Modern Technology of Plastic Processing Industries (2nd Edition)

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Plastics are contemporary, synthetic materials. Plastics are oil and gas based, and consumes less than four per cent of our oil and gas reserves. Plastic in fact saves the energy it takes less energy to convert into plastic from raw materials. Throughout their whole life circle one-third less energy needs than making paper bags. Without plastic, whole packaging would take almost double energy by around 160 percent. The better-quality properties of plastics such as sanitized or germ free barrier properties, light weight, and durability contribute appreciably to our health and quality to way of life.

The Plastic industry has been witnessing a continuous increase in demand from a long time attracting many towards it. To all those who are looking forward for a proper understanding of technology and methodology used in the plastic industries so that they could penetrate into plastics industries with a consideration of the current industry trend then this book provides you about certain very essential information about Plastic. PVC can be processed by all the conventional conversion processes as used for other thermoplastics but with some modifications. This book covers an intensive study of Current Trends in Conducting Polymers with a significant and detail explanation of thermosetting, thermoplastic material and products environment health and the future prospects.

The content of the book includes information about plastic and allied products equipped with latest technology. It also includes comprehensive information on the development of the sector and manufacturing process. The several chapters of the book contain information about: Processing of PVC, Applications of PVC and so on. The book also has chapter that will provide you with some very interesting, feasible and profitable plastic project profiles that will act as guide in proper understanding and analysis of the sector. Recent Developments in Plastics Extrusion and Environment Health and Future Prospects, Constructive use of HDPE, The Processing of Fibre Re-in forced Thermo-

plastics Using Co-Rotating Twin Screw Extruders, Economical Film Extrusions with Modular Systems these are few chapters that are very informational and will help you in deep penetration of the industry. Along with these feature the book also encloses a directory section which list all major manufacturers of plastic processing machinery and raw material suppliers.

1. Current Trends in Conducting Polymers

Introduction Synthesis and Properties Technological Applications Electromagnetic Shielding Applications Electrooptical Display Devices Microelectronic Devices Photovoltaic Devices Sensors Scope of Conducting polymers

2. Thermosetting Plastics

Introuction Kinds of Thermoset Plastics Phenolic Resins **Resols and Novolaks** Acid and Base Catalysts Solubility Manufacturing of Phenolic Resins Process (Novolak) **Application of Phenolic Resins Brakelinings** Grinding Wheels (Abrasives) Sand core bonding (Foundry) Shellmoulds for metal castings Wood waste boards Impregnation Adhesives (Plywood Glues) **Surface Coatings Oil Varnishes** Lamp capping cement **Rubber Based Adhesives Rubber Compounds** Tackifier Aminoresins Chemistry of the interaction of Urea and Formaldehyde Methylol Ureas Monomethylol Urea **Dimethylol Urea** U.F. Resin Melamine-Formaldehyde Resin Method of Manufacture Applications of Aminoplastic Mouldings **Other Industrial Applications** The Laminating Process Melamine Resin Adhesives Use of Wet Strength Paper **Coating Applications** The preparation of Butylated Amino resins

3. Indian plastic industry : Present Status and Future Prospects

Market perceptions Indian plastic industry's growth Choice of polymers Small market and large capacity Factors governing the performance of Indian polymer plastic Industry The Pragmatic policy Government's responsibility

4. Compounding of PVC

Introduction Elements of Compounding Methods of Compounding Intensive Dry Mixers Internal Intensive Batch Mixers Continuous Mixer Two-Roll Mills Single-Screw Extruders Compounder-Extruder Twin-Screw Extruder Custom compounding for special properties General guidelines for PVC formulations for common product

5. Processing of PVC

Introduction **PVC Resins** Molecular Weight Injection Moulding Additives for improving processing Low Shear Horizontal Mixers (Ribbon Blenders) Higher Shear Vertical Non-fluxing Mixer **Dry Blend Properties** Low Shear and High Shear Mixing in Horizontal, Jacketed Cylinderical Blenders Hot Melt Compounding Two Stage (Farrel) Continous High Intensity Fluxing Mixers Compounding Lines-Batch Type Suggested K-Value of PVC Resins Influence of Formulation on Processing Behaviour Relation of Polymer K-Values with Threshold Temperature

6. Applications of PVC

World of PVC Applications

Rigid PVC Pipes Advantages of Rigid PVC Pipes Chemical Resistance Flow through Rigid PVC Pipes Flow or Friction Losses Manufacturing of PVC Sheet Extrusion PVC Sheets Extrusion Blowing of PVC Sheets Calandrette Process Processing of Sheets by Forming

Requirements of PVC Sheets Blister Packaging Vacuum Formed Products Skin Packaging **Typical Blister Packaging Applications** Non-Packaging Application **Tropicalised Blister Pack-A New Concept** Rigid PVC Free Foam Board **PVC Integral Foam Sheets** Blow Moulded Bottles and Containers Pet vis-a-vis PVC Stretched Bottles Blow Moulding of PVC Bottles Injection Blow Moulding **Cushioned Vinyl Flooring** The Screen Coating System : Advantages **One Pass Production Double-sided Coating of Open-Weave Fabrics PVC in Medical Application** Moulding of PVC Footwear

7. Improving Moulding Through Melt-flow Oscillation

Orientation effects in molding technology : Orientation versus relaxation How Does Rheomolding Work? Melt-flow oscillation improves properties

