The Complete Book on Biodegradable Plastics and Polymers (Recent Developments, Properties, Analysis, Materials & Processes)

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Biodegradable plastics made with plant based materials have been available for many years. The term biodegradable means that a substance is able to be broken down into simpler substances by the activities of living organisms, and therefore is unlikely to persist in the environment. There are many different standards used to measure biodegradability, with each country having its own. The requirements range from 90 per cent to 60 per cent decomposition of the product within 60 to 180 days of being placed in a standard composting environment. They may be composed of either bio plastics, which are plastics whose components are derived from renewable raw materials, or petroleum based plastics which contain additives. Biodegradability of plastics is dependent on the chemical structure of the material and on constitution of the final product, not just on the raw materials used for its production. Polyesters play a predominant role as biodegradable plastics due to their potentially hydrolysable ester bonds. Bio based polymers are divided into three categories based on their origin and production; polymer directly extracted from biomass, polymers produced by classical chemical synthesis using renewable biomass monomer and polymers produces by microorganisms or genetically modified bacteria. In response to public concern about the effects of plastics on the environment and in particular the damaging effects of sea litter on animals and birds, legislation is being enacted or is pending in many countries to ban non degradable packing, finishing nets etc.

This book basically deals with biodegradable plastics developments and environmental impacts, hydro biodegradable and photo biodegradable, starch synthetic aliphatic polyester blends, difference between standards for biodegradation, polybutylene succinate (pbs) and polybutylene, recent developments in the biopolymer industry, recent advances in synthesis of biopolymers by traditional methodologies, polymers, environmentally degradable synthetic biodegradable polymers as medical devices, polymers produced from classical chemical synthesis from bio based monomers, potential bio based packaging materials, conventional packaging materials, environmental impact of bio based materials: biodegradability and compostability, etc.

Environmentally acceptable degradable polymers have been defined as polymers that degrade in the environment by several mechanisms and culminate in complete biodegradation so that no residue remains in the environment. The present book gives thorough information to biodegradable plastic and polymers. This is an excellent book for scientists engineers, students and industrial researchers in the field of bio based materials.

Biodegradable The ASTM defines â€~biodegradable' as Compostable â€~Compostable' is defined by the ASTM as Hydro-biodegradable and Photo-biodegradable **Bio-erodable Thermoplastic Starch Products Degradation Mechanisms and Properties** Starch Synthetic Aliphatic Polyester Blends **Degradation Mechanisms and Properties** Starch and PBS/PBSA Polyester Blends **Degradation Mechanisms and Properties** Starch-PVOH Blends **Degradation Mechanisms and Properties** PHA (Naturally Produced) Polyesters **Degradation Mechanisms and Properties** PHBH (Naturally Produced) Polyesters **Degradation Mechanisms and Properties** PLA (Renewable Resource) Polyesters **Degradation Mechanisms and Properties** PCL (Synthetic Aliphatic) Polyesters **Degradation Mechanisms and Properties** PBS (Synthetic Aliphatic) Polyesters **Degradation Mechanisms and Properties AAC Copolyesters Degradation Mechanisms and Properties** Modified PET **Degradation Mechanisms and Properties** Water Soluble Polymers Polyvinyl Alcohol (PVOH) **Degradation Mechanisms and Properties** Ethylene Vinyl Alcohol (EVOH) Photo-biodegradable Plastics **Degradation Mechanisms and Properties Controlled Degradation Additive Masterbatches Degradation Mechanisms and Properties Coated Paper** Agricultural Mulch Film **Shopping Bags** Food Waste Film and Bags **Consumer Packaging Materials** Landfill Cover Film **Other Applications Biodegradation Standards and Tests** American Society for Testing and Materials ASTM D5338-93 (Composting) ASTMD5209-91 (Aerobic, Sewer Sludge) ASTM D5210-92 (Anaerobic, Sewage Sludge) ASTM D5511-94 (High-solids Anaerobic Digestion) ASTM Tests for Specific Disposal Environments

