## The Complete Book on Biomass Based Products (Biochemicals, Biofuels, Activated Carbon)

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**Engineers** 

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SERVICES

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Biomass use is growing globally. Biomass is biological material derived from living, or recently living organisms. It most often refers to plants or plant-based materials which are specifically called lignocellulosic biomass. Biomass (organic matter that can be converted into energy) may include food crops, crops for energy, crop residues, wood waste and byproducts, and animal manure. It is one of the most plentiful and well-utilized sources of renewable energy in the world. Broadly speaking, it is organic material produced by the photosynthesis of light. The chemical materials (organic compounds of carbons) are stored and can then be used to generate energy. The most common biomass used for energy is wood from trees. Wood has been used by humans for producing energy for heating and cooking for a very long time.

As an energy source, biomass can either be used directly via combustion to produce heat, or indirectly after converting it to various forms of biofuel. Conversion of biomass to biofuel can be achieved by different methods which are broadly classified into: thermal, chemical, and biochemical methods. Biomass gasification is the conversion of solid fuels like wood and agricultural residues into a combustible gas mixture. The gasification system basically consists of a gasifier unit, a purification system and energy converters- burner or engine.

This book offers comprehensive coverage of the design and analysis of biomass gasification, the key technology enabling the production of biofuels from all viable sources like sugar beet and sweet sorghum. It aims at creating an understanding of the nature of biomass resources for energy and fuels, the variety of processes that are available for conversion of the wastes into energy or fuels. The book discusses the overview of the Biomass Energy along with their Properties, Composition, Benefits, Characteristics and Manufacturing Process of Biomass based products. Also it contains suppliers contact details of plant & machinery with their photographs.

The content includes biomass renewable energy, prospective renewable resources for bio-based processes, biochemical from biomass, biomass based chemicals, biofuel production from biomass crops, biomass gasification, reuse of bio-genic iron oxides and woody biomass fly ash in cement based materials and agricultural areas, biofuel briquettes from biomass, biomass based activated carbon, environmental aspects.

It will be a standard reference book for Professionals, Decision-makers, Engineers, those studying and researching in this important area and others interested in the field of biomass

based products. Professionals in academia and industry will appreciate this comprehensive and practical reference book, due to its multidisciplinary nature.

## 1. BIOMASS RENEWABLE ENERGY

Introduction

Types of Biomass

Lignocellulosic Biomass

Crops and Vegetables

**Waste Biomass** 

**Properties of Biomass** 

**Physical Properties** 

**Densities** 

True Density

**Apparent Density** 

**Bulk Density** 

Thermodynamic Properties

- (a) Thermal Conductivity
- (b) Specific Heat
- (c) Heat of Formation
- (d) Heat of Combustion (Reaction)
- (e) Heating Value
- (f) Ignition Temperature

Important Constituents of Lignocellulosic Feedstocks

Benefits of Biomass

Disadvantages of Biomass

**Biomass Pyramids** 

Compaction Characteristics of Biomass and Their Significance

Effect of Particle Size

Effect of Moisture

Effect of Temperature of Biomass

Effect of Temperature of the Die

Effect of External Additives

**Unit Operations** 

**Anaerobic Digestion** 

Biomass Energy in India

## 2. PROSPECTIVE RENEWABLE RESOURCE FOR BIO-BASED PROCESSES

**Waste Biomass** 

Types of Waste Biomass

Lignocellulose

Lignocellulose Composition

Cellulose

Hemicellulose

Lignin

Residual Biomasses and the Biorefinery Associated Concept

**Bio-Based Processes** 

Value Addition of Waste Biomass

Biotransformation of Biomass

Transformation of Marine Process Wastes

Biotransformation of Biotechnological Process Wastes

**Biochemical Extraction from Biomass** 

3. BIOCHEMICAL FROM BIOMASS

**Biomass Conversion** 

Thermo Chemical Conversion (a) Combustion Gasification **Pvrolvsis Biochemical Conversion** Fermentation Anaerobic Digestion

