## The Complete Technology Book on Detergents (2nd Revised Edition)

Author:- NIIR Board of Consultants Engineers Format: paperback Code: NI92 Pages: 542 Price: Rs.1100US\$ 125 Publisher: NIIR PROJECT CONSULTANCY SERVICES Usually ships within 5 days

The Indian detergent industry is about three decades old. An interesting and unique feature of detergent industry in India is the existence of non power operated units which do not use any electrical power for the production of detergent powder. But the production technology of detergents have been changed involving high technique in process control, more skilled personnel and requiring large input. There are various forms of detergents; liquid detergents, paste detergents, solid detergents etc. Whether in liquid or in powdered forms, present detergent products are complex mixtures of several ingredients including performance additives such as bleaches, bleach activators etc. The scope and spectrum of methods and techniques applied in detergent analysis have changed significantly during the last decade... The book outlines features and experimental parameters for many essential procedures, and emphasizes the latest techniques and methods. This book emphasizes practical aspects of detergent production with latest development and other special products based on synthetic surfactants. This book basically deals with the builders, additives and components of detergents, recent developments in surfactant, manufacture of active Ingredients for detergents, manufacture of finished detergents, application and formulation of detergents, packaging of detergents, analysis of detergents, machinery photographs with their suppliers, directory of raw material suppliers etc.. This is an attempt to fill the need of those desirous of starting detergent industry in small scale sector and necessarily contains analytical methods for testing and evaluation of raw as well as final products.

1. Introduction Definition Biodegradability Synthetic Detergents Introduction Surfactant Hydrophile-Hydrophobe Balance Anionic Surfactants Alkylaryl Sulfonates Sulfonation Sulfation Neutralization Nonionic Surfactants Ethoxylation Amphoteric Surfactants Alkylolamides Cationic Surfactants

2. Builders, Additives and components of detergents **Phosphates** Silicates Soluble glass Water glass Soluble powders Contribution by the alkaline radical (Na2O or K2O) Contribution by the SiO2 radical Zeolites Carbonates Sodium Carbonate or Soda Ash-Na2CO3 Sodium Bicarbonate-NaHCO3 Sodium Sesquicarbonate, or Modified Soda Potassium Carbonate **Oxygen-releasing Compounds** Sundry Inorganic Builders Borax Sodium Chloride Magnesium Sulphate **Insoluble Inorganic Fillers Caustic Alkalis** Ammonia **Colloidal Silica** Sodium Hypochlorite 3. Recent Developments in Surfactant **Synthesis** Sulphation of glycerine Nonionic surfactants Amphoteric surfactants Anionic surfactants Nonionic surfactants Cationic surfactants Amphoteric surfactants Miscellaneous surfactants Surfactant synthesis

Surfactant synthesis Toxicological studies Effluent decolorisation Synthesis of Surfactants and their Toxicity-IV Diastereoisomers Fructose C6H12O6 Saccharose or sucrose or table sugar C12H22O11 D-Mannose D-Galactose b-Glucosamine Anionic surfactants

Cationic surfactants

Nonionic surfactants Sugar-based surfactants Toxicity of surfactants 4. Manufacture of Active Ingredients for Detergents Sulphonation Process Manufacture of Alkyl benzene sulphonic acid (Acid Slurry) Alkyl benzene Process to obtain straight chain normal paraffins of desired chain length Major technologies using molecular sieves for separation of n-parraffins Process for alkylation of benzene by narrow cut (C10-C14) n-paraffin Review of technologies for production of LAB from n-paraffins UOP technology to manufacture lab from kerosene Prefractionation unit Feed preparation (hydrotreater) unit-hydrobon n-Paraffin Extraction Unit (MOLEX) Catalytic partial dehydrogenation unit-PACOL HF alkylation unit Advance in technology in production of LAB Improvements in dehydrogenation catalysts and process Introduction of additional step to achieve reduction of by-product diolefins-Define process Introduction of a solid catalyst in place of liquid HF catalyst-UPO-Detal Process Other raw materials for sulphonation Sulphuric acid and oleum (fuming sulphuric acid) Liquid SO3 Sulphur Sulphonation with sulphuric acid and oleum **Batch sulphonation** Manufacturing process Sulphonation with 98% sulphuric acid Sulphonation with oleum Continuous sulphonation with oleum **Chemithon Process** Bellestra sulfan process **Proctor & Gamble Process Rifenberick process** Sulphonation with SO3 Production of sulphur trioxide Sulphur burning SO3 plant Oleum stripping Stabilised liquid sulphur trioxide

