The Complete Book on Ferrous, Non-Ferrous Metals with Casting and Forging Technology

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The Casting and Forging product is playing a greater role in our everyday lives and is essential than it has ever been. The Casting and Forging industry fortunes is largely dependent on the level of activity within the construction (building and non-building) and automotive sectors. Ferrous and non ferrous metals and its alloys accounts for a large portion of all metal production. Metal ingots and billets are formed by a casting process. The Casting process has traversed a long path and impacted human civilization for nearly five millennia. For any metal casting process, selection of right alloy, size, shape, thickness, tolerance, texture, and weight is very vital. Casting process involves melting the metal to be used, pouring it into a mould, letting it cool and then knocking out the casting. On the other hand, forging is one of the oldest known metal working processes. Forging technology occupies a very important place among all the manufacturing processes as it produces parts with excellent properties and with minimal wastage. Forging involves the use of machinery with a hammering or pressing action to convert basic shapes into a pre-determined form. Forging has the capacity to refine the grain structure and improve the physical properties of the metal. Forging products are consistent, without the defects of porosity, inclusion or voids, and finishing operations like machining, coining, sizing, straightening or surface treatments can also be easily done. This handbook gives a concise description of the fascinating on the state-of-the-art technology of the casting and forging process of metals and metal alloys. This book contains precise details on production of ferrous and non ferrous metals, its casting and forging process along with their alloys. It is hoped that this book will find very helpful to all its readers who are just beginners in this field and will also find useful for existing industries, technocrats, technical institutions, etc.

Oxyacetylene Torch Cutting
Transferred-Arc Cuttings

CHAPTER 5
Finish Processes
Mechanical Surface Preparation
Blast Finishing
Process control
Chemical Surface Preparation
Water Rinsing
Dragin
Dragout
Concentration in the Tank
Concentration in the Rinse.
Flow
Equilibrium and Effectivity
Multiple Rinsing
Plating Procedure
Automatic Control
Brush Plasting
Metalizing Nonconductors
Metalizing Processes
Catalytic Deposition
Metal Deposition Design Considerations
Time and Tank Capacity Determination
Thickness Testing
Other Metallic Coatings
Electroplating
Chrome Plating
Galvanizing
Tin Coating
Other Plating Metals
Parkerizing
Anodizing
Calorizing
Hard Surfacing

CHAPTER 6
The Crystalline Structure of Metals
Space Lattices
Lattice Constant
Metallic Bond
Allotropic Changes
Atomic Planes
Crystallographic Anisotoropy
Cooling Curve
Metallic Dendrite
Dendrite Growth
Crystal Boundary
Grain Shape and Size
Astm Grain Size
Phases in Metals
Intermetallic compounds

Metal Casting processes
Introduction
Sand Casting
Types of Sand Molds
Patterns
Cores
Sand Molding Machines
Sand Costing operation
Shell Mold Casting
Composite molds
Sodium silicate process
Rammed graphite molding
Expandable pattern casting (lost Foam)
Plaster Mold casting
Ceramic Mold Casting
Investment Casting
Vacuum Casting
Permanent Mold Casting
Slush Casting
Pressure Casting
Die Casting
Hot Chamber process
Cold chamber process
Process capabilities and machines selection
Centrifugal Casting
Squeeze Casting and Semisolid Metal Forming
Squeeze casting
Semisolid metal forming
Casting Technique for Single Crystal component
Rapid solidification (Amorphous alloys)
Inspection of castings
Melting practice and furnaces

CHAPTER 12
Foundry Processes
Sand casting and Molding procedures
Green Sand Mold
Loam Nold
Furfuryl Alcohol Binder Molds
CO_2 Molds
Skin Dried Molds
Dry Sand Molds
Metals and Special Molds
Goting System and Solidification Characteristics
Patterns
Allowances
Removable patterns
Sand Technology
Mold and Core Hardness Test
Fineness
Test for moisture Content
Clay content Test
Permeability Test

Impact Extrusion
Extrusion Defects
Surface cracking
Pipe
Internal Cracking
Extrusion Equipment
The Drawing Process
Drawing Practice
Die design
Die Materials
Lubrication
Defects and Residual Stresses
Drawing Equipment

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