# The Complete Book on Tomato & Tomato Products Manufacturing (Cultivation & Processing)(2nd Revised Edition)

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Tomato is one of the most popular fruit in the world. The products of tomato like paste, juice, ketchup, etc. are widely used in kitchens all around the world. Tomatoes and tomato-based foods are considered healthy for the reason that they are low in calories, but possess a remarkable combination of antioxidant micronutrients.

Tomato industry has been growing significantly over the past several decades. Changing life style and taste of consumers in different countries will motivate the growth of the tomato products market. The industries can retain maximum market share by differentiating their products in the market, by coming up with innovative products and by focusing on different packaged tomato products.

India is one of the largest consumers of tomatoes, as well as the second largest tomato producing country in the world followed by China. Although raw tomato consumption is the mainstream means of consumption in today's India, the market for processed tomato is expected to expand in the near future considering the remarkable economic growth and dietary culture changes.

Tomatoes are widely grown commodity with 136 mt production in the world. There is a big market for tomato products. The market scenario has revealed a positive indication for the specially packed tomato products in local as well as outside market. It is estimated that the total production of processed fruit & vegetable in India is about 15.0 lakh tonne.

The major content of the book are varieties of tomato, select the best seeds and seedlings, growing preparation, canning of tomatoes, how to store & preserve tomatoes, basis for successful cultivation of tomato, crop husbandry, tomato pruning, dehydration/drying of tomatoes, canning of tomatoes, preserving by heating, tomato pulp, tomato paste, tomato ketchup, tomato juice, tomato powder, hazard analysis and critical control points, FPO and Agmark, products packaging, marketing.

The purpose of this book is to present the elements of the technology of tomato preservation. The book explains raw material requirement, manufacturing process with flow diagrams of various tomato products with addresses of plant & machinery suppliers with their photographs. It deals with the products prepared from tomato commercially.

It will be a standard reference book for professionals, entrepreneurs, food technologists, those studying and researching in this important area and others interested in the field of tomato products manufacturing.

#### 1. INTRODUCTION

Varieties of Tomato

Other Tomato Varieties

Major Tomato Growing Belts in India

**Botanical Description of Tomato Plant** 

**Uses of Tomatoes** 

**Health Benefits** 

Home Remedy of Solanum Lycopersicum (Tomato)

Medicinal Uses of Tomato (Solanum Lycopersicum)

