

# **Handbook on Biogas and Its Applications(from Waste & Renewable Resources with Engineering & Design Concepts)(2nd Revised Edition)**

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Bio Gas typically refers to a gas produced by the biological breakdown of organic matter in the absence of oxygen. Organic waste such as dead plant and animal material, animal dung, and kitchen waste can be converted into a gaseous fuel called Bio Gas. Bio Gas is basically a mixture of methane and carbon dioxide; it originates from biogenic material and is a type of bio fuel. It is a low cost form of energy derived from renewable waste resources: animal manures, agricultural residues, industrial wastewater, human waste and other organic materials. Bio Gas has been used widely as a source of energy and waste treatment, and as liquid fertiliser for soil enhancement, since long time. Digestion the underlying biological process of Bio Gas technology leads to a renewable energy service that ensures a distributed energy production, in which the energy is produced at the point of consumption or demand. A Bio Gas digester, which produces the Bio Gas, also provides an excellent agricultural waste management solution, most notably animal manures. Also, capturing methane generated in a Bio Gas digester has an immensely important role to play with respect to rural energisation, poverty alleviation and development, increased industrial and agricultural efficiency and competitiveness, and improved management of our greenhouse gas emissions. The major applications of Bio Gas are as fertilizer, fuel gas, methane production, mechanical and electrical power production, diesel engine operation, etc. Bio Gas technology is one of the fastest growing renewable energy sectors worldwide, with the annual market growth exceeding 30% each year.

This book majorly deals with Bio Gas plants, raw materials for Bio Gas generation, utilization of Bio Gas and slurry, engineering design of Bio Gas units for developing countries, engineering aspects of small scale Bio Gas plants, a village scale Bio Gas pilot plant study using high rate digester technology, structural behaviour and stress conditions of fixed dome, simplified anaerobic digesters for animal waste, mechanical and electrical power from Bio Gas in developing countries, fuel gas production from organic wastes by low capital cost batch digestion, the toxicity effect of pesticides and herbicides on the anaerobic digestion process, the toxicity effect of pesticides and herbicides on the anaerobic digestion process, Bio Gas manure as a complete fertilizer, feasibility for Egyptian farmers etc.

The book contains technology of Bio Gas generation with its applications. This book will be an invaluable resource for researchers, consultants, entrepreneurs, institutional libraries, students etc.

## 1. BIOGAS PLANTS: A BOON FOR RURAL FAMILY

Composition of biogas and slurry

Composition of slurry

Raw materials for biogas generation

Types of biogas plants

KVIC floating drum type

Janata biogas plant

Deenbandhu biogas plant

Shramik Bandhu biogas plant

Selection of size of biogas plant

Selection of type of biogas plant

Factors to be considered

Technical considerations

Consideration of Climatological factors

Consideration of Geographical factors

Economic considerations

Utilization of biogas and slurry

(a) Utilization of biogas

(b) Biogas burners

(c) Chapatti burner

(d) Biogas lamps

(e) Utilization of slurry as manure

Composition of slurry

Wet slurry Dried slurry

Other uses of slurry In Pisciculture

In Mushroom production Advantages

Limitations

## 2. ENGINEERING DESIGN OF BIOGAS UNITS FOR DEVELOPING COUNTRIES

Design concepts used for floating cover Indian style digesters Design concepts used for a Chinese digester

Design concepts used for a bag digester Items to consider in examining a system Operational factors

Composition of the organic feed-stock Retention times

Concentrations of the feed-stocks Organic loading rate

Degree of mixing

Heating and heat balance Location of a digester system Slurry effluents

Construction materials Sizing of the digester

Size based on health criteria

Size based on production of soil conditioner Size based on energy

Design example

case 1 : fresh manure and urine

case 2 : manure and concrete pad not collected daily case 3 : manure on the ground, partially dried

case 4 : using destruction of volatile solids case 5 : design using ESCAP (Indian) approach

case 5 A : fresh manure and urine

case 5 B : manure from a concrete pad case 5 C : manure on dirt Construction costs

Conclusions

## 3. ENGINEERING ASPECTS OF SMALL SCALE BIOGAS PLANTS

Structural demands

Relation between the length and height of the bearing structure Size of the Digester

Size of gasholder Gasholder-digester ratio 30 days retention time (RT) 60 days RT

90 days RT

120 days RT

Engineering for extension programs Concluding remarks

#### 4. AN IMPROVED PLUG-FLOW DESIGN FOR THE ANAEROBIC DIGESTION OF DAIRY CATTLE WASTE

Introduction Methodology Description of the plant Mixing and feeding tank Anaerobic digester

