## A Concise Guide on Textile Dyes, Pigments and Dye Intermediates with Textile Printing Technology

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In the past, only organic matter was available for making dyes. Today, there are numerous options and methods for the colorization of textiles. While today's methods capitalize on efficiency, there is question as to whether the use of chemicals is harmful to the environment. A reputation for harming the earth could be detrimental to a company in a society becoming more and more focused on the environment and its preservation. Today, with the invention of synthetic materials used in textiles, many new types of dyes have been developed and put into regular use. There are two basic ways to color textiles: dyes and pigments. Pigments are not a dye but rather resins mechanically bound to fibers. Dyes are divided into classes according to the types of fibers they are most compatible with. Textile printing is related to dyeing but, whereas in dyeing proper the whole fabric is uniformly covered with one color, in printing one or more colors are applied to it in certain parts only, and in sharply defined patterns. Dyes will yield the softest hand (the "hand" is the feel of the fabric) and maintain the fabric's luster but the process is expensive. Pigments are much more economical to use. Pigments are generally more lightfast, more colorfast, and give greater color control. Pigment technology has developed tremendously in the past 15 years. 85% of the textile printing in the World is pigment printing. This book contains manufacturing process and other related details about Azine dyes, Azoic dyes, Azo dyes, Thiazole dyes, Triphenylmethane dyes, scientific classification of Vat dyes, fluorination of dyes, different types of pigments, applications, usages of dyes and pigments, quality control and evaluation of pigments and many more. This book will serve as a quide to Textile Technologists, Scientists and existing as well as upcoming industries.

1. AZINE AND RELATED DYES Methods of Manufacture Oxazines Dioxazines Thiazines Commercial Grades and Specifications Methods of Analysis Identification Determination of Specific Structure Assay Methods Spectrophotometric Methods Titration Methods Miscellaneous Assay Methods

**Application Methods** Application to Wool Application to Cotton Application to Paper Application to Leather **Determination of Impurities** 2. AZOIC DYES Azo Coupling Components Bases **Rapid Fast Colours** Rapidogens Manufacturing Process m-Nitro Aniline (Fast orange R) Properties Solubility O-chloroaniline (Fast Yellow G, GC) Properties of O-Chioroaniline O-Anisidine (Fast Red BB Reduction **Properties** Nitro-p-anisidine (Fast Bordeaux GP) Purification Nitration **Hydrolysis** Purification Naphthol AS-OL Physical Properties of Naphthol AS-OL Naphthol AS G Raw materials 3. AZO DYES Methods of Manufacture Methods of Analysis Identification Hydrolysis Nitric Acid Split Identification of Arylamines in Cleavage Products Identification of Diamines in Cleavage Products Identification of Coupling Components Separation **Blowout Method** Adsorption Chromatography **Application Method Assay Methods** Salt Test Titanous Chloride Reduction Absorption Spectrophotometry 4. THIAZOLE DYES Direct Dyes, 918 Disperse Dyes, 924 **Direct Dyes Basic Dyes** Vat Anthraquinone Dyes Health and Safety Factors

**Disperse Dyes** Preparation of a Disperse Azo Dye Cationic Dyes Health and Safety Aspects 5. INDIGOSOL Uses of Solubilised Vat Dyes Manufacture Process Anthrasol Brilliant Orange Irk (Lecuo Sulphuric Ester of Dibromoanthanthrone) Test Anthrasol Blue IBC Oxidation to Tetraester **General Observations** Identification of Leuco Ester Vat Dyes 6. INDIGOID DYES Methods of Manufacture **Commercial Grades and Specifications** Methods of Analysis Identification **Classification of Dye Samples** Procedure Classification of Dyes on Fiber's Procedure Identification of Individual Dyes Spectrophotometric Identification Separation Column Chromatography Paper Chromatography Assay Methods Vatting Method Methanol-Hydrochloric Acid Method Spectrophotometric Method **Titration Methods Elemental Analysis** Halogens Sulfur Nitrogen Determination of Impurities and Additives **Application Methods** 7. REACTIVE DYES History **Developments** Dyes can attach themselves to the fibre in three ways 8. TRIPHENYLMETHANE AND RELATED DYES Methods of Manufacture Aldehyde Method Ketone Method Hydrol Synthesis **Diphenylmethane Base Method** Methods of Analysis Identification **Blowout Method** Capillary Test

