# A Concise Guide on Textile Dyes, Pigments and Dye Intermediates with Textile Printing Technology

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In the past, only organic matter was available for making dyes. Today, there are numerous options and methods for the colorization of textiles. While today's methods capitalize on efficiency, there is question as to whether the use of chemicals is harmful to the environment. A reputation for harming the earth could be detrimental to a company in a society becoming more and more focused on the environment and its preservation. Today, with the invention of synthetic materials used in textiles, many new types of dyes have been developed and put into regular use. There are two basic ways to color textiles: dyes and pigments. Pigments are not a dye but rather resins mechanically bound to fibers. Dyes are divided into classes according to the types of fibers they are most compatible with. Textile printing is related to dyeing but, whereas in dyeing proper the whole fabric is uniformly covered with one color, in printing one or more colors are applied to it in certain parts only, and in sharply defined patterns. Dyes will yield the softest hand (the "hand" is the feel of the fabric) and maintain the fabric's luster but the process is expensive. Pigments are much more economical to use. Pigments are generally more lightfast, more colorfast, and give greater color control. Pigment technology has developed tremendously in the past 15 years. 85% of the textile printing in the World is pigment printing. This book contains manufacturing process and other related details about Azine dyes, Azoic dyes, Azo dyes, Thiazole dyes, Triphenylmethane dyes, scientific classification of Vat dyes, fluorination of dyes, different types of pigments, applications, usages of dyes and pigments, quality control and evaluation of pigments and many more. This book will serve as a guide to Textile Technologists, Scientists and existing as well as upcoming industries.

#### 1. AZINE AND RELATED DYES

Methods of Manufacture

Oxazines

Dioxazines

Thiazines

Commercial Grades and Specifications

Methods of Analysis

Identification

**Determination of Specific Structure** 

**Assay Methods** 

Spectrophotometric Methods

**Titration Methods** 

Miscellaneous Assay Methods

**Application Methods** 

Application to Wool

Application to Cotton

Application to Paper

Application to Leather

**Determination of Impurities** 

2. AZOIC DYES

**Azo Coupling Components** 

**Bases** 

**Rapid Fast Colours** 

Rapidogens

Manufacturing Process

m-Nitro Aniline (Fast orange R)

**Properties** 

Solubility

O-chloroaniline (Fast Yellow G, GC)

Properties of O-Chioroaniline

O-Anisidine (Fast Red BB

Reduction

**Properties** 

Nitro-p-anisidine (Fast Bordeaux GP)

Purification

**Nitration** 

Hydrolysis

Purification

Naphthol AS-OL

Physical Properties of Naphthol AS-OL

Naphthol AS G

Raw materials

3. AZO DYES

Methods of Manufacture

Methods of Analysis

Identification

Hydrolysis

Nitric Acid Split

Identification of Arylamines in Cleavage Products

Identification of Diamines in Cleavage Products

**Identification of Coupling Components** 

Separation

**Blowout Method** 

Adsorption Chromatography

**Application Method** 

**Assay Methods** 

Salt Test

Titanous Chloride Reduction

**Absorption Spectrophotometry** 

4. THIAZOLE DYES

Direct Dyes, 918

Disperse Dyes, 924

**Direct Dyes** 

**Basic Dyes** 

Vat Anthraquinone Dyes

Health and Safety Factors

Disperse Dyes

Preparation of a Disperse Azo Dye

Cationic Dyes

Health and Safety Aspects

5. INDIGOSOL

Uses of Solubilised Vat Dyes

Manufacture Process Anthrasol Brilliant

Orange Irk (Lecuo Sulphuric Ester of

Dibromoanthanthrone)