vapourisation **Batch sulphonation** Continuous sulphonation with sulphur trioxide Cascade sulphonation SO3 withdrawal Sulphonation plant Exhaust gas scrubbing **Ballestra Sulphurex Process** Air drying SO2/SO3 production Film sulphonation & sulphation (Sulphurex F) **Double-step Neutralisation** Alpha olefins hydrolysis Gas scrubbing SO3 absorption in H2SO4 column Heat recovery Mazzoni SOCS Process Chemithon SO3 Sulphonation SO3 generation Sulphonation Annular falling film reactor Neutraliser system Exhaust gas cleaning up system Allied chemical thin film sulphonation Stepan chemical process Manufacture of fatty alcohol sulphonates Sulphonation with chloro sulphonic acid Manufacture of alpha olefin sulphonate Wax cracking Ethylene polymerisation The natural route Comparison of AOS and methyl ester sulphonate Comparison of AOS and LABs in various products **Dish-washing liquids** Fine cloths washing liquids Laundry soaps **Toilet soaps** Personal care products Detergent cakes Comparison of AOS with alcohol based surfactants Alfodet Product usage **Ethoxylation Process** Ethylene oxide Fatty acid Fatty alcohol Natural process Synthetic process

Sodium reduction process High pressure hydrogenation **OXO** Process ALFOL Process Alkyl phenols Manufacture of lauric d-ethanol amide (Ninol AA 62) Method of manufacture Manufacture of super amide (2:1 type) Manufacture of methyl ester Manufacture of super-amide Manufacture of sulphate alkanolamides **IGEPON B** Manufacture of Igepon B conc. paste **Recent Developments in Sulphonation** Technology **Direct Production of Extremely Viscous** Sulphonic Acids Without the Use of Solvents **Developments in Detergent Manufacture** for Consumer Products Minimization of 1, 4-Dioxane Sodium Alpha Sulpho Methyl Ester (SASMA) Production Dry Active Detergent Manufacturing 5. Manufacture of Finished Detergents Powders Simple Absorption **Combined Absorption and Neutralization** Dry Mixing of Powders Spray-drying of Powders Colour Particle Size and Spread Bulk Density **Residual Moisture** Stickiness Product Uniformity Separation of Powder Wet Scrubbing Use of Fines Combination of Spray-dried and Dry-mixed Powders Ballestra 'Complex' System Patterson-Kelley Systems Anhydro System **Drum-Drying of Powders** Liquid Detergents **Toilet Preparations** Paste Detergents **Calcium Sulphonates** Solid Detergents **Detergent Toilet Bars** Household Scrub Bars

Fabric Softeners Abrasive Cleaners

6. Application and Formulation of Detergents Foam Household Cleaning Heavy-Duty Laundering Foam Control Light-Duty Household Products **General-Purpose Detergents** Choice of Non-ionic **Concentrated Powders** Cold Water Washing Hard-Surface Cleaners Machine Dishwashing Abrasive-Type Cleaners **Miscellaneous Household Cleaners Commercial Laundering** Solvent Detergents Carpet and Upholstery Cleaners **Textile Dressing** Mercerizing Food and Dairy Industries Advantage of sulphamic acid **Detergent Sanitizers Metal Cleaners Miscellaneous Cleaners** Lavatory Cleaner Hand Cleansers Waterless Hand Cleansers 7. Important Formulations of Synthetic Detergent **Detergent Powder** Market Potential & Scope Synthetic Detergent Powder Manufacture of Household Detergent Powders Process Formulations for Detergent Powders **General Purpose Powder** Raw Material Requirements (per month) Process of Manufacture and Formulations Heavy Duty Liquid Detergents Opaque Lotion-Type Heavy Duty Liquid Detergent Process of Manufacture of Liquid Detergent **Dish Washing Liquid Detergents** Process of Manufacture Liquid and Cream Soap Products