BIODEGRADABLE PLASTICS â€" DEVELOPMENTS AND ENVIRONMENTAL IMPACTS

International Standards Research International Standards Organisation European Committee for Normalisation â€~OK Compost' Certification and Logo **Compost Toxicity Tests** Plant Phytotoxicity Testing Animal Toxicity Test Difference Between Standards for Biodegradation **Development of Australian Standards Composting Facilities and Soil Burial** Key Factors Defining Compostability **Physical Persistence Chemical Persistence** Toxicity Effect on Quality of Compost Anaerobic Digestion Waste Water Treatment Plants **Reprocessing Facilities** Landfills Marine and Freshwater Environments Litter Key Issues **Recyclable Plastics Sorting Considerations Reprocessing Considerations** Polyolefin Reprocessing Polyethylene Reprocessing Composting Landfill Degradation **Energy Use** Greenhouse Gas Emissions Pollution of Aquatic Environments **Increased Aquatic BOD** Water Transportable Degradation Products **Risk to Marine Species** Litter **Compost Toxicity Recalcitrant Residues Aromatic Compounds** Addigtives and Modifiers **Isocyanate Coupling Agents Plasticisers** Fillers **Catalyst Residues** Prodegradants and Other Additives Source of Raw Materials Development of Australian Standards and Testing Life-Cycle Assessment Minimisation of Impact on Reprocessing Determination of Appropriate Disposal Environments Education Identify standards and test methods for biodegradable plastics in Australia APPENDIX A

Abiotic disintegration Activated Sludge Aerobic degradation Aliphatic-aromatic Copolyesters (AAC) Aliphatic polyesters (e.g. PCL) Amylose Anaerobic degradation ASTM **Bioassimilation** Biodegradable **Bioerodable Biomass** Compostable **Compostable Plastics** Composting Copolyesters Decomposer organism Degradability **Degradable PET** Ecotoxicity Foamed starch **Functional Group** Humus **Hydrolysis** LCA Masterbatch Mineralisation Modified PET Monomer **Organic Recycling** Photo-biodegradation Photodegradable Phytotoxicity **Plastified Starch** Polybutylene succinate (PBS) and polybutylene suucinate adipate (PBSA) Polycaprolactone (PCL) Polyesters Polyhydroxyalkanoates (PHA) Polyhydroxybutyrate (PHB) Polylactic Acid (PLA) Polylactic acid aliphatic copolymer (CPLA) Polymer Polyvinyl Alcohol (PVOH) Prodegradant **Recalcitrant Residues Thermoplastic Polymers Thermosetting Polymers Thermoplastic Starch** 2. RECENT DEVELOPMENTS IN THE BIOPOLYMER INDUSTRY INTRODUCTION FIBRE-REINFORCED COMPOSITES STARCH BASED MATERIALS

PLANT PRODUCED POLYMERS MICROBIALLY PRODUCED POLYMERS **BIOLOGICALLY-BASED RESINS, ADHESIVES,** AND COATINGS CONTINUING RESEARCH AND DEVELOPMENT **ON BIOPOLYMERS** CONCLUSION 3. RECENT ADVANCES IN SYNTHESIS OF BIOPOLYMERS BY "TRADITIONAL― **METHODOLOGIES** INTRODUCTION **BIODEGRADABLE POLYMERS** POLYMER MODIFICATION A Modification of Polysaccharides Modification of Polypeptides Summary 4. POLYMERS, ENVIRONMENTALLY DEGRADABLE DEFINITIONS OPPORTUNITIES FOR ENVIRONMENTALLY DEGRADABLE PLASTICS AND POLYMERS TEST METHODS FOR ENVIRONMENTALLY DEGRADABLE POLYMERS Test Methods DEGRADATION MECHANISMS Photodegradation BIODEGRDATION PRODUCTION OF ENVIRONMENTALLY DEGRADABLE POLYMERS 5. SYNTHETIC BIODEGRADABLE POLYMERS AS MEDICAL DEVICES POLYMER CHEMISTRY A Note on Nomenclature PACKAGING AND STERILIZATION PROCESSING Factors That Accelerate Polymer Degradation DEGRADATION COMMERCIAL BIODEGRADABLE DEVICES 6. BIOBASED PACKAGING MATERIALS FOR THE FOOD INDUSTRY INTRODUCTION **PROPERTIES OF BIOBASED PACKAGING** MATERIALS Introduction Food biobased materials - a definition Origin and description of biobased polymers Polymers directly extracted from bio-mass Polysaccharides Starch and derivatives Cellulose and derivatives Chitin/Chitosan Proteins Casein Gluten Soy protein Keratin Collagen Whev Zein Polymers produced from classical chemical synthesis