Test

Anthrasol Blue IBC

Oxidation to Tetraester

**General Observations** 

Identification of Leuco Ester Vat Dyes

6. INDIGOID DYES

Methods of Manufacture

Commercial Grades and Specifications

Methods of Analysis

Identification

Classification of Dye Samples

Procedure

Classification of Dyes on Fiber's

Procedure

Identification of Individual Dyes

Spectrophotometric Identification

Separation

Column Chromatography

Paper Chromatography

**Assay Methods** 

Vatting Method

Methanol-Hydrochloric Acid Method

Spectrophotometric Method

**Titration Methods** 

**Elemental Analysis** 

Halogens

Sulfur

Nitrogen

**Determination of Impurities and Additives** 

**Application Methods** 

7. REACTIVE DYES

History

**Developments** 

Dyes can attach themselves to the fibre in three ways

8. TRIPHENYLMETHANE AND RELATED DYES

Methods of Manufacture

Aldehyde Method

Ketone Method

**Hydrol Synthesis** 

Diphenylmethane Base Method

Methods of Analysis

Identification

**Blowout Method** 

Capillary Test

**Dyeing Test** 

**Procedures** 

**Assay Methods** 

Cerimetric Titration

**Titanous Chloride Titration** 

Spectroscopic Methods

**Purification of Standards** 

## 9. SCIENTIFIC CLASSIFICATION OF VAT DYES

**Five Membered Rings** 

Two Heteroatoms

Attachment at 2-position

Attachment at 1,2-position

Attachment at 2,3-position

Attachment at 1,9-positions

Vat Dyes Containing Six Membered Rings

One Heteroatom

Attachment at 1, 9-positions

Attachment at 3,4-position of benzanthrone

Six Membered Rings Containing more than one

Heteroatom (from Anthraquinone)

Attachment at 1-position

Attachment at 1,2-positions

Attachment at 2,3-position

Attachment at 1,9-position

Fused Ring System

Dyes containing larger ring systems

10. FLUORINATION OF DYES

Hydrofluoric Acid

Materials of Construction

Fluorine

Material of Constructions

Indanthrene Brilliant Violet F3RK (C.I. 63350)

Indanthrene Blue CLB

Indanthrene printing blue HFG

**Nullear Fluorination** 

11. PIGMENTS

**Chemical Analysis** 

General methods

Ash and Moisture Content

Alkalinity, Acidity, and pH

Material Soluble in Water

Presence of Organic Colours and Lakes

Pigment Content of Paste in Oil

Testing of Specific Inorganic Pigments

**Titanium Dioxide Composites** 

Carbonate White Lead

Sulfate White Lead

Silicate White Lead

Zinc Oxide

Leaded Zinc Oxide

Zinc Sulfide

Lithopone

**Antimony Oxide** 

Extenders

Calcium Carbonate

Calcium Sulfate

Magnesium Silicate

China Clays

Mica

Other Natural Silicates

Silica

Magnesium Carbonate And Magnesium Oxide

**Barium Sulfate** 

Red, Maroon, And Brown Pigments

Iron and Manganese Oxide Pigments

Van Dyke Brown

Cadmium Mercury Reds

Copper Reds

Red Lead

Mercuric Oxide

Yellow and Orange Pigments

Iron Oxides

**Chromate Pigments** 

Strontium Chromate

**Green Pigments** 

**Chrome Greens** 

**Chromium Oxides** 

Blue and Purple Pigments

Iron Blues

**Ultramarine Blues** 

Blue Lead

**Cobalt Blues** 

**Black Pigments** 

Carbon Black

Iron Oxide Blacks

Metallic Powders

Lead Powder

Zinc Powder

Testing of Specific Organic Pigments

**Physical Testing of Properties** 

Colour

**Tinting Strength** 

Opacity

Particle Size

**Testing for Coase Particles** 

Fine Particle Distribution

Oil Absorption

Dispersibility, Texture, and Rheology

Solubility

Density

Stability and Fastness

Other Properties

Perylene and Quinacridone Reds

Perylene Red Pigments

Preparation

**General Properties** 

Perylene (Vermilian)

Pigment Red BL

Perylene Red

Perylene Maroon

Perylene Scarlet

Perylene Red Y

Quinacridone Red Pigments

**General Properties** 

Rodamine Y (Pink toner)

Preparation

Properties of various red pigments compared:

Monazo Pigments

Naphthol red pigments

Precipitated (metalized azos) pigments

Non azo pigments

Pigment Orange-2 (Mono Azo Orthonitro Aniline Orange)