Biogas piping and storage

Digester heating station

Capital costs

Results and discussion

Conclusions

#### 5. A VILLAGE SCALE BIOGAS PILOT PLANT STUDY USING HIGH RATE DIGESTER TECHNOLOGY

Digester

Insulation of digester and gas-holder

Slurry heating system

Operation of plant and presentation of data

Discussions of results

Conclusions

#### 6. COMPOST-HEATED SMALL SCALE FARM DIGESTER APPROPRIATE FOR KOREAN CONDITIONS

System design and construction

Biogas generation from pig manure

Results and discussion

Organic material loading conditions

Maintaining high temperature by compost heat

Heat loss comparison

Economic feasibility

#### 7. STRUCTURAL BEHAVIOUR AND STRESS CONDITIONS OF FIXED DOME TYPE OF BIOGAS UNITS

Base of fermentation tank

Wall of fermentation tank

Dome of gas-holder

Construction technique

Analytical considerations

Structural testing of biogas unit

Concluding remarks

#### 8. FERROCEMENT GASHOLDER FOR TWO 60M<sup>3</sup> DIGESTER

Procedures for construction of a 20 M<sup>3</sup> gasholder

(1) Construction of the mould

(2) Reinforcement

(3) Plastering

(4) Gas-tightness

(5) Inner-steel structure Conclusions

#### 9. SIMPLIFIED ANAEROBIC DIGESTERS FOR ANIMAL WASTE

Batch digester plant

Results

Plug flow digester plant

Results

Covered lagoon biogas system

Results

Continuous expansion digester

Tests on a small electric generator set fuelled by biogas

Results

An economic evaluation of the plants

Conclusions

## 10. COLD CONDITION BIOGAS

Methodology

Results and discussion

## 11. MECHANICAL AND ELECTRICAL POWER FROM BIOGAS IN DEVELOPING COUNTRIES

Engines modification for bio-gas use

Performance of biogas fuelled engines

Main factors limiting use of bio-gas fuelled engines and - prospective solutions

## 12. PERFORMANCE OF A SMALL DIESELENG IN EOPERATING IN A DUAL FUEL MODE WITHBIOGAS

Objectives of the research

The test unit

Fuels used

Test procedure

Evaluation of the test results

Discussion of the test results

Power out-put

Exhaust gas temperature and combustion

Specific fuel consumption and fuel savings

Efficiency

Comparision of mixing chamber types

Conclusions and recommendations

## 13. METHANE PRODUCTION FROM FARM WASTES

History of application of farm digesters

Post World War II developments

Post 1970 developments

American farm digesters

Technical problem

Economic feasibility of farm waste digestion

Barriers to application of anaerobic digestion to farm wastes Technical approaches to system improvements

Research needs

## 14.OPTIMIZATION OF BIO-CONVERSION OF SOLID AND LIQUID RESIDUES

Technological aspects

1.Parallel operation

2.Series (stages) operation

3.Phased operation Advantages of phased operation

Fixed film and suspended growth reactors

- 1.Fixed bed
- 2.Expanded bed
- 3.Fluidized bed
- 4.Anaerobic rotating discs
- 5.Recycled bed
- A.Contact or recycled flocs
- B.Fluidized flocs or sludge blanket
- C.The digester

Choice of process and reactor type Micro-organisms

Bio-chemical study of the process

1. Screening of the Electron Transfer proteins and Enzymes 2.Purification Processes.

Bacterial control of the digester through co-factor analysis.

## 15. NOVEL PROCESS FOR HIGH-EFFICIENCY

### BIO-DIGESTION OF PARTICULATE FEEDS

Limitations of conventional anaerobic digestion Novel process concepts

Phase separation High-SRT Digesters

Two-phase digestion of semi solid feeds Studies with CSTR Digesters

Studies with upflow digesters

Dominant reactions in first and second stage digesters Advantages of two-phase fermentation

mode and the up flow...

digester

Energetic and economic advantages of two-phase digestion Two-phase digestion of solid feeds

