# Confectionery Products Handbook (Chocolate, Toffees, Chewing Gum & Sugar Free Confectionery)

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Confectionery manufacture has been dominated by large scale industrial processing for several decades. Confectionery implies the food items that are rich in sugar and often referred to as a confection and refers to the art of creating sugar based dessert forms, or subtleties (subtlety or sotelty), often with pastillage. The simplest and earliest confection used by man was honey, dating back over 3000 years ago. Traditional confectionery goes back to ancient times, and continued to be eaten through the Middle Ages into the modern era.

Sugar confectionery has developed around the properties of one ingredient – Sucrose. It is a non- reducing disaccharide. The principal ingredient in all confectionery is sucrose, which in its refined form has little flavour apart from its inherent sweetness.

This handbook contains Packaging in the confectionery industry, Structure of sugar confectionery, Flavouring of confectionery, Confectionery plant, Ingredients, Quality control and chemical analysis, Medicated confectionery and chewing Gum, Chocolate flow properties, General technical aspects of industrial sugar confectionery manufacture, Manufacture of liquorice paste, Extrusion cooking technology, Manufacture of invert sugar, Marzipan and crystallized confectionery.

The manufacture of confectionery is not a science based industry, as these products have traditionally been created by skilled confectioners working empirically. The aim of this handbook is to give the reader a perspective on several processes and techniques which are generally followed in the confectionery industry. The texture and technological properties of confectionery products are to a large extent controlled by its structure.

The book is aimed for food engineers, scientists, technologists in research and industry, as well as for new entrepreneurs and those who are engaged in this industry.

#### 1. INTRODUCTION

History

Raw materials

- 1. Physical and chemical properties
- 2. Sweetening ingredients
- 3. Other raw materials

Properties and microbiology of confectionery

Types of confectionery

Process and Machinery for confectionery production

Modern developments

Production of typical confectionery products

**Fondant** 

Production of fondant

Casting fondant articles

Figure 1. Baker - Perkins fondant machine

Figure 2. NID high speed mogul molder

Caramel, fudge, and toffee

Formation of caramel bars and small units

Boiled sweets, hard candy, brittle, croquante,

and butterscotch

Marshmallows and nougat

Jellies, gums, and turkish delight

**Panning** 

Other products

Packaging, storage, and economic aspects

2. PACKAGING IN THE CONFECTIONERY INDUSTRY

Trends and developments

The purpose of a package

The container

Materials

Metal cans

Paper and associated materials

Types of paper

Metal foil

Transparent films

Metallized films

Shrink and stretch films

Laminates

Selection and use of wrapping materials for

chocolate and confectionery

The machinery

The type of wrap

Physical properties of wrapping materials-testing methods

Strengh

Permeability

Physical structure

Printing odors in food wrappers

Testing of wrappers for various other properties

Resistance of printing ink and varnish to tropical conditions

**Toxicity** 

Wrapping materials in display and advertising

Testing of wrapping and advertising material for fading

Adhesives

Physical properties of adhesives

Adhesive groups

Mechanical sealing methods

Adhesive tapes

Metal containers

Types of cans

Built-up body

Dessicant pouches

3. SUGAR, SYRUP, CONFECTIONERY AND SWEETENERS

Introduction

Composition

The production of beet sugar

The production process for beet sugar

The production of cane sugar

The production process for cane sugar

Kinds of sugar

Kinds of syrups

Confectionery, liquorice and wine gums

Confectionery

Liquorice

Wine gums and soft gums

**Sweeteners** 

The energy-supplying sweeteners

Saccharides

Polyalcohols

Non-nutritive sweeteners

Quality deterioration, spoilage and storage

#### 4. FOOD VALUE OF CHOCOLATE AND CONFECTIONERY

Food value and the composition of foods

Carbohydrates

Fats

**Proteins** 

Mineral matter

Vitamins

The Labeling of Foods Containing Vitamins

Food values of chocolate and confectionery

Calculation of caloric value of a food

Supposed harmful effects of confectionery

The virtues of confectionery

#### 5. STRUCTURE OF SUGAR CONFECTIONERY

Introduction

Toffee

Starch gels

Pectin gels

Gelatin gels

Other protein gels

Boiled sweets and pulled sweets

Panned sweets and coatings

Chocolate-flavoured couvertures

Concluding comments

6. LIQUORICE PASTE, CREAM PASTE AND

**AERATED CONFECTIONERY** 

7.