from biobased monomers Polylactic acid (PLA) **Biobased monomers** Polymers produced directly by natural or genetically modified organisms Poly(hydroxyalkanoates) (PHAs) **Bacterial cellulose** Material properties Gas barrier properties Gas barriers and humidity Water vapour transmittance Thermal and mechanical properties Compostability Possible products produced of biobased materials Blown (barrier) films Thermoformed containers Foamed products Coated paper Additional developments Conclusions and perspectives FOOD BIOPACKAGING Introduction Food packaging definitions Primary, secondary and tertiary packaging Edible coatings and films Active packaging Modified atmosphere packaging Combination materials Food packaging requirements Replacing conventional food packaging materials with biobased materials - a challenge Biobased packaging - food quality demands State-of-the-art in biopackaging of foods Potential food applications Fresh meat products Conventional packaging materials Potential biobased materials Ready meals Conventional packaging materials Potential biobased packaging materials Dairy products Conventional packaging materials Potential biobased packaging materials Beverages Conventional packaging materials Potential biobased packaging materials Fruits and vegetables Conventional packaging materials Potential biobased materials Snacks Conventional packaging materials Potential biobased packaging materials

Frozen products Conventional packaging materials Potential biobased packaging materials Dry products Conventional packaging materials Potential biobased packaging materials Conclusions and perspectives SAFETY AND FOOD CONTACT LEGISLATION Introduction Biobased materials and legislation on food contact materials Common EU legislation **Biobased materials** Petitioner procedures Standardized test methods Implications of EU legislation for food and packaging industry Assessment of potentially undesirable Interactions Migration of compounds from biobased packages to contained food products Microbiological contamination of biobased food packages Penetration of microorganisms through biobased packaging materials Penetration of insects and rodents into biobased food packages Collapse due to absorbed moisture from the environment and the contained food product Conclusions and perspectives ENVIRONMENTAL IMPACT OF BIOBA-SED MATERIALS: BIODEGRADABILITY AND COMPOSTABILITY **Biodegradability** The composting of biobased packaging The CEN activity The compostable packaging Characterization Laboratory test of biodegradability Disintegration under composting conditions and verification of the effects on the process Compost guality: chemical and eco-toxicological analysis Natural materials Biodegradability under other environmental conditions ENVIRONMENTAL IMPACT OF BIOBA-SED MATERIALS: LIFECYCLE ANALYSIS OF AGRICULTURE A sustainable production of biobased products What is LCA? Environmental impact of agriculture Crops for biofuels The ECN study Environmental impact of bio-based products The Buwal study on starch-based plastics The case of hemp-based materials: LCA does not allow generic statements Composto's study on bags for the collection of organic waste

