## The Complete Book on Biodegradable Plastics and Polymers (Recent Developments, Properties, Analysis, Materials & Processes)

Author: - NIIR Board of Consultants &

**Engineers** 

Format: paperback

Code: NI165 Pages: 672

Price: Rs.1275US\$ 125

**Publisher: NIIR PROJECT CONSULTANCY** 

**SERVICES** 

Usually ships within 5 days

Biodegradable plastics made with plant based materials have been available for many years. The term biodegradable means that a substance is able to be broken down into simpler substances by the activities of living organisms, and therefore is unlikely to persist in the environment. There are many different standards used to measure biodegradability, with each country having its own. The requirements range from 90 per cent to 60 per cent decomposition of the product within 60 to 180 days of being placed in a standard composting environment. They may be composed of either bio plastics, which are plastics whose components are derived from renewable raw materials, or petroleum based plastics which contain additives. Biodegradability of plastics is dependent on the chemical structure of the material and on constitution of the final product, not just on the raw materials used for its production. Polyesters play a predominant role as biodegradable plastics due to their potentially hydrolysable ester bonds. Bio based polymers are divided into three categories based on their origin and production; polymer directly extracted from biomass, polymers produced by classical chemical synthesis using renewable biomass monomer and polymers produces by microorganisms or genetically modified bacteria. In response to public concern about the effects of plastics on the environment and in particular the damaging effects of sea litter on animals and birds, legislation is being enacted or is pending in many countries to ban non degradable packing, finishing nets etc.

This book basically deals with biodegradable plastics developments and environmental impacts, hydro biodegradable and photo biodegradable, starch synthetic aliphatic polyester blends, difference between standards for biodegradation, polybutylene succinate (pbs) and polybutylene, recent developments in the biopolymer industry, recent advances in synthesis of biopolymers by traditional methodologies, polymers, environmentally degradable synthetic biodegradable polymers as medical devices, polymers produced from classical chemical synthesis from bio based monomers, potential bio based packaging materials, conventional packaging materials, environmental impact of bio based materials: biodegradability and compostability, etc.

Environmentally acceptable degradable polymers have been defined as polymers that degrade in the environment by several mechanisms and culminate in complete biodegradation so that no residue remains in the environment. The present book gives thorough information to biodegradable plastic and polymers. This is an excellent book for scientists engineers, students and industrial researchers in the field of bio based materials.

## BIODEGRADABLE PLASTICS â€" DEVELOPMENTS AND ENVIRONMENTAL IMPACTS

Biodegradable

The ASTM defines â€~biodegradable' as

Compostable

â€~Compostable' is defined by the ASTM as

Hydro-biodegradable and Photo-biodegradable

Bio-erodable

Thermoplastic Starch Products

Degradation Mechanisms and Properties

Starch Synthetic Aliphatic Polyester Blends

Degradation Mechanisms and Properties

Starch and PBS/PBSA Polyester Blends

**Degradation Mechanisms and Properties** 

Starch-PVOH Blends

**Degradation Mechanisms and Properties** 

PHA (Naturally Produced) Polyesters

**Degradation Mechanisms and Properties** 

PHBH (Naturally Produced) Polyesters

Degradation Mechanisms and Properties

PLA (Renewable Resource) Polyesters

Degradation Mechanisms and Properties

PCL (Synthetic Aliphatic) Polyesters

**Degradation Mechanisms and Properties** 

PBS (Synthetic Aliphatic) Polyesters

Degradation Mechanisms and Properties

**AAC Copolyesters** 

Degradation Mechanisms and Properties

Modified PET

Degradation Mechanisms and Properties

Water Soluble Polymers

Polyvinyl Alcohol (PVOH)

**Degradation Mechanisms and Properties** 

Ethylene Vinyl Alcohol (EVOH)

Photo-biodegradable Plastics

Degradation Mechanisms and Properties

Controlled Degradation Additive Masterbatches

**Degradation Mechanisms and Properties** 

**Coated Paper** 

Agricultural Mulch Film

**Shopping Bags** 

Food Waste Film and Bags

**Consumer Packaging Materials** 

Landfill Cover Film

Other Applications

Biodegradation Standards and Tests

American Society for Testing and Materials

ASTM D5338-93 (Composting)

ASTMD5209-91 (Aerobic, Sewer Sludge)

ASTM D5210-92 (Anaerobic, Sewage Sludge)

ASTM D5511-94 (High-solids Anaerobic Digestion)