Liquorice paste: introduction Liquorice paste: ingredients

1. Treacle

2. Wheat flour

- 3. Liquorice extract
- 4. Caramel
- 5. Rework

(The manufacture of liquorice paste)

- 1. Premixing
- 2. Cooking
- 3. Extrusion

Cream pastes: introduction Cream pastes: ingredients

The manufacture of cream paste

The extrusion of cream paste

Liquorice allsorts

Aerated confectionery: introduction

Methods of aeration

- 1. Mechanical aeration
- 2. Chemical aeration

Marshmallow

- 1. Batch marshmallow
- 2. Continuous marshmallow

Nougat

CHEMISTRY OF FLAVOUR DEVELOPMENT

IN CHOCOLATE

Introduction

Fermentation

Drying

Roasting

1. An introduction to browning reactions

#### 2. A closer look at browning reactions

Conching

Conclusion

#### 8. CONFECTIONERY COATINGS, CHOCOLATE

REPLACERS, DIETETIC COMPOUNDS

Confectionery coatings

Ingredients

Manufacturing processes

Conditions to be observed during production

Colored coatings and pastel coatings

**Formulations** 

Dietetic coatings

Diabetic chocolate

Carob coatings

Defatted wheat germ

Medicated chocolates

9. CHOCOLATE BARS AND COVERED

CONFECTIONERY

Production methods

Molding

**Enrobing** 

**Panning** 

**Tempering** 

Other chocolate processes

Chocolate drops (chips)

Roller depositing

Aerated chocolate

Chocolate flake or bark

Chocolate vermicelli or streusel

Laminated chocolate

Chocolate tempering

Compound coatings

Measurement of degree of temper

Chocolate molding

Molding chocolate blocks or bars

Hollow goods

Foiled articles

Shell forming equipment

The westal SCB process

Composition of chocolate for molding

molding and shell plant coolers

**Tablets** 

**Shells** 

Good manufacturing practice

Chocolate enrobing

Mechanical

Chocolate cooling

**Enrober coolers** 

Automatic enrober systems

Chocolate enrobing problems

Chocolate panning

Zein glazes

#### 10. CONFECTIONERY AND EXTRUSION

#### **COOKING TECHNOLOGY**

Introduction

Problem description

Curently realised extrusion cooking processes

Extrusion of starch

Extrusion of dry sucrose crystals

Extrusion of sucrose-starch mixtures

Extrusion of sucrose-syrup mixtures

Coextrusion

- 1. Die design
- 2. Size restrictions
- 3. Recipe restrictions
- 4. Density influence
- 5. Centre pumping
- 6. Post-processing
- 7. Cutting
- 8. Process economics

#### 11. SUGAR CONFECTIONERY IN THE DIET

Confectionery in society

Confectionery as food

### Energy

Nutrients

- 1. Carbohydrates
- 1.1 Starch
- 1.2 Sugars
- 2. Fats
- 3. Protein
- 4. Vitamins
- 5. Minerals

What food does: how it provides energy,

growth and maintenance

- 1. Confectionery as part of a healthy diet
- 2. Nutritional content of sugar confectionery

Nutrition labelling

- 1. Calculated nutritional data
- 2. Analysed nutritional data
- 3. Which nutrients are needed?
- 4. Development of nutritional content

Labelling sugar confectionery

Confectionery and the critics

- 1. Obesity
- 2. Additives
- 3. Hyperactivity or hyperkinesis
- 4. Dental caries
- 5. Other criticisms