The Ecobilan's study. The LCA of paper sacks The Ifeu-IBIFA-study The LCA of loose-fill-packaging Conclusions THE MARKET OF BIOBASED PACKAGING MATERIALS Introduction Market appeal Market drivers Marketing advantages Functional advantage in the product chain Cost advantage in the waste disposal system Legislative demands Consumers The market Today Tomorrow Price Conclusions CONCLUSION AND PERSPECTIVE Performance of materials Food applications Safety and legislation on materials in contact with food The environment The market of biobased packaging materials Perspective 7. PLASTICS FROM POTATO WASTE (SENATE – JUNE 20, 1991) **BEGIN INSERT** PLASTICS FROM POTATO WASTE STARCH TO GLUCOSE TO LACTIC ACID LACTIC ACID INTO PLASTIC POTENTIAL MARKETS 8. BIODEGRADABLE PLASTICS FROM RENEWABLE SOURCES ANALYSIS Plastics and the environment The move to renewable sources Extending the recycling loop Biopolymers, conventional plastics and biodegradable plastics The plastics sector Packaging Plastic films Structure of the business **Recent developments** Biodegradability and compostability Challenges ahead 9. SYNTHETIC POLYMERS FUNCTIONALIZED BY CARBOHYDRATES Polymerizations of the vinyl sugar monomers to obtain poly(vinylsaccharide)s Polymerization of anhydro sugars Anhydro sugar polymerizations Enzymatic and Enzyme mediated Polymerizations (Chemo-enzymatic methods) Polymer analogous reactions **10. BIODEGRADABLE POLYOLEFINS**

General procedure for grafting of sugars onto poly(styrene maleic anhydride) Determination of biodegradability of polymers using aerobic microorganisms Weight loss data **FTIR Spectral Data** Molecular weight decrease after biodegradation by GPC Appendix 1 Mechanism of reaction of poly(styrene maleic anhydride) with the sugar Appendix 2 Scanning electron micrographs of the polymers before and after bacterial degradation 11. PROCESS FOR THE PREPARATION OF BIODEGRADABLE SYNTHETIC POLYMERS FORMULA OF THE PRODUCT INTRODUCTION **OBJECTIVE OF THE PRESENT INVENTION** Wherein PREFERRED EMBODIMENTS **EXPERIMENTAL/ EXAMPLES CLAIMS** CONCLUSION 12. FUNGAL DEGRADATION OF CARBOHYDRATE-LINKED POLYSTYRENES Materials Synthesis of sugar linked PS-MAH (General Procedure) FTIR Spectra Test microorganisms Testing of the samples **APPENDIX 1 Reaction Mechanism** Calculations (representative) For sucrose linked to poly(styrene maleic anhydride) **APPENDIX 2** 13. GLUCOSE AND GLUCOSE DERIVATIVES WITH POLY(STYRENE MALEIC ANHYDRIDE) **APPENDIX 1** 1,2-5,6 Diisopropylidene D- glucose Step 1: Tritylation and acetylation of D-glucose Blank reaction of PSMAH in DMF solvent system with 4-DMAP as the catalyst Hydrolysis reaction of PSMAH using DMF as the solvent and 4-DMAP as the catalyst 14. THERMAL ANALYSIS OF SUGAR- LINKED POLY(STYRENE MALEIC ANHYDRIDE) Thermogravimetry FTIR characterization of the thermally treated products 15. BIOMINERALIZATION OF THE SUGAR-LINKED POLY(STYRENE MALEIC ANHYDRIDE) Experimental set-up Composition of minimal medium for 1 litre solution Solutions for the titration are as follows Preparation of the inoculum 16. BIODEGRADATION OF ACYLATED SUGAR-LINKED POLY(STYRENE