Liquids for the Washing of Fabrics

Thick Liquids and Creams

Machine Dishwashing Products

The Composition of Powder Liquid Cleansers for Hard Surface Window Panes Cleaning Liquid **Dry Cleaning Detergent** Process of Manufacture List of Plant & Machineries Raw Material Requirements (per month) Soap Powders Introduction Spray-Chilled Powders Formulation for Spray Chilled Soap Powders **Spray Dried Powders** Spray Drying Practice Cleansing Powder (Vim Type) Manufacturing Process Formulation for Cheap Cleansing Powder List of Plant and Machinery **Raw Material Requirements Market Potential** Liquid Detergents Requisites of Surfactants for Formulating Liquid Detergents Surfactants most Commonly Used **Builders Viscosity Controllers** Other Ingredients Household Liquid Detergents for Laundering Heavy Duty Procedure Light Duty: (for silk, wool etc.) Procedure 8. Packaging of Detergents Packaging of Detergent Powder

Types of Packaging Packaging of Detergent Bars Packaging Material Specifications Package Testing Methods Introduction **Physical Tests** Substance Dimensions Bursting strength **Compression resistance Tensile strength** Scuff resistance Moisture content Other Tests Wax/polythene substance in coated wrappers Stability to alkali Stability to soap Water absorption Type of fluting

Machine direction of paper and board Stiffness of board **Miscellaneous Tests** Packaged Commodities Rules Introduction Declarations to be Made on Every Package Permissible Errors of Quantity Commodities to be Packed in Specified Quantities Management of Detergent Factories Technical Efficiency Introduction Yield Fatty acid yield Glycerol yield Active detergent yield Over/under usage of materials Packing loss/gain Oil usage pattern Scrap and downgrading losses Productivity Steam, water, electricity Financial Summary **Pollution Control** Introduction Sources of Pollution Oil spills **Chemical spills** Bleaching Chemical treatment **Glycerine Recovery** Synthetic Detergents Sulphonation Detergent powder manufacture Handling of Raw Materials Slurry Making, Wash Water Tower and Air Lift Exhausts **Powder Spillages** Fluidiser Exhaust Air **Boiler House** Coal spillages Water treatment section **Boiler Blow Down** Chimney exhaust Boiler ash Space and location Effluent characteristics The requirements of treated effluent Effluent treatment methodology **Treatment of Gaseous Effluents** Chemical bleaching Saponification of oils Toilet soap mixer

**Refrigeration system** Oleum handling in the sulphonation plant Oleum still furnace NSD bar mixer exhaust Boiler exhaust Analytical Support Introduction Oils Chemicals **Packaging Materials** In-process Materials **Finished Products Microbiological Controls Analytical Equipments General Comments Quality Control** Introduction Organisation Facilities **Specifications** Chemicals Packaging materials Finished product Sampling Sampling of Raw Materials Packing materials **Finished products** Vendor education and rating Process audit Reporting **Microbiological Controls Bureau of Indian Standards Specifications Quality Assurance** Introduction Conventional Approach to Quality Recommended Approach to Quality Company Quality Policy **Brand Quality Objectives** Implementation of Quality Assurance **Quality Control Quality Audit** Summary Total Quality Management (TQM) ISO 9000 Series Standards **Common Quality Problems of Detergents** Detergent powder **Detergent Cake** Stain Removal Introduction Type of Stains **Removal of Stains** Lime soap Protein stains

Iron compounds Stains due to dyes Mildew stains Physical methods of stain removal Assessment of stain removal

9. Analysis of Detergents Introduction Synthetic Detergents **Active Matter** Principle Standard sodium lauryl sulphate solution-0.004M Determination of the purity of sodium lauryl sulphate Molarity of sodium lauryl sulphate Standard benzethonium chloride (hyamine 1622) soln. 0.004M Determination of anionic active matter Moisture of Detergent Powders and Cakes Principle Process pH of 1% solution Principle Procedure TFM and Combined Glycerol in Oils Combined glycerol in oils Principle Procedure Estimation of TFA

10. Enzymatic Detergents Empower, Metrizyme Detergezyme
The importance of cleaning instruments prior to disinfection
The definition and properties of enzymes
The benefits associated with incorporation of enzymes into detergents
The properties and benefits of surfactants in enzymatic detergents
Practical usage of enzymatic detergents
Comparative assessment of Metrex and competitor enzyme products

**Directory Section** 

List of Raw Material Suppliers Plant and Machinery Suppliers Photographs of Machinery and Equipment

## About NIIR

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Thu, 01 May 2025 05:50:42 +0000