Conclusion

#### 12. THE FLAVOURING OF CONFECTIONERY

Introduction

Basic confectionery types, recipes, inherent flavours

- 2. Fat boilings
- 3. Toffees and caramels
- 4. Fudge
- 5. Fondant
- 6. Candy
- 7. Cream and lozenge paste
- 8. Compressed tablets
- 9. Jellies and gums
- 10. Chewing gum
- 11. Panned work
- 12. Chocolate

Flavours from ingredients

Flavours developed during processing

Selection of flavourings

13. EMULSIFIERS, COLOURS AND FLAVOURS

**Emulsifiers** 

Sources of emulsifiers

Legislation

Examples of emulsifiers

Lecithin

Sucrose esters, E473

Uses of emulsifiers in sugar confectionery

Colours

Technical Requirements of colours in sugar confectionery

Synthetic colours

Lake colours

Interference colours

Natural colours

Caramel, E150

Chlorophyll, E140

Copper chlorophyll, E141

Cochineal, E120

Roboflavin, E101

Riboflavin-5-phosphate, E101a

Carbon black, E1 53

Curcumin, E100

Crocin

Carotenoids

?-Carotene, E160(a)

Annatto, E160(b)

Lutein, E161(b)

**Betalaines** 

Anthocyanins

**Flavours** 

Natural flavours

The image of natural products

Nature-identical flavourings

The case of nature-identical flavours

Synthetic flavours

Dosing

Development in flavours

**Antioxidants** 

Synthetic antioxidants

**Tocopherols** 

#### 14. CONFECTIONERY PLANT

Confectionery plant

Steam injection cooking

Vacuum cooking

Continuous plant

15. INGREDIENTS

Ingredients

Molasses and treacle

Invert sugar

Glucose syrup (corn syrup)

Fructose

**Dextrose** 

Lactose

Dairy ingredients

Sweetened condensed milk

Evaporated milk (unsweetened condensed milk)

Milk powder

**Butter** 

Butter oil (anhydrous milk fat) Whey Vegetable fats Gums and gelling agents or hydrocolloids Agar agar, E406 Alginates, E401 Carrageenan Gelatine Gellan gum, E418 Gum acacia, also known as gum arabic, E414 Guar gum **Pectin** Starch The cooking of starch Obtaining different properties in the starch The use of starch in confectionery Thin boiling starches Pre-gelatinised starches Oxidised starches Non-gelling starches Gum tragacanth, E413 Locust bean or carob bean gum Xanthan gum Egg albumen Practical forms of egg albumen Properties of egg albumen Testing egg albumen Substitutes for egg albumen Chewing gum ingredients Chicle Jelutong 16. CHEWING GUM Gum base characteristics **Texturisers Antioxidants** Sugars Dextrose Glucose syrup Loss or gain of moisture **Flavours** 17. TRADITIONAL CHOCOLATE MAKING 334-338 History Outline of process 1. Preparation of cocoa nib - flavour development 2. Grinding-particle size reduction 3. Conching—flavour and texture development 18. SUGAR-FREE CONFECTIONERY 339-350 Laxative effects The sugar substitutes Bulk sweeteners - the polyols Maltitol Erythritol

Isomalt

Polydextrose

Intense sweeteners

Aspartame

Acesulfame K

Saccharin

Stevioside

**Thaumatin** 

Neohesperidine dihydrochalcone (NHDC)

Sucralose

Synergy

The Chemistry of sweetness

Making sugar-free products

Reducing the energy content

Sugar-free products

Chewing gum

**Boiled sweets** 

The problems of making sugar-free high boilings

from isomalt

Gums and jellies

Turkish delight

Toffee

Controlled calorie products

19. QUALITY CONTROL AND CHEMICAL ANALYSIS

Introduction

Designer quality

Control of raw materials and packaging

- 1. Receipt of materials
- 2. Sampling
- 3. Testing

Process control

Finished packs

Sensory evaluation

Hygiene

- 1. Microbiological testing
- 2. Foreign matter

Legislation

Chemicals analysis

- 1. Laboratory practice
- 2. Sugar analysis
- 3. Moisture content
- 4. Protein
- 5. Fat analysis
- 6. Aflatoxins
- 7. Viscosity
- 8. Particle size
- 9. Acid content