Summary and conclusions

## 16.BIOGAS FROM ORGANIC WASTE DILUTED WITH SEA WATER

Materials and methods

The organic waste

The synthetic seawater

The Inoculum

The digestion apparatus

Experimental procedure

Analytical procedures

Methane content

Results and discussion

Conclusion

## 17.FUE LGAS PRODUCTION FROM ORGANIC WASTES BY LOW

### CAPITAL COST BATCH DIGESTION

Background on "controlled" landfilling

Process description

Conventional landfill gas recovery

Application of enhancement to agricultural residues

Status of landfills as fuel gas sources in the United States

## 18. BIOGAS PRODUCTION FROM WATER HYACINTH

### (EICHHORNIA CRASSIPES) : INFLUENCE OF TEMPERATURE

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Fermenter

Substrate

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Analytical Methods

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### 19. THE TOXICITY EFFECT OF PESTICIDES AND HERBICIDES ON THE ANAEROBIC DIGESTION PROCESS

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Effects of Lindane and DDT on anaerobic digestion of mixtures of cotton stalks and cow-dung.  
Effect of Gesapax and Gesaprime on the anaerobic digestion of mixture of water Hyacinth and fresh cow-dung.

Effect of Gesapax and Gesaprime on the anaerobic digestion of mixture of weeds and fresh cow-dung.

Conclusion

### 20. BIOGAS PRODUCTION FROM SOME ORGANIC WASTES

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Akalona

Watermelon residues Citrullus Vulgaris

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Digestion apparatus

Analytical procedures

Gas volume

Methane content of the biogas

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Biogas from geranium flour (gf)

Biogas production from Akalona (Ak)

Biogas production from Watermelon residue (WR)

### 21. THE ASSESSMENT OF CELLULYTIC ACTIVITIES IN ANAEROBIC DIGESTERS BY THE "TEXTILCOUPONnTECHNIQUE"

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The use of the screw-capped tubes

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Materials and methods

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### 24. A SIMPLE, RAPID AND ACCURATE METHOD FOR DETERMINATION OF CARBON-DIOXIDE IN BIOGAS

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## 25. ASSESSMENT OF ANAEROBICALLY DIGESTED SLURRY AS A FERTILIZER AND SOIL CONDITIONER

Fertilization effect on effluents on field-grown wheat in clay soil Microbiological and chemical analysis

Result

Composition of effluents from bio-gas plants Introduction

Methodology Effluents sources

Detection of phytotoxicity Methods of handling effluents

Fertilization effect of effluents on corn (pot experiment) Fertilization effect of effluents on wheat (pot experiment) Effect of continuous feeding on effluent composition Phytotoxic effect of digester effluent

Changes in fertilizer value of digester effluents during handling and storage.

Effluents as soil conditioner

Fertilizer value of the digester effluents Effect on nutrient uptake

Yield response to fertilizer application Discussion

## 26. REPEATED APPLICATION OF ANAEROBICALLY DIGESTED SLURRY AND ITS EFFECT ON THE YIELD AND NPK UPTAKE OF WHEAT, TURNIPS AND ONION PLANTS

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Effect on Nitrogen, Phosphorus and Potassium uptake

## 27. BIOGAS MANURE AS A COMPLETE FERTILIZER, FEASIBILITY FOR EGYPTIAN FARMERS

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Wheat

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The residual effect of bio-gas manure

Residual effect of bio-gas manure on Wheat

Residual effect of bio-gas manure on Broad bean

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## 29. INCIDENCE, PERSISTENCE AND CONTROL OF PARASITIC EGGS AND CYSTS IN ANAEROBICALLY DIGESTED WASTES

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1. Incidence of Ascaris eggs and Eimeria Oocysts in different village digester.

2. Laboratory-controlled experiments Aeration of the sludge after 45 days Results and discussion

1. Incidence of Ascaris eggs and Eimeria Oocysts in different village digester

2. Laboratory-controlled experiments

Conclusion

Incidence, persistence and control of some pathogens during anaerobic digestion of organic wastes

Methodology

Isolation and identification of the pathogens Results

Isolation of pathogens in samples obtained from different operating village digester.

Persistence and control of pathogens during anaerobic digestion of sludge under laboratory conditions

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The preliminary fact-finding phase

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The demonstration phase

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Inlet tank Main digester Gas-holder

Operation of the system Experimental

Methods of analysis

Methane content in the biogas CO<sub>2</sub> content

Results and discussion

1. Heating

2. Mixing

### 33. AN INTEGRATED RENEWABLE ENERGY SYSTEM PROJECT OVERVIEW

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Design considerations

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Operation concept

Technical Data

### 34. PHOTOGRAPHS OF PLANT & MACHINERY WITH SUPPLIERS'S CONTACT DETAILS

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