8. Basic Information and Identification of Plastics

Development of Plastic Materials

9. Classification of Plastics

Thermoplastic Resins Thermosetting Resins Identification of Plastics

10. Compounding Resins

Design and cost of a compound Fillers Plasticizers Colourants Role of Plastics More Resins for Packaging

11. Common Plastic Resins

Production of PVC (Poly Vinyl Chloride) Manufacturing Process of PVC PVC Films

Applications of PVC Films **PVC Bottles Rigid PVC Pipes** Low Density Polyethylene (LDPE) Polyethylene Production from Petroleum/Natural Gas LDPE Resins Linear Low Density Polyethylene **Retrofitting LDPE Plant** Comparison of LLDPE with Conventional LDPE Applications of LLDPE **High Density Polythylene** Injection Moulding **Blow Moulding** Polypropylene Polyster Polystyrene Injection Moulding **Compression Moulding** Transfer Moulding Jet Moulding **Blow Moulding** Injection Blow Moulding **Reinforced Moulding** Flat Sheet and Film Extrusion

Characteristics of Polystyrene Nylon Polyurethane Phenol Formaldehyde Resins Epoxy Resins

12. Decoration of Plastics

Dyeing Electro-Plating Flock Coating Hot-Stamping In Mould Decoration Painting Printing Vacuum Metallizing

13. Plastic Applications

Uses in Agriculture Automobile Building Defence Medical Textile Industry Packaging Chemical Industry Main Uses of Plastics in Agriculture Polyethylene 14. Plastic Waste and its Reprocessing

Definitions Regarding Plastic Waste Generation of Industrial Plastic Wastes

15. Plastic Welding and Sealing

Introduction for Plastic Welding Introduction for Heat Sealing Heat Welding Hot Gas Welding Heated Tool Welding Induction Welding Spin Welding Advantages Disadvantages Ultra Sonic Welding Characteristics of Plastics

16. Plastic Technology

Thermoplastic Material Thermosetting Plastics Plastic Foam Compounding of Plastics

17. Plastic Products

Introduction Material Considerations Design Considerations Viscoelasticity Formation of Crack Reinforcements Characteristics of Plastics Shrinkage General Design Principles

18. Recent Developments in Plastics Extrusion

Blown Films Haul-Off Compounding and Masterbatch Multilayers Co-Extruded Film Blown Coextrusion Equipment for Blown Coex Films

19. Polymer Powders and Coatings

Introduction Coating Powders Characteristics of Thermosetting Powder Coatings Powder Coating Machinery Suppliers Electrostatic Powder Suppliers

20. Roto Moulding and Cost of Polymers

21. Polymer Blend, Fibre and composite

Polymer Blends Composites Laminar Composites Particulate Composites Fibres

22. Polypropylene applications in automobiles

Plastics Consumption

23. Recovery of Chemicals from Plastic Waste

Plastic Degradation Modes of Poloymer Degradation Thermal Degradation Mechanical Degradation Photo Degradation Bio-Degradation Chemical Degradation Solvolysis Mineral Oil as Suspending Medium Glycerolysis of Waste ICI, Mitsubishi Rayon Link for Acrylic Recycling Techniques

24. Environment Health and Future Prospects

Hazardous Effects of Plastics Air Pollution Safety Measures Product Safety Future Prospects Improving Working Conditions and the Environment Technology Transfer and Development

25. Recycling Polyester Resins

Pet and Apet RPET PETG CPET Chemical Reduction Process Route of Michigan Technology University

26. Constructive use of HDPE

Characteristics

HDPE Pipe System Jointing Techniques HDPE Pipes Versus Other Materials Submarine Pipelines Relining-New Pipes in Old Sewer Pipes Slurry Transportation Irrigation Domestics Gas Distribution Chemical Process Piping

27. Extrusion of Cast Film, Thermoforming Film and Sheet

Features and Applications Thermoforming Film Production System and Line Concepts Thermoforming Film Line Sheet Extrusion Lines Improvements in Machine Sectors Re-Use of Extrusion Scrap Automation Development Trends

28. The Processing of Fiber Re-inforced Thermoplastics Using Co-Rotating Twin Screw Extruders

Introduction Experimental Apparatus and Procedure Results and Discussion

29. Economical Film Extrusions with Modular Systems

Modular Design Concept from Resin Feeding to the Win Engineering Innovations for blown film systems Gravimetric resin feeding systems Extruders with a forced conveying feed section Blown film dies further Improved Automatic die also for barrier films Automated downstream equipment Flexibly expandable : modularly designed oscillating hau Modular winders for all types of film Modular automation provides flexibility for both film manufacturers and users Remote diagnosis enhances system availability Information system completes the automation concept Modular automated extrusion lines enhance productivity

30. Appendices

I. Formula for Calculations

- II. Pigment Formulations for Dry Colouring Unplasticized Plastic
- III. Recommended Use of Lubricants
- IV. General Properties of Plastics
- V. BIS Specifications on Plastics
- VI. Drilling Thermoplastics
- VII. Turning Characteristics of Thermoplastics
- VIII. Machining of Plastic Sawing of Plastics
- IX. A Genral Guide to Suitable Speeds and Feeds
- 31. Profiles
- 32. Raw Material Suppliers for Plastic and Plastic Products
- 33. MANUFACTURERS OF PLASTIC PROCESSING MACHINERY

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