Modern methods

Conclusion

20. MEDICATED CONFECTIONERY AND

#### **CHEWING GUM**

Medicated sugar confectionery

High boiled sugar medicated confectionery

Third ingredient addition

Continuous operations

Depositing high boilings

The 'Apollo' centre-filling line from Euromec

The centre-filler hopper and pump unit

**Bosch** 

Salvage

Chewy medicated confections

Gum products

Chewing gum

**Packaging** 

Concluding remarks

#### 21. CHOCOLATE FLOW PROPERTIES

Flow behaviour of chocolate

How to measure flow properties

1. Rotational viscometers

Miscellaneous instruments

Factors affecting the flow properties of chocolate

- 1. Fat content
- 2. Lecithin and other emulsifiers
- 3. Moisture content
- 4. Particle size distribution
- 5. Temperature
- 6. Conching time
- 7. Temper
- 8. Thixotropy
- 9. Vibration

Conclusions

#### 22. GENERAL TECHNICAL ASPECTS OF INDUSTRIAL

#### SUGAR CONFECTIONERY MANUFACTURE

Introduction

Compositional effects

- 1. Sugars
- 2. Fats
- 3 Thickeners and stabilisers
- 4. Proteins

Change of composition

- 1. Caramelisation
- 2. Inversion
- 3. Maillard reaction
- 4. Secondary reactions

Change of state

- 1. Crystallisation
- 2. Polymorphism
- 3. Starch
- 4. Enzymic changes

Environmental behaviour

Evaporation

Sweetness and taste

#### 23. CARAMEL TOFFEE AND FUDGE

Introduction

Ingredients

- 1. Sugar
- 2. Glucose syrup
- 3. Milk protein
- 4. Fat
- 5. Salt
- 6. Water
- 7. Other additivies

Structure of toffee

Formulation

Processing

- 1. Equipment
- 2. Slab process
- 3. Cut and wrap process
- 4. Depositing

Toffee texture

Fudge

#### 24. TOFFEES AND CARAMELS

Cooking toffees

A typical toffee

Sugar

Glucose syrup 42 DE

Condensed milk

Fat

Optional ingredients

Whey powder

Hydrolysed whey syrup

Invert sugar syrup

Brown sugar

Golden syrup

**Emulsifiers** 

Glucose syrup 68 DE or higher

Isomerised glucose, also known as isoglucose or

High fructose corn syrup

Salt

Flavours and flavourings

Colour

The process

Dissolving

**Emulsifying** 

Cooking

Shaping the toffee

The slab process

Cut and wrap process

Depositing

Toffee as an ingredient of other products Formulation considerations

Toffee in a chocolate-coated countline

Toffee in a moulded chocolate product

25. CHOCOLATE TEMPER

Introduction

**Techniques** 

Polymorphic transitions of triglycerides

Liquid state

Crystallization

The ?-form

The ?'-forms

The?-form

The ?'1 —> ? transition

Triple chain length structures

Cocoa butter

The crystallization of mixtures

26. TABLETS, LOZENGES AND SUGAR PANNING

Introduction

**Tableting** 

Granulation

- 1. Wet granulation
- 2. Fluidised bed granulation
- 3. 'Slugging'

Ingredients

- 1. Base materials
- 2. Binders
- 3. Lubricants
- 4. Disintegrants
- 5. Colours and flavours

Compression

1. Bonding during compression

Problem solving

- 1. Capping
- 2. Sticking and picking
- 3. Pitting
- 4. Mottling
- 5. Size and weight variation