Benefits of Tomato

Lower Cholesterol

Reduce Heart Disease

Lower Blood Pressure

Regulates Blood Sugar

**Counteract Acidosis** 

Reduce Migraines

**Boost Immunity** 

Natural Sunscreen

Strengthen Bones

Treatment of Vasodilation

**Lead Toxicity** 

Eye Disorder

Combating Stroke

Mood

Wound Repair

Diabetes

# 2. BASIS FOR SUCCESSFUL CULTIVATION OF TOMATO

Climate and Soil

Temperature and Light

Climate Zones for Tomato Varieties

Zone A

Zone B

Zone C

Soil

Water and Humidity

Choice of Varieties

**Growing Preparation** 

Site Selection

**Land Preparation** 

**Purchasing Tomato Seedlings** 

Seedlings

**Nursery Management** 

**Crop Spacing and Arrangement** 

Transplanting

#### 3. CROP HUSBANDRY

**Bulky Organic Manures** 

Farmyard Manure

Sheep and Goat Manure

**Poultry Manure** 

**Concentrated Organic Manures** 

Oil Cakes

Major Sources of Manures

Advantages of Organic Manures

**Fertilizers** 

Nitrogen

**Phosphorus** 

Potassium

Calcium

Minor Elements

Watering/Irrigation

- 1. Surface Irrigation
- 2. Sprinkler Irrigation
- 3. Drip Irrigation

**Pruning** 

Pruning to Shape

**Nipping** 

Heading

**Trimming Leaves** 

Weed Control

**Crop Rotation** 

**Protected Cultivation** 

Greenhouses

Climate Control

Water Supply and Crop Husbandry

Types and Constructions

**Financial Turnover** 

Organic Farming

Soil Fertility

Crop Rotation

Sanitation Practices

#### 4. TOMATO PRUNING

**Pruning Unstaked Plants** 

**Pruning Tops of Plants** 

**Pruning Roots** 

**Identify Tomato Suckers** 

Support Systems

Staking and Spacing Options: Cages, Fences, or Stakes

Basic Reasons for Pruning

Types of Pruning Cuts

Types of Training Systems

Pruning and Fruit Quality

Fruit Size

Hollowness

Earliness and Harvest Period

Types of Pruning Maintenance

#### 5. DEHYDRATION/DRYING OF TOMATOES

Preparation

#### **Drying Methods**

- 1. Sun Drying
- 2. Oven Drying
- 3. Dehydrator Drying

Packaging and Storage

Health Benefits of Sun Dried Tomatoes

Description of the Tomato Drying System

#### 6. CANNING OF TOMATOES

**Preparing Equipment** 

**Preparing Tomatoes** 

Packing the Jars

Adding Acid

Adding Salt

Closing the Jars

**Processing** 

Step-By-Step Canning

**Boiling Water Method** 

Step-By-Step Canning

Pressure Canner Method

Cooling the Jars

Testing the Seal

Storing

Before Using

### 7. PRESERVING BY HEATING

Introduction

Advantages

Disadvantages

**Packing** 

Tins

Glass

Types of Heating

Pasteurization

Sterilization in a Bath of Boiling Water

Sterilization with a Pressure Cooker or Autoclave

Tins

Glass Jars

Storage and Consumption

#### 8. TOMATO PULP

Introduction

Manufacturing Process of Tomato Pulp

Sorting

Washing and Trimming

Crushing

**Pulping** 

**Hot Process** 

**Process Flow Diagram** 

#### 9. TOMATO PASTE

Introduction

Raw Material Requirements

# Manufacturing Process of Tomato Paste Process Flow Diagram

#### 10. TOMATO KETCHUP

Introduction

Uses of Tomato Ketchup

Ingredients Required

**Process Description** 

**Process Flow Diagram** 

#### 11. TOMATO JUICE

Introduction

Manufacturing Process of Tomato Juice

Washing and Trimming

Crushing

Hot Pulping

**Extraction of Juice** 

Deaeration

Acidification

Common Salt and Sugar

**Packing** 

Homogenization

Thermal Processing of Tomato Juice

In-Can Processing

**Bulk Processing** 

**Process Flow Diagram** 

#### 12. TOMATO POWDER

Introduction

**Uses & Applications** 

Procedure for Making Tomato Powder

Primary Method

Secondary Method

**Process Flow Diagram** 

#### 13. HAZARD ANALYSIS AND CRITICAL CONTROL POINTS

Terms Used in HACCP

Developing a HACCP Plan

- 1. Assemble the HACCP Team
- 2. Describe the Food and its Distribution
- 3 Describe the Intended Use and Consumers of the Food
- 4. Develop a Flow Diagram which Describes the Process
- 5. Verify the Flow Diagram

Principles of HACCP

- 1. Conduct a Hazard Analysis
- 2. Determine Critical Control Points (CCPs)
- 3. Establish Critical Limits
- 4. Establish Monitoring Procedures
- 5. Establish Corrective Actions
- 6. Establish Verification Procedures
- 7. Establish Record-keeping and Documentation Procedures

Prerequisite Programs

#### 14. FPO AND AGMARK

Goals of Ministry of Food Processing Industries (MOFPI)

Roles of MOFPI

**Policy Support** 

Developmental

Promotional

Regulatory

Organization Chart of Ministry of Food Processing Industries

FPO Registration is Available for Following Products

Requirement For FPO Application Proceedings

**AGMARK** 

Salient Features of AGMARK Products

AGMARK Products are Manufactured After

Grading and Marking of Vegetable Oils Under AGMARK

Agmark Registration is available for following Products

Requirement of Agmark Application Proceedings

#### 15. PRODUCTS PACKAGING

Introduction

**Definition of Food Packaging** 

**Functions of Packaging Material** 

Packaging Materials for Tomato and its Products

Packaging of Tomato

Flexible Packaging

Forms of Flexible Packaging

Manufacturing Techniques

Plastics in Food Packaging

Use of Plastics in Food Packaging

Types of Plastics Used in Food Packaging

Types of Plastic Used in Packaging

Polyethylene

Polypropylene (PP)

Polyethylene Terephthalate (PET or PETE)

Polyethylene Naphthalene Dicarboxylate (PEN)

Flexographic Printing

**Digital Printing** 

Printing and Labelling of Rigid Plastic Containers

In-mould Labelling

Labelling

**Dry Offset Printing** 

Silk Screen Printing

**Heat Transfer Printing** 

Glass and Glass Container Manufacture

Melting

**Container Forming** 

**Design Parameters of Glass Containers** 

**Surface Treatments** 

Hot End Treatment

**Cold End Treatment** 

**Low-Cost Production Tooling** 

Container Inspection and Quality

Conclusion

Precautions during Packing

16. MARKETING
Functions of Marketing
Promotional Techniques
The Product Concept
Some Characteristics of Market Segmentation
Organization for New-Product Development
Developing New Products
Planned Obsolescence
Product Line Relationships
Product Features
The Sales Process

- 17. PLANT AND MACHINERY PHOTOGRAPHS
- 18. SAMPLE PLANT LAYOUT
- 19. ADDRESSES OF PLANT & MACHINERY SUPPLIERS

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