Mineral is defined as a naturally occurring solid chemical substance formed through biogeochemical processes, having characteristic chemical composition, highly ordered atomic structure, and specific physical properties. By comparison, a rock is an aggregate of minerals and/or mineraloids and does not have a specific chemical composition. Mineral resources of India are sufficiently rich and varied to provide the country with strong industrial base. The country is particularly rich in metallic minerals of the ferrous group such as iron ores, manganese etc. It has the world largest reserves in mica and bauxite. In the field of extractive metallurgy, mineral processing, also known as mineral dressing or ore dressing, is the process of separating commercially valuable minerals from their ores. Mining is the extraction of valuable minerals or other geological materials from the earth, from an ore body; the term also includes the removal of soil. Materials recovered by mining include base metals, precious metals, iron, uranium, limestone, etc. There are three methods of mining: conventional or manual mining, semi mechanised mining and mechanised mining. Geopolymerisation is the processes which can transfer large scale alumina silicate wastes into value added geopolymeric products with sound mechanical strength and high acid, fire and bacterial resistance. One of many useful applications of geopolymerisation is the immobilization of heavy metals and radioactive elements. The production of non ferrous metals from natural mineral ores is, in general, highly energy intensive. Some of the non ferrous mineral sources are bauxite, granite, magnesite, limonite etc. Limestone is a sedimentary rock composed largely of the minerals calcite and aragonite, which are different crystal forms of calcium carbonate (CaCO₃). Limestone processing includes several steps; primary crushing (jaw crushe, gyratory crushe, impact breaker), secondary crushing (cone crushe), fine grinding and pulverization, conveying, screening, washing, heavy media separation, optical mineral sorters, drying and storage. The non metallic mineral mining and quarrying industry segment covers a wide range of mineral extraction. Most of these minerals are found in abundance close to the surface, so underground mining is uncommon in this industry segment. Mineral resources of India are sufficiently rich and varied to provide the country with strong industrial base. The country is particularly rich in metallic minerals of the ferrous group such as iron ores, manganese etc. It has the world largest reserves in mica and bauxite. This book basically deals with methods of mining, mining machineries, geopolymerisation of mineral products and waste, industrial and scientific aspects of non ferrous metals production, processing of alumina rich Indian iron ore slimes, limestone processing, lime stone, asbestos, coal beneficiation, gravity concentration processes to recover values from coal and ore fines and many more. The book is meant for
everyone who wants to study about the subject or wants to venture into the field of mineral processing.

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