Lozenges

- 1. Composition
- 2. Processing
- 3. Drying

Sugar panning

- 1. Equipment
- 2. Automatic panning systems
- 3. Auxillary equipment

Hard panning

- 1. Pretreatment of centres
- 2. Engrossing

# 3. Non-pareils (hundreds-and-thousands) Soft panning

Flavour and colour

- 1. Flavour
- 2. Colour

Polishing

Additional panning techniques

- 1. Alternative sweeteners
- 2. Silvering

27. SUGAR CONFECTIONERY, CHOCOLATE,

JAMS AND JELLIES

Agar-agar

Anti-tailing devices

Automatic continuous sugar cooker

Non-vacuum cooker

Batch roller

Cacao

Cacao butter

Cacao moth

Cacao selection

Caramel

Chocolate-confectionery research

Clayed cacao

Colours for confectionery

- 1. Selection of colouring matter
- 2. Method of dissolving
- 3. Concentration and purity

#### Conches

Circular or rotary conches

The theory of conching

Confectioners' glucose

Continuous vacuum sugar cookers

Cream beaters

- 1. The beater should be kept cool.
- 2. The syrup should be kept in the beater sufficiently

long to ensue complete crystallisation.

Air-cooled cream beaters

Cream and fondant making plant

Dextrose

Diabetic foods - chocolate

Dragee pans

Egg albumen

**Enrobers** 

Automatic temperature control

Fermentation of cacao beans

Flavourings

Classification of flavouring materials

Fondant paste

Fumigation with ethylene oxide

Gas fires for sugar boiling

Half-coating device

Heat penetration of cacao

Invert sugar

Use in confectionery

Manufacture of invert sugar

Jam manufacture - scientific principles

**Pectin** 

Sugar

Acidity

End point of boil

Statutory regulations

Standard for jam

Standard for marmalade

General

Technique of manufacture

Fruit preparation

Preparation of juice for "jelly" jams

Preparation of recipes

Boiling

Cooling, filling and capping

Storage

Jelly crystals

Jelly manufacture

Gelatin testing

Proportions of ingredients

Boiling and mixing

(1) preparation of gelatin

(2) preparation of the sugar syrup

(3) mixing and dissolving

Choice of colour

Clarification

Cooling and setting

Cutting

Packaging

Production control

Lactic acid

Lecithin

Lemon curd

Liquid sugar/liquid glucose mixtures

Liquorice

Liquorice products

Machines for the manufacture of

hard-boiled goods

Maple sugar

Marmalade manufacture

Grading

Steaming barrels

Peeling

Gouging

Pulp and dummy

Peel

Juice Recipes **Boiling** Marshmallow beaters Marzipan Marzipan fruits and mosaics Marzipan substitutes Melangeurs Milk chocolate Mogul machine 1. The starch must be clean and dry. Piping jelly Piping jelly from fruit puree and agar-agar Piping jelly from fruit puree and pectin Piping jelly from fruit and sugar Refiners Refractometers Roasters Unit roasters Continuous roasters Steam roasters

Principles of roasting

Changes brought about in cacao beans owing to roasting 
The removal of shell from the NIB

(1) Chemical changes

(2) Physical changes

Steam pans

Sugar

Bibliography

Sugar for the chocolate manufacturer

Sugar for the confectioner

Testing of refined sugars

Tempering and storage kettles

The outlet valve

Thermometers for sugar boiling

The recording dial thermometer

Adjustment of thermometers: the effect

of barometric pressure on the boiling-point

Toffee

Physical nature of toffees and caramels

Flavour

Colour

**Texture** 

Shelf life

Graining

Raw materials

Manufacture

Wrapping and packing

Vacuum pans

Vertical mixers

Winnower

28. CENTERS, FONDANTS, MARZIPAN AND

**CRYSTALLIZED CONFECTIONERY** 

Introduction

Recipes

Cremes

3. Fudge

Marzipan

Variables affecting the properties of fondant

Moisture content

The amount of sugar crystals present

The concentration and viscosity of the syrup phase

Crystal size of the sugar

Basic steps in making the confections

**Fondant** 

Crème making

Fudge making

Marzipan

Uses of fondant

Making impression in starch

Uses of fudges and marzipan

Quality control in fondant cremes, fudges and marzipan

- 1. Moisture content
- 2. Soluble solids of the syrup phase
- 3. Sugar crystal size
- 4 Fat content
- 5. Density

Conclusion

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