Pigment Orange-S (Mono Azo Dinitroaniline Orange)

Pigment Orange-13 (Pyrazolone Orange)

Pigment Orange - 16 (Dianisidine Orange)

Pigment Orange 17: 1 (Persian Orange Lake)

Pigment Orange-34 (Diarylide Orange, Disazo Pyrazolone)

Pigment Orange-36 (Benzimidazolone Orange

HL, Monoazo Acetoacetyl Type)

Pigment Orange-38 (Naphthol Orange)

Pigment Orange-43 (Perinone Orange)

Pigment Orange-46 (Ethyl red Lake C)

Pigment orange 48 and pigment orange 49

(Quinacridone gold and quinacridone deep gold)

Pigment Orange 51 (Pyranthrone Orange)

Organic Yellow Pigments

C.I. Pigment Yellow 1

C.I. Pigment Yellow 3

C.I. Pigment Yellow 3

CI. Pigment Yellow 65 (Arylide Yellow RN)

Pigment yellow 74 is an isomer of P. Y .65 and

possesses identical characteristics

C.I. Pigment Yellow 98

Diarylides

C.I. Pigment Yellow 12

CI. Pigment Yellow 13

C.I. Pigment Yellow 14

CI. Pigment Yellow 17 (Diarylide Yellow AAOA)

CI. Pigment Yellow 81 (Diarylide Yellow H10 G)

Heterocyclic yellow organic pigments

CI. Pigment Yellow 24 (Flavanthrone Yellow)

CI. Pigment Yellow 60 (Arylide Yellow 4R)

C.I. Pigment Yellow 100 (FD & C Yellow No. 5)

C.I. Pigment Yellow 104 (FD & C Yellow No. 6)

Organic Green Pigments

C.I. Pigment Green

C.I. Pigment Green 4r (Melachite Green PTMA)

Copper phthalocyanine green

C.I. Pigment Green 10 (Nickel Azo Yellow: Green Gold)

#### 12. INTERMEDIATES FOR DYES AND PIGMENTS

Electrophilic

Free Radical

13. APPLICATION, USAGES OF DYES AND

**PIGMENTS ON TEXTILES** 

Introduction

Colour Index

Preparation of The Textile Material Prior to

Colouration

**Dyeing of Textiles** 

Substantive or Direct Dyes

- (a) Cationic Dye-fixing agents:
- (b) Copper Sulphate + Sodium or Potassium

Dichromate + Acetic Acid:

- (c) Chromium Fluoride or Acetate + Acetic Acid:
- (d) Formaldehyde:
- (e) Diazotization and Development:
- (f) Coupling with diazotized Fast Bases:
- (g) Topping with Basic Dyes:
- (h) Back-tanning of Nylon-dyed with Direct Dyes:
- S.D.C.Classification of Direct Dyes with regard to

levelling properties

Basic and Modified Basic Dyes

Acid and Metal Complex Dyes of the

**Acid Class** 

**Details of Dyeing** 

Other Usages

Cellulose Diacetate

**Bast Fibres** 

Paper

Leather

Miscellaneous Uses

Chrome and other Mordant Dyes

Chrome Dyes

Reactive Dyes

Dissolving of Reactive Dyes

**Dyeing of Cotton** 

Other Uses of Reactive Dyes

Wool Dyeing

Silk Dyeing

Nylon Dyeing

Reactive Disperse Class

**Dyeing Procedure** 

Reactive Wool Dyes

**Dyeing Procedure** 

Azoic or Insoluble Azo Dyes

**Dyeing Procedure** 

Impregnation in Naphthol

**Developing Bath** 

Aftertreatment

Note

Popular Azoic Combinations

New Developments in Azoic range by Hoechst

Specialized application for dyeing of Warp yarn applied

during sizing for Cotton Denim, Jean etc.