**Dyeing Test** Procedures Assay Methods **Cerimetric Titration Titanous Chloride Titration** Spectroscopic Methods Purification of Standards 9. SCIENTIFIC CLASSIFICATION OF VAT DYES **Five Membered Rings Two Heteroatoms** Attachment at 2-position Attachment at 1,2-position Attachment at 2,3-position Attachment at 1,9-positions Vat Dyes Containing Six Membered Rings **One Heteroatom** Attachment at 1, 9-positions Attachment at 3,4-position of benzanthrone Six Membered Rings Containing more than one Heteroatom (from Anthraquinone) Attachment at 1-position Attachment at 1,2-positions Attachment at 2,3-position Attachment at 1,9-position Fused Ring System Dyes containing larger ring systems **10. FLUORINATION OF DYES** Hydrofluoric Acid Materials of Construction Fluorine Material of Constructions Indanthrene Brilliant Violet F3RK (C.I. 63350) Indanthrene Blue CLB Indanthrene printing blue HFG Nullear Fluorination **11. PIGMENTS Chemical Analysis** General methods Ash and Moisture Content Alkalinity, Acidity, and pH Material Soluble in Water Presence of Organic Colours and Lakes Pigment Content of Paste in Oil **Testing of Specific Inorganic Pigments Titanium Dioxide Composites** Carbonate White Lead Sulfate White Lead Silicate White Lead Zinc Oxide Leaded Zinc Oxide Zinc Sulfide Lithopone Antimony Oxide

**Extenders** Calcium Carbonate **Calcium Sulfate** Magnesium Silicate China Clays Mica **Other Natural Silicates** Silica Magnesium Carbonate And Magnesium Oxide **Barium Sulfate** Red, Maroon, And Brown Pigments Iron and Manganese Oxide Pigments Van Dyke Brown **Cadmium Mercury Reds Copper Reds** Red Lead Mercuric Oxide Yellow and Orange Pigments Iron Oxides **Chromate Pigments** Strontium Chromate **Green Pigments Chrome Greens Chromium Oxides** Blue and Purple Pigments Iron Blues **Ultramarine Blues** Blue Lead **Cobalt Blues Black Pigments** Carbon Black Iron Oxide Blacks Metallic Powders Lead Powder Zinc Powder **Testing of Specific Organic Pigments Physical Testing of Properties** Colour **Tinting Strength** Opacity Particle Size **Testing for Coase Particles** Fine Particle Distribution **Oil Absorption** Dispersibility, Texture, and Rheology Solubility Density **Stability and Fastness Other Properties** Perylene and Quinacridone Reds **Perylene Red Pigments** Preparation **General Properties** 

Perylene (Vermilian) **Pigment Red BL** Perylene Red **Perylene Maroon Perylene Scarlet** Perylene Red Y **Quinacridone Red Pigments General Properties** Rodamine Y (Pink toner) Preparation Properties of various red pigments compared: **Monazo Pigments** Naphthol red pigments Precipitated (metalized azos) pigments Non azo pigments Pigment Orange-2 (Mono Azo Orthonitro Aniline Orange) Pigment Orange-S (Mono Azo Dinitroaniline Orange) Pigment Orange-13 (Pyrazolone Orange) Pigment Orange - 16 (Dianisidine Orange) Pigment Orange 17: 1 (Persian Orange Lake) Pigment Orange-34 (Diarylide Orange, Disazo Pyrazolone) Pigment Orange-36 (Benzimidazolone Orange HL, Monoazo Acetoacetyl Type) Pigment Orange-38 (Naphthol Orange) Pigment Orange-43 (Perinone Orange) Pigment Orange-46 (Ethyl red Lake C) Pigment orange 48 and pigment orange 49 (Quinacridone gold and quinacridone deep gold) Pigment Orange 51 (Pyranthrone Orange) **Organic Yellow Pigments** C.I. Pigment Yellow 1 C.I. Pigment Yellow 3 C.I. Pigment Yellow 3 CI. Pigment Yellow 65 (Arylide Yellow RN) Pigment yellow 74 is an isomer of P. Y .65 and possesses identical characteristics C.I. Pigment Yellow 98 Diarylides C.I. Pigment Yellow 12 CI. Pigment Yellow 13 C.I. Pigment Yellow 14 CI. Pigment Yellow 17 (Diarylide Yellow AAOA) CI. Pigment Yellow 81 (Diarylide Yellow H10 G) Heterocyclic yellow organic pigments CI. Pigment Yellow 24 (Flavanthrone Yellow) CI. Pigment Yellow 60 (Arylide Yellow 4R) C.I. Pigment Yellow 100 (FD & C Yellow No. 5) C.I. Pigment Yellow 104 (FD & C Yellow No. 6) **Organic Green Pigments** C.I. Pigment Green C.I. Pigment Green 4r (Melachite Green PTMA) Copper phthalocyanine green C.I. Pigment Green 10 (Nickel Azo Yellow: Green Gold)