MALEIC ANHYDRIDE) Procedure for Acylation of sugar-linked poly(styrene maleic anhydride) polymers FTIR spectroscopy of the acylated derivatives of sugar-linked poly(styrene maleic anhydride) Thermal studies of acylated derivatives of sugarlinked poly(styrene maleic anhydride) polymers Biodegradation by Serratia marscecens Biodegradation by Pseudomonas sp. Weight loss data **Materials** Test microorganisms Testing of the samples Weight loss data **APPENDIX 1** (Sugar-linked PSMAH and their acylated products degraded by Serratia marscecens and Pseudomonas sp.) Preparation of Reagent A, B, C, and D **17. BIOTECHNOLOGY: AN ENABLING TECHNOLOGY BIOTECHNOLOGY AND CO2 EMISSIONS** THE SOYA BEAN: AN IMPORTANT RENEWABLE RESOURCE CHEMICALS FROM BIOLOGICAL FEEDSTOCKS LIFE CYCLE ASSESSMENT OF PROTEASES **18. DEGRADABLE PLASTICS FOR COMPOSTING** CERTIFICATION AND STANDARDS **BIODEGRADABLE POLYMERS DEGRADABLE PLASTICS** WHAT USERS WANT QUESTIONS FOR THE FUTURE **19. STARCH BASED BIODEGRADABLE PLASTICS** INTRODUCTION **TECHNOLOGY COMMERCIALIZATION MODEL** APPLICATION OF TECHNOLOGY COMMERCIALIZATION MODEL Starch-based Biodegradable Plastics – Commercialization Case Studies CONCLUSION 20. BIODEGRADABLE PLASTICS FROM WHEAT STARCH AND POLYLACTIC ACID (PLA) INTRODUCTION AND BACKGROUND **RESULTS FROM PREVIOUS FUNDING** RATIONAL AND SIGNIFICANCE PROCEDURES/METHODOLOGY OTHER RELATED WORKS 21. MAKING PACKAGING GREENER â€" BIODEGRADABLE PLASTICS PLASTICS THAT BREAK DOWN PLASTICS CAN BE PRODUCED FROM STARCH PLASTICS CAN ALSO BE PRODUCED BY BACTERIA WHAT'S THE COST? **BIODEGRADABLE AND AFFORDABLE** MULCH FILM FROM BIODEGRADABLE PLASTICS POTS YOU CAN PLANT DIFFERENT POLYMER BLENDS FOR DIFFERENT PRODUCTS LANDFILL SITES AREN'T COMPOST HEAPS COMPOSTING THE PACKAGING WITH ITS CONTENTS

AN OLYMPIC EFFORT – RECYCLING 76 PER CENT OF WASTE 22. PET MATERIALS AND APPLICATIONS INTRODUCTION POLYMERISATION AND MANUFACTURING PROCESSES Manufacturing plants STRUCTURES, MORPHOLOGY AND ORIENTATION Structure Morphology Orientation Creep **PROPERTIES** Molecular weight and intrinsic viscosity End group Thermal properties RHEOLOGY AND MELT VISCOSITY Melt viscosity Melt flow Moulding shrinkage MOISTURE UPTAKE AND POLYMER DRYING Moisture level Polymer drying **DEGRADATION REACTIONS** Thermal and thermal oxidative degradation Environmental degradation **REHEAT CHARACTERISTICS** GAS BARRIER PROPERTIES AMORPHOUS POLYESTERS Homopolymers Low copolymers Medium copolymers **High copolymers CRYSTALLINE POLYMERS** POLYMER BLENDS **APPLICATIONS** TRENDS GLOBALS 23. PET FILM AND SHEET Extrusion Casting The forward draw preheat (FWDPH) The forward draw (FWD) The sideways draw preheat (SWDPH) The sideways draw (SWD) 24. INJECTION AND CO-INJECTION PREFORM TECHNOLOGIES MULTILAYER CHARACTERISTICS **APPLICATIONS** Performance-driven applications Economics - or legislative-driven applications **Combination applications** CLOSURE VS BOTTLE PERMEATION CONTAINER PERFORMANCE **Barrier properties**

Oxygen barrier Carbon dioxide barrier Scavenger property WALL STRUCTURE PREFORM AND BOTTLE DSESIGN Permeation through finish, sidewall and base Controlled fill HEADSPACE OXYGEN ABSORPTION **OXYGEN DESORPTION FROM PET BEER CONTAINERS** SMALL JUICE CONTAINERS SMALL CSD CONTAINERS CORE LAYER VOLUMES RECYCLING COMPARISON OF CO-INJECTION TECHNOLOGIES **CO-INJECTION MOLDING EQUIPMENT** 25. INJECTION BLOW MOULDING INTRODUCTION **BASIC PRINCIPLES** HISTORY **PROCESS IDENTIFICATION** COMMERCIAL PROCESSES Rotary table machines : Jomar, Uniloy and similar TOOLING PROCREA MATERIALS **APPLICATIONS** Machine and process capabilities

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