Handbook on Modern Packaging Industries (2nd Revised Edition)

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Packaging is a means of ensuring the safe delivery of a product to the ultimate consumer in a sound condition at the minimal overall cost. Packaging not only differentiates one brand from another but also, at times, gives a preview of the product being sold. Although it is a subject of recent technological origin, the art of packaging is a sold as the primitative humans. Packaging is the science, art, and technology of enclosing or protecting products for distribution, storage, sale, and use, also refers to the process of design, evaluation, and production of packages and can be described as a coordinated system of preparing goods for transport, warehousing, logistics, sale, and end use. Packaging contains, protects, preserves, transports, informs, and sells. In many countries it is fully integrated into government, business, institutional, industrial, and personal use. The continual technological growth systems have undergone significant changes in recent years. A lot of packaging process has been streamlined to give a more scientific and rational approach. The role of packaging continues from the coordinated system of preparing goods to the end use. It has become a big tool for launching new specific products in different shapes and sizes. The packaging industrial growth has led to greater specialization and sophistication from the point of view of health (in the case of packaged foods and medicines) and environment friendliness of packing material. The demands on the packaging industry are challenging, given the increasing environmental awareness among communities. The packaging industry is growing at the rate of 22 to 25 per cent per annum thus is to play a unique role in preserving the wealth or value created by many industries.

This book describes the techniques and process behind packaging of different specific products which are used in our day to day life. The specific products include cereal, spices, edible oils, drinking water, chocolate and confectionery, fruits and vegetables, marine products and many more. Some of the vital contents of the book are adhesives for packaging industries, factors affecting adhesion, tin plate containers for foods, pharmaceuticals and cosmetics, tin plate usage in packaging, packaging of cereals and cereal products, trends in packaging of spices and spice products, packaging of edible oils, vanaspati and ghee, metal containers for food packaging, packaging aspects of sugar and chocolate confectionery, packaging for irradiated foods, packing of meat & meat products in tin containers etc.

This book is an invaluable resource for all its readers, entrepreneurs, scientists, existing industries, technical institution, etc in the field of packaging.

1. Adhesives for Packaging Industries Typical Application in packaging Classification (a) Loss of water or solvent (b) Loss of Heat Theories of adhesion a. Mechanical Interlocking b. Electrostatic Interaction c. Diffusion Theory d. Absorption Theory Factors affecting adhesion Spreading Roughness Porosity Diffusion Rheology Thickness Pressure Starch **Degradation Products of Starch** Comparison between starch and Sodium Silicate Polyurethane Basic urethane chemistry Acrylics Casein Natural Rubber **Polyvinyl Acetate Polyvinyl Alcohols** 2. Tin Plate Containers for Foods, Pharmaceuticals and Cosmetics Manufacturing Process Can Sealants 3. Tinplate Containers Definition Uses Types **Open Top containers** General Line containers Nomenclature Manufacturer of Tinplate containers Decoration Sizing Coating Printing Varnishing Lacquering Manufacture in Press Shop Slitting Component/end manufacture on presses Ancillary operations Manufacture of Assembly Lines Slitting Notching

Folding Forming Locking Soldering/Cementing Flanging End seaming Ancillary operations (if any) Packing/Palletising Flattened Cans Process Control **Blackplate Containers Tinplate Closures** 4. Metal Container Industry In India **Raw Material** Manufacturing Process 5. Tin Plate Usage In Packaging Round Ends tinplate Layout Systems And Procedures Straight and Single **Double Row Staggered** Straight, Single Scrolled **Duble Row Staggered Scrolled** Multiple Row Fully Stagered Plain Double Row Staggered With Primary (deep) or Secondary Scroll Coil Feed : Single Or Multiple Die Set up: 6. Packaging of Cereals and Cereal Products **Spoilage Factors** Whole Grains & Split Pulses Jute Bags Advantages of Jute Bags and Jute Fabrics High mechanical strength Soft surface with high resistance to friction Porous structure **Disadvantages of Jute Bags** Availability Mineral oil contamination Insect breeding Cost High Density Polyethylene (HDPE)/ Propylene (PP) Woven Sacks Manufacturing Process of HDPE Woven Sacks **Extrusion Of Slit Film** Looming Lamination Cutting Stitching Printing Bale Pressing and Packing Advantages of HDPE & PP Woven Sacks **Disadvantages of HDPE & PP Woven Sacks**

Quality Parameters to be Considered for Woven Sacks Consumer Packs for Whole Food Grains Milled Grain Products (Flours) Bulk Packs Consumer Packs High Molecular High Density Polyethylene (HMHDPE) Co-Extruded Films Biaxially Oriented Polypropylene Film : (BOPP) Laminates Processed Cereal and Pulse Products Cereal Based Convenience Foods Weaning Foods

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NIIR PROJECT CONSULTANCY SERVICES, 106-E, Kamla Nagar, New Delhi-110007, India. Email: <u>npcs.india@gmail.com</u> Website: <u>NIIR.org</u>

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