Procedure

Azoic Dyestuffs on other Textile Fibres

Sulphur Dyes

Application

Standing Bath

Aftertreatment

Recent Developments

Vat, Solubilized Vat and Sulphurized Vat Dyes

Vat Dyes

Indigoid Vat dyes

Dyeing by Pigmentation procedures

**Pigment Padding** 

Pad-steam-continuous Dyeing process

Wet-on Dry process

Wet-on Wet Process

The Standfast Molten Metal Dyeing Process

Dyeing a Elevated Temperature

Vat Acid Leuco Method

Dyeing of Vat dyes on Pure Silk

Dyeing of Vat dyes on Wool

Dyeing of Synthetics

**Dyeing of Bast Fibres** 

Other Uses

Dyeing of Indigo

Indigo for Cotton Denims

Wool

Sulphurized Vat Dyes

**Dyeing Procedure** 

Solubilized Vat Dyes

Application

All-jig Process

Pad-jig Process

Aftertreatment

**Continuous Dyeing Process** 

Dyeing of other materials

Disperse Dyes

Classification of the various Disperse Dyes according to their

Dyeing characteristics:

Rapid Dyeing Dyes

Dyeing of Disperse Dyes on Polyester

**Dyeing Methods** 

Dyeing of Blends of Polyester with other fibres

Dyeing of Disperse Dyes on other fibres and Miscellaneous

applications

Colouring of Smoke Clouds

Pigments (Emulsion Composition & Dry Powder)

Application

Printing of Cotton

Sequence

Dyeing of Cotton Piece Goods with Pigment emulsion

Daylight Fluorescent Pigments far Printing

Ingrain Dyes

Dyeing with C.I. Ingrain Blues 2 on Cotton

Typical examples of Dyeing Procedures

Dyeing of C.I. Ingrain Blue 1 on Cotton

(Alcian Blue 8GX - 300 (I.C.I.)

Solvent Dyes & Food Colours

Oxidation Bases

Dyeing of Aniline Black

Cotton yarn by one-bath process

Oxidation Aniline Black (also called Aged Aniline Black)

Other uses of Oxidation Bases

Mineral Khaki (Inorganic Colourant)

Sequence

Dark Olive Green/Scamic green shade for certain categories of

Cotton material for Defence services (India)

Topping with Mineral Khaki on pre-dyed material with

Vat dyes

Fluorescent Brighteners

Natural Dyes (C.I. Natural Colour Class)

Useful Information in Dyeing & Printing

(i) Liquor-to-goods ratio or Material-liquor ratio denoted as

"M.L.R."

- (ii) Depth of Shade in Dyeing
- (iii) Padding
- (iv) Depth of Shades in Printing

**Printing of Textiles** 

Styles in Printing

They are:

**Direct Printing Styles on Cellulosics** 

Printing with Reactive Dyes

Printing with Pigment Printing Compositions

Printing with Azoics

Naphthol-Nitrite Padding process

Printing with "Rapid Fast" (Hoechst) Dyes

Printing with "Rapidogen" (Bayer) Dyes

Non-acid Steam Process for Rapidogens

Printing with Vat dyes

Typical Recipes

Flash-ageing method

Printing with Solubilized Vat Dyes

Non-steaming Method

Steaming Method using Ammonium Sulphocyanide

**Printing Sequence** 

Printing with Ingrain Dyes

- (a) Printing with Alcian 'X' (ICI) dyes
- (b) Printing with Phthalogen Brilliant Blue IF-3G (Bayer)

Printing with Aniline Black

(Oxidation Base Class)

Typical recipes

Printing with Alizarine Red (Mordant Class)

Typical recipes

Printing with Direct Dyes

Typical recipe for printing of Directs

**Basic Dyes** 

Direct Printing of Selected Dyes of

Different Classes Alongside or

Admixed with each other

Typical recipes (Block Prints)

Direct Printing Style on Pure Silk

Typical recipes

Direct Printing Style on Wool

Typical recipes

- (i) Reactive Dyes (All types)
- (ii) Acid Dyes
- (iii) Chrome Dyes
- (iv) Metal-complex Dyes (11) particularly Black

