and flexible packaging industry. Growth of disposable products is expected to increase, which leads to increase in consumption of adhesives in packaging industry. The global value of adhesive resins market is estimated to be \$11,339.66 million and is projected to grow at a CAGR of about 4.88% in coming years. Rapid urbanization coupled with growing infrastructure and real estate construction projects is projected to further fuel demand for adhesives in India. This handbook covers photographs of plant & machinery with supplier's contact details and manufacturing aspects of various adhesives, glues & resins. The major contents of the book are glues of animal origin, fish glues, animal glues, casein glues & adhesives, blood albumen glues, amino resin adhesives, cyanoacrylate adhesives, epoxy resin adhesives, phenolic resin adhesives, polychloroprene resin adhesives, polysulfide sealants & adhesives, resorcinolic adhesives, furan resin adhesives, lignin adhesives, polyamide adhesives, rosin adhesive, tannin adhesives, terpene based adhesives, starch adhesives, acrylic adhesives and sealants, pressure sensitive adhesives, hot melt adhesives, alkyd resins, acrylic modified alkyd resins, alkyd –amino combinations based on neem oil, amino resins, carbohydrate modified phenol- formaldehyde resins, epoxy resins etc. It will be a standard reference book for professionals, entrepreneurs, those studying and researching in this important area and others interested in the

field of adhesives, glues & resins technology.

Phenolic Resins Technology Handbook

Author: NPCS Board of Consultants & Engineers

Format: Paperback

Book Code: NI197

Pages: 584

ISBN: 9788190568500

Price: Rs. 1,275.00 US\$ 125.00

Phenolic resins are obtained by the reaction of phenols with aldehydes. The simplest representative of these types of compounds, phenol and formaldehyde, are by far most important. Phenolic resins are mainly used in the production of circuit boards. The development of synthetic resins for surface coating applications has usually followed the use of similar material in the plastic industry. One of the first synthetic resins ever used commercially, both in plastics and in surface coatings was the phenolic resin. Phenolic resins result aldehyde with or without modification. Phenol resin bonded wood materials; particle boards (PB), plywood, fiber board (FB) and glued wood construction element are used for outdoor construction and in high humidity areas because of the high water and weathering resistance of the phenolic adhesive bond and high specific strength. The competitiveness and development of the wood working industry are of utmost importance for the development for thermosetting plastics. This industry is the largest consumer of urea melamine and phenol resins. Phenolic laminates are made by impregnating one or more layers of a base material such as paper, fiberglass or cotton with phenolic resin and laminating the resin saturated base material under heat and pressure. The resin fully polymerizes (cures) during this process. The base material choice depends on the intended application of the finished product. Paper phenolics are used in manufacturing electrical components such as punch through boards and household laminates. Glass phenolics are particularly well suited for use in the high speed bearing market. Other applications of phenolic resins are in chemical equipments, fibers, socket putties, photo resists, tannins, brush putties, etc. Good performance at a reasonable cost has long been an important selling point for phenolic resins, especially in applications such as wood bonding and insulation, where discoloring and other drawbacks can be overlooked because of cost savings. Hence demand of phenolic resins is growing rapidly. This book basically deals with general reaction of phenols with aldehydes, the resoles, curing stages of resoles, kinetics of a stage reaction, chemistry of curing reactions, kinetics of the curing reaction, the novolacs, decomposition products of resites, acid cured resites, composition of technical resites, mechanisms of rubber vulcanization with phenolic resins, thermosetting alloy

adhesives, vinyl phenolic structural adhesives, nitrile phenolic structural adhesives, phenolic resins in contact adhesives, chloroprene phenolic contact adhesives, nitrile phenolic contact adhesives, phenolic resins in pressure sensitive adhesives, rubber reinforcing resins, resorcinol formaldehyde latex systems etc. The present book covers manufacturing processes of phenolic resins. New entrepreneurs, technocrats, research scholars can get good knowledge from this book.

Handbook on Oleoresin and Pine Chemicals (Rosin, Terpene Derivatives, Tall Oil, Resin & Dimer Acids)