ASTM Tests for Specific Disposal Environments

International Standards Research

International Standards Organisation

**European Committee for Normalisation** 

â€~OK Compost' Certification and Logo

**Compost Toxicity Tests** 

Plant Phytotoxicity Testing

**Animal Toxicity Test** 

Difference Between Standards for Biodegradation

**Development of Australian Standards** 

Composting Facilities and Soil Burial

Key Factors Defining Compostability

Physical Persistence

**Chemical Persistence** 

**Toxicity** 

Effect on Quality of Compost

**Anaerobic Digestion** 

Waste Water Treatment Plants

Reprocessing Facilities

Landfills

Marine and Freshwater Environments

Litter

Key Issues

Recyclable Plastics Sorting Considerations

Reprocessing Considerations

Polyolefin Reprocessing

Polyethylene Reprocessing

Composting

**Landfill Degradation** 

**Energy Use** 

Greenhouse Gas Emissions

Pollution of Aquatic Environments

**Increased Aquatic BOD** 

Water Transportable Degradation Products

Risk to Marine Species

Litter

**Compost Toxicity** 

Recalcitrant Residues

**Aromatic Compounds** 

Addigtives and Modifiers

**Isocyanate Coupling Agents** 

**Plasticisers** 

**Fillers** 

Catalyst Residues

Prodegradants and Other Additives

Source of Raw Materials

Development of Australian Standards and Testing

Life-Cycle Assessment

Minimisation of Impact on Reprocessing

Determination of Appropriate Disposal Environments

Education

Identify standards and test methods for biodegradable

plastics in Australia

APPENDIX A

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**Activated Sludge** 

Aerobic degradation

Aliphatic-aromatic Copolyesters (AAC)

Aliphatic polyesters (e.g. PCL)

**Amylose** 

Anaerobic degradation

**ASTM** 

Bioassimilation

Biodegradable

Bioerodable

**Biomass** 

Compostable

Compostable Plastics

Composting

Copolyesters

Decomposer organism

Degradability

Degradable PET

**Ecotoxicity** 

Foamed starch

**Functional Group** 

Humus

Hydrolysis

**LCA** 

Masterbatch

Mineralisation

**Modified PET** 

Monomer

Organic Recycling

Photo-biodegradation

Photodegradable

**Phytotoxicity** 

Plastified Starch

Polybutylene succinate (PBS) and polybutylene

suucinate adipate (PBSA)

Polycaprolactone (PCL)

**Polyesters** 

Polyhydroxyalkanoates (PHA)

Polyhydroxybutyrate (PHB)

Polylactic Acid (PLA)

Polylactic acid aliphatic copolymer (CPLA)

Polymer

Polyvinyl Alcohol (PVOH)

Prodegradant

Recalcitrant Residues

Thermoplastic Polymers

Thermosetting Polymers

Thermoplastic Starch

2. RECENT DEVELOPMENTS IN THE BIOPOLYMER INDUSTRY

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FIBRE-REINFORCED COMPOSITES

STARCH BASED MATERIALS

PLANT PRODUCED POLYMERS

MICROBIALLY PRODUCED POLYMERS

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AND COATINGS

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Polymers directly extracted from bio-mass

Polysaccharides

Starch and derivatives

Cellulose and derivatives

Chitin/Chitosan

**Proteins** 

Casein

Gluten

Soy protein

Keratin

Collagen

Whev

Zein

Polymers produced from classical chemical synthesis

from biobased monomers

Polylactic acid (PLA)

Biobased monomers

Polymers produced directly by natural or genetically

modified organisms

Poly(hydroxyalkanoates) (PHAs)

Bacterial cellulose

Material properties

Gas barrier properties

Gas barriers and humidity

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Thermal and mechanical properties

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Coated paper

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Edible coatings and films

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State-of-the-art in biopackaging of foods

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Potential biobased materials

Ready meals

Conventional packaging materials

Potential biobased packaging materials

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Conventional packaging materials

Potential biobased packaging materials

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Conventional packaging materials

Potential biobased packaging materials

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Conventional packaging materials

Potential biobased materials

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Potential biobased packaging materials

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Potential biobased packaging materials

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Price

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The market of biobased packaging materials

Perspective

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**BEGIN INSERT** 

PLASTICS FROM POTATO WASTE

STARCH TO GLUCOSE TO LACTIC ACID

LACTIC ACID INTO PLASTIC

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Biodegradation by Pseudomonas sp.

Weight loss data

Materials

Test microorganisms

Testing of the samples

Weight loss data

**APPENDIX 1** 

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The forward draw (FWD)

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Permeation through finish, sidewall and base

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**MATERIALS** 

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NIIR PROJECT CONSULTANCY SERVICES, 106-E, Kamla Nagar, New Delhi-110007, India.

Email: npcs.india@gmail.com Website: NIIR.org

Thu, 01 May 2025 11:42:55 +0000