**Printing of Tufted Carpets** 

"Vigoureux" or "Melange" Printing

Typical recipes

With Acid Milling and 2:1 Metal-Complex Dyes

Direct Printing Style on Nylon

Typical recipes

**Pigment Emulsions** 

Direct Printing Styles on Polyester,

Triacetate and Diacetate with Disperse

Dyes

**Process after Printing** 

"Melange (Vigoureux)" Printing of Polyester Sliver

Cellulose Triacetate

Cellulose Diacetate

**Direct Painting Styles on Acrylics** 

Sequence

Direct Printing Styles on Fabric

From Fibre Blends

- (i) Polyester/Cellulose
- (ii) Polyester/Wool
- (iii) Cellulosic fibre/Wool
- (iv) Cellulosic fibre/Silk
- (v) Wool/Silk
- (vi) Cellulosic fibre/Dlacetate
- (vii) Cotton viscose or Polynosic fibre etc

Resist Printing Style on Cellulosics

Resists under Naphthols

Resists Under Vat

Typical recipes

Resists under Solubilized Vats

Rapldogen Resists

Rapid Fast Resists

Resists under Reactives

Reactive Dyes Resists under Reactive dyes using

Remazol-type Dyes for the 'Ground' shade and

Proclon-type Dyes as 'Illuminants'

Resists under Aniline Black

White Resist

Coloured Resists under Aniline Black

**Basic Colour Resists** 

Resists under Phthalogen Brill Blue IF3G (Bayer) ground

Resists under Basic dyes

Resists under Acid Milling dyes and 2 1 Metal Complex dyes

dyed on Pure Silk

Discharge Printing Style

- (a) White discharge
- (b) Colour discharge

Discharge Printing on Dyed Cellulosics

- (a) On Direct dyes dyed ground
- (b) Discharge Printing on Naphthol Dyed Ground
- (c) Discharge printing on Reactive dyes dyed ground

Discharge Printing of Dyed Natural Silk

Based on Sodium, Sulphoxylate Formaldehyde (Rongolite C)

Based on Sodium-Bisulfate + Zinc Dust

Illuminant Dyes (for Colour discharge)

Discharge Printing of Dyed Wool

With Acid/Direct dyes

Discharge Printing of Polyester Dyed with

Disperse Dyes

Ground shades for Discharge printing

Pre-dyeing by pad method

Pre-dyeing by H.T. process

Pre-printing

Typical examples for Discharge printing

Procedures for Discharge Printing of Polyester dyed

by H.T. dyeing

Discharge Printing of Dyed Cellulose DI & TRI

Acetate and Nylon

Typical Recipes

White Discharge on Cellulose Dlacetate and Nylon dyed

with Diperse dyes

Colour Discharge of Nylon dyed with Disperse Dyes

Discharge Printing of Nylon dyed with suitable dischargeable

Acid, Metal-complex and some limited Direct Dyes

Miscellaneous Applications in Dyeing

and Printing

Transfer printing

**Mechanical Resist Colouration** 

Resist Printing of Vinyl Sulphone type Reactive Dyes by

"Blocking" Chemically the Reactive group

"Khadi" Printing

Conversion Style of Printing

Novel graded-shade effect on Cotton yarn by "Dyeing

Polychromatic Dyeing

Speckle Printing

Burn-out Styles

After treatment

14. COLOURANTS FOR DRUG

15. QUALITY CONTROL AND EVALUATION OF

**PIGMENTS** 

**Quality Control** 

**Evaluation of Pigments** 

**Physical Properties of Pigment** 

Moisture Content

Procedure

**Bulking Volume** 

Procedure

Mesh Residue

Particle Size

Solvent Stability

Aim

Importance of the test

IS Value

pH of the Pigment

Oil Absorption

Raw Materials Required

Defination of Oil Absorption

Opacity

Colour

**Reduction Tone** 

Raw Materials Used

Other materials required

By Automatic Muller

Mass Tone

Apparatus required

Raw Material required

Dispersibility, Texture, and Rheology

Stability and Fastness

Other properties

To determine the sp. Gravity of Pigment

Method

Volumetric Method for the determination of

Copper in Cuprous Chloride

Estimation of Organically Bound Chlorine

Calculation

The Infra-Red Identification of Pigments

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