Author: H Panda

Format: Paperback

Book Code: NI207

Pages: 608

ISBN: 8178330199

Price: Rs. 2,200.00 **US\$** 200.00

Pines are known to mankind from the time immemorial. It offers both direct uses, as well as indirect uses specially soil conservation. Initially it was used mainly for fuel; their branches were used for festivals etc. Pines besides being a source of valuable timber, pulpwood, yield pitch, tar, rosin, colophony and turpentine, collectively known as naval stores, a term coined to these owing to their use for construction and maintenance of sailing vessels as sealing compounds for their wooden hulls. The genus pine species tapped for their oleoresin in different countries. A variety of oleoresins are extracted from various plants. Pine oleoresin being the most important one is extracted from pine trees. Turpentine and rosin are two constituent parts of the pine oleoresins. The composition of turpentine varies considerably according to the species of pine exploited. More and more specialised uses are being found for pine resin products, particularly those of high quality. Turpentine derived from pine resin is also used as a source of aroma chemicals in flavour and fragrance industry. Pinewood chemicals are effectively gained from the trees in three principal ways; treatment of exuded gum from living pines, processing the wood stumps and wastes of aged trees and treatment of black liquor obtained as a byproduct in wood pulp industry. There are two steps involved in production of oleoresin; olustee gum cleaning process and recovery of turpentine and rosin: batch and continuous process. The panorama of base catalysed isomerisations of terpenes is an important part of aroma chemistry. Major contributions in this area are presented here under sections on hydrocarbons, alcohols, aldehydes, ketones, acids, esters and epoxides. Tall oil is a by product of the pine wood use to make sulfate pulp. Tall oil products find use in many product applications because of their economy and ready availability. The principal industrial applications of tall oil products are numerous; adhesives, carbon paper, detergents, driers, drilling fluids, oils, gloss oils, paper size, plasticizers, printing inks, soaps, textile oils etc. Some of the fundamentals are pine oleoresin extraction methods, occurrence, formation and exudation of oleoresin in pines, processing of oleoresin, rosin derivatives and its potential, new developments in rosin ester and dimer chemistry, terpene based adhesives, effect of solvent, ozone concentration and temperature on yields

were investigated, sylvestrene and some of its derivatives, homopolymers and copolymers of acrylates, polymers and copolymers of vinyl pinolate, base catalysed isomerisations of terpenes, components of pine roots, insecticides based on turpentine, the general characteristics of dimer acids, structure and properties of dimer acids etc. The present book has been published having in views the important uses of pines. The book contains manufacturing process of different products extracted from pines like oleoresin, rosin, turpentine derivatives, tall oil, resins and dimer acids etc. This is the first book of its kind which is very resourceful for all from researchers to professionals.

Alkyd Resins Technology Handbook

Author: H.Panda

Format: Paperback

Book Code: NI230

Pages: 424

ISBN: 9788178331348

Price: Rs. 1,100.00 **US\$** 125.00

Alkyd resins are any of a large group of thermoplastic resins that are essentially polyesters made by heating polyhydric alcohol with polybasic acids or their anhydride and used chiefly in making protective coatings and good weathering properties. These resins are useful as film forming agents in paint, varnished and enamels & as thermosetting plastics that can be moulded into solid objects. Hence, alkyd resins are one of the important ingredients in the synthetic paint industry. Alkyd resins are the synthetic resins which have a dominant position among the synthetic resins with respect of production volume & the frequency of the use in paint & varnish materials. Despite the growing popularity of acrylic, polyurethane and epoxy resins, alkyd resins remain highly favoured among paint producers for its variability of compositions & better value for money. Originally, alkyd resins were merely the reaction products of phthalic anhydride and glycerine. But these products were too brittle to make satisfactory coatings. The use of oils or unsaturated fatty acids in combination with the brittle alkyds resulted in the air-drying coatings which revolutionized the chemical coating industry. The oil or fatty acid portion of the alkyd is one of the factors which determine the paint formulator's choice of resin to be used. In general, the lower the phthalic content of an alkyd, the higher the amount of oil used. Alkyd resins products are suitable for wide range of products with application in decorative, maintenance and contractor paints where excellent gloss and good durability are required. Experts believe that the total consumption of paint & varnish materials will rise to a great extent in the coming years. Both cost wise & performance wise, alkyds have proven themselves over a wide swath of demands, from agriculture/construction equipment to general industrial metal and even architectural finishes. Some of the fundamentals of the book are the basic chemistry of unsaturated polyesters, factors affecting alkyd production, monitoring the alkyd reactions, alkyd calculations, alkyd formulations based on theory, practical alkyd formulations, assessment of the performance of single and multicoat red iron oxide alkyd paint systems, styrenated alkyd resins based on maleopimaric acid, mechanical properties of alkyds resin varnish films and the effect of different weathering conditions on them, modification of alkyds, copolymerization of alkyd silicons for coatings, styrene copolymers in alkyd resins, etc. This book contains alkyd formulation, modification of alkyds, styrene copolymers in alkyd resins, copolymerization of alkyd

silicon, polyblends of polystyrene glycol and alkyd in surface coatings, alkyd calculations, and alkyd nomograms. This book will find very helpful to all its readers, entrepreneurs, scientists, technical institution, existing industries, paint technologist etc.

The Testing Manual of Paints, Varnishes and Resins

Author: H. Panda

Format: Paperback

Book Code: NI236

Pages: 592

ISBN: 9788178331416

Price: Rs. 1,875.00 US\$ 150.00

Paint can be applied to almost any kind of object. It is used in the production of art, in industrial coating, as a driving aid (road surface marking), or as a barrier to prevent corrosion or water damage. Quality control for paint product can be achieved through conducting a number of physical and chemical tests to paint samples. In the paint and coating industries, paint testing is often used to determine if the paint or coating will adhere properly to the substrates to which they are applied. Testing of paint, varnishes and resins can be done in a number of different ways. The fact of the matter is that many industries use several different paint testing methods in order to ensure accurate results. Products of the surface coating are essential for the preservation of all types of architectural structures, including factories, from ordinary attacks of weather, micro and macro organisms, atmospheric pollutant, etc. Architectural coatings are usually applied to wood, gypsum wall board, or plaster surfaces. Bituminous coatings are used on surfaces to reduce or eliminate the destructive effects of weather, chemicals and water vapour. They are also used as sound deadeners, to provide resistance to heat transfer and to provide abrasive coatings to minimize slip hazards. Traffic paint is an important factor in the control of traffic, not only of motor vehicles but also of aircraft at airports and of pedestrian traffic. Proper paint formulations depend upon raw materials selection and accurate calculation of the amounts of its constituents. Therefore it becomes necessary to adopt various test methods for testing the quality of product. The final product shall have no adverse effect on the health of personnel when used for its intended purpose and applied in approved facilities with the use of approved safety equipment. This testing manual elaborates the methods used to determine the physical and chemical properties of paint, varnish, resins, and related materials. Some of the fundamentals of the book are biological deterioration of paints and paint films, weathering tests natural weathering, artificial weathering machines, new jersey zinc company machine, gardener parks wheel, atlas weather Ometer, sunshine carbon arc weather Ometer, British railways machine, British paint research station machine, waxes and polishes, putty, glazing compounds, caulking, compound and sealants, tile like coatings, applicable specifications, adhesion tests, Evans adhesion

test, resistance to alkaline peeling (Evans method), paint for electrocoating, synthetic resins, driers and metallic soaps, natural resins The purpose of this book is to help its readers to establish standardized testing methodologies and to eliminate unnecessary or undesirable variations in test results when evaluating a products adherence to specification requirements. It is hoped that this book will help its readers who are new to this sector and will also find resourceful for new entrepreneurs, existing industries, technical institution etc.

Epoxy Resins Technology Handbook (Manufacturing Process, Synthesis, Epoxy Resin Adhesives and Epoxy Coatings)

Author: Dr. H. Panda

Format: Paperback

Book Code: NI305

Pages: 560

ISBN: 9788178331744

Price: Rs. 1,695.00 **US\$** 150.00

Epoxy is a term used to denote both the basic components and the cured end products of epoxy resins, as well as a colloquial name for the epoxide functional group. Epoxy resin are a class of thermoset materials used extensively in structural and specialty composite applications because they offer a unique combination of properties that are unattainable with other thermoset resins. Epoxies are monomers or prepolymers that further reacts with curing agents to yield high performance thermosetting plastics. They have gained wide acceptance in protecting coatings, electrical and structural applications because of their exceptional combination of properties such as toughness, adhesion, chemical resistance and superior electrical properties. Epoxy resins are characterized by the presence of a three membered cycle ether group commonly referred to as an epoxy group 1,2-epoxide, or oxirane. The most widely used epoxy resins are diglycidyl ethers of bisphenol-A derived from bisphenol-A and epichlorohydrin. The market of epoxy resins are growing day by day. Today the total business of this product is more than 100 crores. Epoxy resins are used for about 75% of wind blades currently produced worldwide, while polyester resins account for the remaining 25%. A standard 1.5-MW (megawatt) wind turbine has approximately 10 tonnes of epoxy in its blades. Traditionally, the markets for epoxy resins have been driven by demand generated primarily in areas of adhesives, building and civil construction, electrical insulation, printed circuit boards, and protective coatings for consumer durables, amongst others. The major contents of the book are synthesis and characteristics of epoxy resin, manufacture of epoxy resins, epoxide curing reactions, the dynamic mechanical properties of epoxy resins, physical and chemical properties of epoxy resins, epoxy resin adhesives, epoxy resin coatings, epoxy coating give into water, electrical and electronic applications, analysis of epoxides and epoxy resins and the toxicology of epoxy resins. It will be a standard reference book for professionals and entrepreneurs. Those who are interested in this field can find the complete information from manufacture to final uses of epoxy resin. This presentation will be very helpful to new entrepreneurs, technocrats, research scholars, libraries and existing units.

About NIIR

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