Mechanical Extraction

**Biochemical from Biomass** 

Biomethanation

Feature of Biomethanation

Mechanism of Biomethanation

**Current Status** 

**Ethanol Fermentation** 

**Ethanol Fermentation of Saccharine Materials** 

**Ethanol Fermentation of Starch** 

Ethanol Fermentation of Lignocellulosics

(a) Concentrated Sulfuric Acid Process

(b) Dilute Sulfuric Acid Process

Acetone-Butanol Fermentation

Characteristics of Acetone-Butanol Fermentation

Reactions of Acetone-Butanol Fermentation

Energy Efficiency of Acetone-Butanol Fermentation

Products of Acetone-Butanol Fermentation

Hydrogen Fermentation

Characteristics of Hydrogen Fermentation

Reactions of Hydrogen Fermentation

Energy Efficiency of Hydrogen Fermentation

Products of Hydrogen Fermentation

Lactic Acid Fermentation

Lactic Acid Bacteria

Biomass Resources for Lactic Acid Fermentation

Utilization of Unused Biomass from Palm Oil Industry

Lactic Acid Fermentation from Kitchen Garbage

Purification of Lactic Acid

Silage

Silage Making

Silage Fermentation

Roll Bale Silage

Composting

Basic Principles of Composting

**Basic Elements of Composting** 

- (a) Preprocessing
- (b) Fermentation
- (c) Product Forming Process

**Current Composting Technology** 

4. BIOMASS BASED CHEMICALS

Chemicals from Biomass as Feedstock

**Biomass Conversion Chemicals** 

Methane

Methanol

Production of Methanol from Biomass

Uses and Applications of Methanol

Waste Water Treatment

**Environmentally Friendly** 

Chemical Intermediate and Fuel

Safety in Automotive Fuels

**Government Policy** 

Other Applications

Ethanol

Properties of Ethanol

Ethanol Production Process from Sugarcane

Cleaning of Sugarcane, Extraction of Sugars and Juice Treatment

Juice Concentration and Sterilization

Fermentation

Distillation and Dehydration

Acetic Acid

Ethylene

Glycerol

Production of Glycerol

Applications of Glycerol

Lactic Acid

Propylene Glycol

1,3-Propanediol

Acetone

Uses of Acetone

**Production of Acetone** 

Butanol

**Butanol Fermentation Process** 

Advantages of Biobutanol

Succinic Acid

**Aspartic Acid** 

Levulinic Acid

Itaconic Acid

**Xylitol** 

2,5-furandicarboxylic Acid

Sorbitol

Uses of Sorbitol

5. BIOFUEL PRODUCTION FROM BIOMASS CROPS

**Biomass Production** 

Introduction

The Holistic Approach

Pretreatment of Lignocellulosic Biomass to Biofuel

Bioethanol from Sugar Beet

Biological Hydrogen from Sweet Sorghum

Few Crops and Their Residues

Arhar

Bajra

Banana

Barley

Coconut

Coffee

Coriander

Cotton

Dry Chilly

**Dry Ginger** 

Green Gram Ground Nut **Jowar** Maize Mango Masoor Moong Moth Mustard Potato Soyabean Sugarcane Tea 6. BIOMASS GASIFICATION **Gasification Reactor Types** Moving Bed (Fixed Bed) **Down-draft Gasifiers Up-draft Gasifier** Fluidized Bed Gasifier **Bubbling Fluidized Bed** Circulating Fluidized Bed Gasifier **Entrained-Flow Reactor Gasification Reactions and Steps** Gasifying Medium **Chemical Reactions** 1. Reactions with Molecular Oxygen 2. Reactions with Carbon Dioxide 3. Reactions with Steam 4. Reactions with Hydrogen Fuel-Gas Production and Utilization Synthesis Gas Production The Gasification Process Drying **Pyrolysis Char Gasification Reactions** Speed of Char Reactions **Boudouard Reaction** Water-Gas Reaction Shift Reaction Hydrogasification Reaction **Char Combustion Reactions** Catalytic Gasification Catalyst Selection Criteria **Advantages and Limitations** Advantages Limitations Generation of Thermal Energy from Wood through Biomass Gasification System Scope of Supply **Equipment Description** Appendix & Annexure 7. REUSE OF BIO-GENIC IRON OXIDES AND WOODY BIOMASS FLY ASH IN CEMENT BASED MATERIALS AND AGRICULTURAL AREAS Introduction

Materials and Methods

Preparation of Hardened Cement Paste Specimens

Monolith Leaching Test

Characterization of WBFA

Leaching Behavior of Blended Cement Pastes

8. BIOFUEL BRIQUETTES FROM BIOMASS

**Properties of Biomass Briquettes** 

Uses and Applications of Briquette

Feedstock

Market

Pre-processing of Biomass Residues

**Bio-briquette Manufacturing Process** 

Advantages of Biomass Briquetting

Comparative Characteristics of Bio Briquettes

**Briquetting Plant** 

9. BIOMASS BASED ACTIVATED CARBON

Introduction

Biomass Pyrolysis and Char Activation

**Biomass Properties** 

Lab-Scale Pyrolysis

Lab-scale Activation

**Activation Results** 

Pore Size Distribution

Generation of Granular Activated Carbon

Rotary Kiln Reactor for Char Activation

Composition of Biological Activated Carbon Process

Composition and Application

Basic Principles of Biological Activated Carbon Technology

Application Fields and the Typical Process Flow of Biological Activated Carbon Technology

Basic Operational Parameters of BAC Process

O3-BAC Process and the Evaluation of Ozonation

Mechanism and Characteristics of O3-BAC Process

Effect of Ozonation on Molecule Weight Distribution and the Molecule Structure of Organic

Matters

Effect of Ozonation on Molecule Weight Distribution of Organic Matters

Effect of Ozonation on the Structure of Organic Matters

Improvement of Biochemical Properties of Organics by Ozonation

Improvement of Ozonation on Biodegradability of Organic Matters

10. ENVIRONMENTAL ASPECTS

Impacts of Woody Biomass Harvest

Soil Resources

Forest Health

Wildlife

Water Quality and Fisheries

**Environmental Impacts of Biofuels** 

Ethanol

Biodiesel

11. PLANT & MACHINERY PHOTOGRAPHS

12. ADDRESSES OF PLANT AND MACHINERY SUPPLIERS

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