Handbook on Cosmetics (Processes, Formulae with Testing Methods)

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Cosmetics products are created for application on the body for the purpose of cleansing, beautifying or altering appearance and enhancing attractive features. It is not similar like medicines in addition to it cannot be used to modify the physique function or performance. The cosmetic Industry has witnessed rapid growth over the last couple of decades. Now a day the range of cosmetic and beauty products has widened tremendously. The use of cosmetics has increased exponentially not only among in females but the male population also indulges in their use. A wide range of chemical and natural materials is used in the formulation of cosmetic and toiletry preparations. Cosmetics like creams, gels, face powder, eye makeup, shaving cream, and colognes are used on a daily basis by both women and men. The Indian cosmetic Industry has witnessed rapid growth over the last couple of decades. In that time the range of cosmetic and beauty products in India has widened tremendously. Beauty products manufacturers in India mostly cater to the great demand for cosmetics and toiletries that fall into the low or medium price categories as the greatest demand in India has always been for these economically priced products. Bearing a long glowing heritage of cosmetic and beauty, aesthetic makeup products is being used since olden days and nowadays it appear like a booming economy in India which would be the largest cosmetic consuming country in a next few decades. While the demand of beautifying substances are growing day by day, a large number of local as well as international manufacturers gradually extend their ranges and products in different provinces of India. Industry sources estimate a rapid growth rate of 20% per annum. Some of the fundamentals of the book are regulation of cosmetic products, the relationship of cosmetic products to drugs, preservation of cosmetics, factors affecting preservation, organisms found in cosmetics, antiperspirants and deodorants, cleansing creams and lotions, baby toiletries, face powder manufacturing process, aerosol cosmetics, shaving preparations: soaps, creams, oils, and lotions, advantages and disadvantages of natural dyes, packaging cosmetic preparations, etc.

The book covers formulae, manufacturing processes of various types of cosmetics like antiperspirants and deodorants, cleaning creams, lotions, emollient creams, baby toiletries, face powder, eye makeup and many more along with testing methods. This book will be great asset to new entrepreneurs, existing units, technocrats and technical institutions.

Regulation of Cosmetic Products
 Historical Development
 Self-regulation
 Regulation in the United States

- 1. Federal Regulation of Cosmetics
- 2. Cosmetic Composition
- 3. Cosmetic Labeling
- 4. The Relationship of Cosmetic Products to Drugs
- 5. Regulation of Cosmetics by Other Federal Agencies
- 6. Cosmetics and the Consumer Product Safety Commission
- 7. Regulation of Cosmetics by the States
- 8. Conclusion

2. Sensitivity Testing **Diagnostic Sensitivity Testing** Technique of Diagnostic Patch Testing The Interpretation of Patch Test Reactions "Uncovered― versus "Covered― Patch-Test Technique Features of Patch Testing with Paraphenylenediamine Uncovered Patch-Test Method for PPDA Sensitivity Covered Patch-Test Technique for PPDA Sensitivity Evaluation of Patch-Test Reactions to PPDA Features of Patch Testing with Nail Polish Patch Testing with Lipstick **Testing with Permanent Wave Solutions** Testing for Sensitivity to Perfumes Testing for Lanolin Sensitivity **Diagnostic Photosensitivity Testing** Light Sources for Photosensitivity Testing Testing Cosmetics for Photosensitization Testing Antimicrobial Agents in Soaps and Cosmetics Patch Test Table for Specific Ingredients in Cosmetics Patch Tests with Unlisted Cosmetic Ingredients Prophetic or Predictive Sensitivity Testing Predictive Testing for Allergic Contact Sensitization Predictive Testing for Photosensitizing Capacity

3. Quality Assurance
Quality Control
Raw Material Inspection
Inspection of the Finished Product
Inspection of Containers and Packaging Materials
In-Process Control
Finished Goods Control
Good Laboratory Practice (GLP)
Good Manufacturing Practice (GMP)
Environmental Protection
Quality Promotion
Works Proposal System
Quality Teams

4. Raw Materials Introduction Basic Surfactants Alkyl Ether Sulfates Alkyl Sulfates a-Olefin Sulfonates Other Basic Surfactants Mild Anionic Surfactants Sulfosuccinates **Cocoyl Isethionates** Acyl Amides Alkyl Ether Carboxylates **Magnesium Surfactants** Alkyl Ether Carboxylates **Magnesium Surfactants Alkyl Phosphates Amphoteric Surfactants Alkyl Betaines** Alkylamido Betaines Acylamphoglycinates and Acylamphopropionates Amine Oxides Non-ionic Surfactants **Ethoxylates Products** Alkyl Polyglycosides **Cationic Surfactants** Monoalkyl Quaternaries **Dialkyl Quaternaries Trialkyl Quaternaries Benzyl Quaternaries** Ester Quaternaries **Ethoxylated Quaternaries** Shampoo and Bath Additives Thickeners Foam Stabilizers Pearlescent Agents **Conditioning Agents Emollients Sequestering Agents Oil Components** Mineral Oil Natural Oils Triglycerides Jojoba Oil Synthetic Oils **Isopropyl Esters Ethylhexyl Esters Oleic Acid Esters** Caprylic / Capric Acid Esters **Isocetyl Stearate** Octyldodecanal **N-Butyl Stearate Diisopropyl Adipate** Pentaerythritol Tetraisostearate Waxes Natural Waxes Synthetic Waxes Silicone Oils **Cream Bases Fatty Alcohols**

Polyol Esters Fatty Acids Oil-in-Water (O/W) Emulsifiers Water-in-oil (W/O) Emulsifiers

5. Preservation of Cosmetics **Factors Affecting Preservation Organisms Found in Cosmetics** Molds Yeasts Bacteria Factors Influencing the Growth of Microorganisms Minerals **Growth Factors Moisture Content** pН Temperature Oxygen Other Ingredients Factors Affecting the Action of Preservatives in Cosmetics Concentration Solubility Relationships pН Surface-Active Agents The Interference of Nonionic Emulsifiers with Preservatives Suitability of Substrate for Growth of Organisms Amount of Inoculum Synergism or Antagonism with Other Compounds **Evaluation of Preservatives for Cosmetics** Methods of Testing Antimicrobial Agents Choice of Organism **Practical Tests** Preservatives **Organic Acids** Alcohols Aldehydes **Essential Oils** Phenolic Compounds Esters of p-Hydroxybenzoic Acid o-Phenylphenol Mercury Compounds Surface-Active Agents **Miscellaneous Nitrogen Compounds** Polyols **Miscellaneous Antimicrobials** Mechanism of Preservative Action Allergic Response to Preservatives and Antimicrobials Photosensitization Manufacturing Prevention of Microbial Contamination **Deionizer Contamination** Filter Contamination **Raw Material Contamination**

Sanitation **Microbial Corrosion Emulsion Preservation** Preservation of Shampoos Chelation Antioxidants Rancidity Mechanism of Action **Classification of Antioxidants** Considerations for Use of Antioxidants 6. Antiperspirants and Deodorants Introduction Regulations Mechanism of Sweating Antiperspirant Active Properties **Basic Aluminum Chloride** Aluminum Zirconium Complexes **Clinical Assessment** Formulatory Considerations Performance Cost **Esthetics Formulations Roll-on Products** Stick Products Spray Products Deodorants Odor Control **Clinical Assessment** Formulations 7. Cleansing Creams And Lotions **Properties Sought** History Types of Cleansing Cream **Beeswax-Borax Emulsion Type Basic Materials** Liquefying Cleansing Creams Miscellaneous Emulsion Types Sorbitan Fatty Acid Ester Emulsions Acid-Containing Cleansing Creams **Detergent Cleansing Creams Antibacterial Cleansing Preparations Cleansing Lotions Cleansing Preparations for Oily Skin** Consideration of Safety Equipment and Manufacturing

8. Emollient Creams And Lotions Theoretical Aspects of Emollience Emollient Materials Emollient Evaluation

Emulsion Types Penetration **Formulations Emollient Creams Raw Materials** Glyceryl Monostearate (from "Triple-Pressed― Stearic Acid) Polyethylene Glycol Fatty Acid Esters **Stearic Acid Beeswax Fatty Alcohols** Lanolin Hydrocarbon Waxes Manufacturing Procedure **Emollient Lotions Specialized Creams and Lotions** Eye Creams All-Purpose Creams **Therapeutic Creams** 9. Baby Toiletries **Epidermal Physiology** Skin Care of the Newborn **Baby Oils Baby Lotions Cationic Lotions** Care of the Diaper Area Diaper Rash **Cationic Ointments** Baby Oils **Baby Lotions Baby Creams** Soap **Baby Powders Diaper Laundering** Disposable Diapers Infantile Eczema Care of the Hair and Scalp Formulation **Raw Materials Baby Oils Baby Lotions Baby Creams Baby Powders** Literature 10. Face Powders Loose Face Powder **Raw Materials Formulations Compact Face Powder** Raw Materials, Binding Agents, and Preservatives **Binding Agents Compression Methods**

Face Powder Manufacturing Process **Base Powder Preparation Color Extenders** Combination: Base Powder and Color Extenders Mills **Pressing Machines and Pressure Considerations** Packaging **Quality Control and Laboratory Practices** Shade Control and Lighting **Dispersion of Color** Pay off **Pressure Testing Breakage Test** 11. Eye Makeup **Raw Materials** Pigments **Basic Ingredients** Petrolatum Lanolin Ceresin Carnauba Beeswax **Stearic Acid** Isopropyl Myristate **Propylene Glycol** Gum Tragacanth Methyl Cellulose Preservatives Pearlessences Perfuming Formulation and Manufacture **Eveshadow** Mascara **Eyebrow Pencils** Eye Liners **False Eyelashes Eye Cover Products** Eye Makeup Removers Eye Creams and Eye Sticks Analysis **General Remarks** 12. Aerosol Cosmetics Definitions **Historical Background** Principle and Mechanism The Package and its Components Container Metals Industry Specifications for Fabricated Aerosol Cans Glass Plastics

Valves Valve Specialties Actuator Cover Cap **Powder or Paint Valves** Foam Valves Spray Anyway Valves **Metering Valves Special Applicators** Codispensing Valves **Propellants** Concentrate Production Cold Filling **Pressure Filling** Under-the-Cup Filling Formulation Hair Products Hair Sprays Hairsets and Conditioners Hairdressing Color Rinse and Sprays Wave Lotions Shampoos Skin Products **Deodrants and Antiperspirants** Fragrances Sunscreen Shaving Cream **Shaving Accessories** Feminine Deodrant Spray **Nail Preparations** Powders Face Creams and Lotions **Oral Products**

13. Shaving Preparations: Soaps, Creams, Oils, and Lotions Shaving Soaps, Sticks and Powders
Shaving Soaps
Shaving Sticks
Shaving Powders
Lather Shaving Cream
Brushless Shaving Cream
Shaving Oils and Lotions

14. Preshave and Aftershave Preparations
Presahve Preparations
Skin Conditioners
Beard Softeners
Pre-electric Shave Preparations
Aftershave Preparations
Clear Lotions
Stick Lotions and Gels
Creams and Emulsified Lotions

Powders Styptics Aerosols

15. Hair-Grooming Preparations Properties of a Good Hairdressing Types of Haridressing **Brilliantines Liquid Brilliantines** Solid Brilliantines Alcoholic Lotions Hair Tonics **Two-Layer Lotions Gum-Base Hairdressings Oil-in-Water Emulsions** Water-in-Oil Emulsions Aerosol Hairdressings 16. Hair Straighteners **Morphological Considerations General Chemical Composition** Keratin Hair Treatment Reactions Oxidation **Diffusion of Reagents D-Cystine Fraction** Measurement of Physical Changes Related to Fibre Treatment Form-related Compositions **Temporary Straightening** Permanent Straightening **Thioglycolate Compositions Neutralizers** Manufacturing and Material Specifications Packaging Considerations Method of Application Other Materials Silicones Sulfites Manufacture Procedure Neutralization **General Considerations**

17. Bleaches, Hair Colorings and Dye Removers Demands in Hair Coloring Classes of Coloring Agents Bleaching Agents Early Bleaches Chemical Bleaches Hydrogen Peroxide Action of Peroxide on Hair Bleaching Agents and Treatments Platinum Bleaching

Blanching of Hair After Treatment of Bleached Hair Synthetic Organic Dyes Range of Shades Required **Special Shades Temporary Colorings Coloured Rinses Rinses for Gray Hair** Importances of Instructions **Color Shampoos** Powders Crayons Semi-Permanent Dyes Nitro Dyes Self-Oxidizing Dyes Solvent-Assisted Dyes **Anion-Cation Complexes Reactive Dyes** Aminoanthraquinone Dyes Permanent Dyes (Oxidation Dyes) Pyrogallol Introduction of Amino Dyes Early Commercial Development Quest for Substitutes; Protective Measures **Research for Improved Products and Processes** Advantages and Disadvantages of Oxidation Dyes Composition of Modern Oxidation Dyes Forms of Oxidation Dyes **Regulations Governing Amino Dyes** Research for New Days **Plant Derivatives** Henna Indigo Camomile Wood Extracts Mixed Wood Dyes **Miscellaneous Plant Products** Use of Mordants Advantages and Disadvantages of Natural Dyes Metallic Dyes Lead Dyes Silver Dyes Dyes for Eyebrows and Eyelashes **Copper Dyes Compound Hennas Miscellaneous Metallic Dyes** Advantages and Disadvantages of Metallic Dyes Toxicity of Metallic Hair Dyes

18. Packaging Cosmetic PreparationsPackaging Requirements and FunctionsPackaging Materials and Containers

Tins and Jars Bottles and Flacons Tubes Stick Applicators Spray Cans Decoration of Cosmetics Packaging Future Ecological and Economic Challenges

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