12. INTERMEDIATES FOR DYES AND PIGMENTS Electrophilic Free Radical 13. APPLICATION, USAGES OF DYES AND **PIGMENTS ON TEXTILES** Introduction Colour Index Preparation of The Textile Material Prior to Colouration **Dyeing of Textiles** Substantive or Direct Dyes (a) Cationic Dye-fixing agents: (b) Copper Sulphate + Sodium or Potassium Dichromate + Acetic Acid: (c) Chromium Fluoride or Acetate + Acetic Acid : (d) Formaldehyde: (e) Diazotization and Development: (f) Coupling with diazotized Fast Bases: (g) Topping with Basic Dyes: (h) Back-tanning of Nylon-dyed with Direct Dyes: S.D.C.Classification of Direct Dyes with regard to levelling properties **Basic and Modified Basic Dyes** Acid and Metal Complex Dyes of the Acid Class **Details of Dyeing** Other Usages **Cellulose Diacetate Bast Fibres** Paper Leather **Miscellaneous Uses** Chrome and other Mordant Dyes Chrome Dyes **Reactive Dyes Dissolving of Reactive Dyes** Dyeing of Cotton Other Uses of Reactive Dyes Wool Dyeing Silk Dyeing Nylon Dyeing **Reactive Disperse Class Dyeing Procedure Reactive Wool Dyes Dyeing Procedure** Azoic or Insoluble Azo Dyes **Dyeing Procedure** Impregnation in Naphthol **Developing Bath** Aftertreatment Note **Popular Azoic Combinations** New Developments in Azoic range by Hoechst

Specialized application for dyeing of Warp yarn applied during sizing for Cotton Denim, Jean etc. Procedure Azoic Dyestuffs on other Textile Fibres Sulphur Dyes Application Standing Bath Aftertreatment **Recent Developments** Vat, Solubilized Vat and Sulphurized Vat Dyes Vat Dyes Indigoid Vat dyes Dyeing by Pigmentation procedures **Pigment Padding** Pad-steam-continuous Dyeing process Wet-on Dry process Wet-on Wet Process The Standfast Molten Metal Dyeing Process Dyeing a Elevated Temperature Vat Acid Leuco Method Dyeing of Vat dyes on Pure Silk Dyeing of Vat dyes on Wool **Dyeing of Synthetics Dyeing of Bast Fibres** Other Uses Dyeing of Indigo Indigo for Cotton Denims Wool Sulphurized Vat Dyes **Dyeing Procedure** Solubilized Vat Dyes Application All-jig Process Pad-jig Process Aftertreatment **Continuous Dyeing Process** Dyeing of other materials **Disperse Dyes** Classification of the various Disperse Dyes according to their Dyeing characteristics: Rapid Dyeing Dyes Dyeing of Disperse Dyes on Polyester **Dyeing Methods** Dyeing of Blends of Polyester with other fibres Dyeing of Disperse Dyes on other fibres and Miscellaneous applications Colouring of Smoke Clouds Pigments (Emulsion Composition & Dry Powder) Application Printing of Cotton Sequence Dyeing of Cotton Piece Goods with Pigment emulsion Daylight Fluorescent Pigments far Printing

Ingrain Dyes Dyeing with C.I. Ingrain Blues 2 on Cotton Typical examples of Dyeing Procedures Dyeing of C.I. Ingrain Blue 1 on Cotton (Alcian Blue 8GX - 300 (I.C.I.) Solvent Dyes & Food Colours **Oxidation Bases Dyeing of Aniline Black** Cotton yarn by one-bath process Oxidation Aniline Black (also called Aged Aniline Black) Other uses of Oxidation Bases Mineral Khaki (Inorganic Colourant) Sequence Dark Olive Green/Scamic green shade for certain categories of Cotton material for Defence services (India) Topping with Mineral Khaki on pre-dyed material with Vat dyes **Fluorescent Brighteners** Natural Dyes (C.I. Natural Colour Class) Useful Information in Dyeing & Printing (i) Liquor-to-goods ratio or Material-liquor ratio denoted as "M.L.R." (ii) Depth of Shade in Dyeing (iii) Padding (iv) Depth of Shades in Printing Printing of Textiles Styles in Printing They are: **Direct Printing Styles on Cellulosics** Printing with Reactive Dyes Printing with Pigment Printing Compositions Printing with Azoics Naphthol-Nitrite Padding process Printing with "Rapid Fast" (Hoechst) Dyes Printing with "Rapidogen" (Bayer) Dyes Non-acid Steam Process for Rapidogens Printing with Vat dyes **Typical Recipes** Flash-ageing method Printing with Solubilized Vat Dyes Non-steaming Method Steaming Method using Ammonium Sulphocyanide **Printing Sequence** Printing with Ingrain Dyes (a) Printing with Alcian - 'X' (ICI) dyes (b) