

# The Complete Technology Book on Aluminium and Aluminium Products

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## About the Book

Aluminium, the second most plentiful metallic element on the earth, became an economic competitor in engineering applications as recently as the end of 19th century. It was become a metal for its time. Aluminium possesses many characteristics that make it highly compatible with recycling. It is resistant to corrosion and it thus retains a high level of metal value after use, exposure, or storage. Once produced, it can be considered a permanent resource for recycling, preferably in to similar products. It is essentially a soft and weak metal which has to be strengthened by alloying with suitable elements. The elements which are added to aluminium in appreciable quantities to increase its strength and improve other properties are surprisingly limited to only four, namely, magnesium, silicon, copper and zinc. These are added singly or in combination. It is theoretically 100% recyclable without any loss of its natural qualities. It is the most widely used non ferrous metal. The applications of aluminium are grown in many fields for example; electric conductors, windows and building components, aircraft, foil packaging etc. It has a major role in packaging industry especially in pharmaceuticals. It includes different types of packaging; unit packaging, bunch wrapping, strip packaging, thermoformed unit packaging and sachets Aluminium alloys with a wide range of properties are used in engineering structures. Aluminium alloys are divided into two major categories; casting compositions and wrought compositions. Further differentiation for each category is based on the primary mechanism. The most commercially mined aluminium ore is bauxite, as it has the highest content of the base metal. The primary aluminium production process consists of three stages. First is mining of bauxite, followed by refining of bauxite to alumina and finally smelting of alumina to aluminium. India has the fifth largest bauxite reserves with deposits 5% of world deposits. Indian share in world aluminium capacity rests at about 3%; it will touch almost 13% to 15% of the growth rate.

This book basically deals with aluminium production, heat treatable and non heat treatable alloys, properties of cast aluminium alloys, testing of liquid & solidification contraction of aluminium alloys, trends in the improving economic use of aluminium, laboratory investigation of carbon anode consumption in the electrolytic production of aluminium, alumina extraction from a pennsylvania diaspore clay by an ammonium sulfate process, the recovery of alumina from its ores by a sulfuric acid process, initial softening in some aluminium base precipitation hardening alloys, basic properties of aluminium foil, how to select a flexible foil packaging laminate, printing on aluminium foil, designing aluminium foil packs etc.

The present book covers the need within the industrial and academic communities for up to date information about production of aluminium and extrusion process due to the ever increasing use of this technology. The book provides concepts in the different areas of extrusion technology. It is hoped that its presentation will be very helpful to new entrepreneurs, technocrats, research scholars, libraries and existing units.

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  - Chemical Properties



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## Fabrication Characteristics

208.0

4Cu-3Si

Commercial Names

Specifications

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Applications

Mechanical Properties

Mass Characteristics

Thermal Properties

Electrical Properties

Fabrication Characteristics

238.0

10.0%Cu-4.0%Si-0.3%Mg

Commercial Names

Specifications

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242.0

4Cu-2Ni-2.5Mg

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5.5Si-4.5Cu

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332.0

9.5%Si-3.0%Cu-1.0%Mg

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336.0

12Si-2.5Ni-1Mg-1Cu

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339.0

12.0%Si-1.0%Ni-1.0%Mg-2.25%Cu

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354.0

9Si-1.8Cu-0.5Mg

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## Fabrication Characteristics

355.0, C355.0

5Si-1.3Cu-0.5Mg

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356.0, A356.0

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360.0, A360.0

9.5Si-0.5Mg

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## Fabrication Characteristics

380.0, A380.0 8.5Si-3.5Cu



Specifications  
 Chemical Composition  
 Applications  
 Mechanical Properties  
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 383.0  
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 5.2Si



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 Mass characteristics  
 Thermal Properties  
 Electrical Properties  
 520  
 10Mg  
 Commercial Names  
 Specifications  
 Chemical Composition  
 Applications  
 Mechanical Properties  
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 Thermal Properties  
 Electrical Properties  
 Fabrication Characteristics  
 535.0, A535.0, B535.0  
 7Mg  
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 Specifications  
 Chemical Composition  
 Applications  
 Mechanical Properties  
 Mass Characteristics  
 Thermal Properties  
 Electrical Properties



Chemical Properties  
Fabrication Characteristics  
712.0

5.8Zn-0.6Mg-0.5Cr-0.2Ti

Commercial Names

Specifications

Chemical Composition

Applications

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Thermal Properties

Electrical Properties

Fabrication Characteristics

713.0

7.5Zn-0.7Cu-0.35Mg

Commercial Names

Specifications

Chemical Composition

Applications

Mechanical Properties

Mass Characteristics

Thermal Properties

Electrical Properties

Chemical Properties

Fabrication Characteristics

771.0

7Zn-0.9Mg-0.13Cr

Commercial Names

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Chemical Composition

Applications

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Thermal Properties

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Fabrication Characteristics

850.0

6.2Sn-1Cu-1Ni

Commercial Names

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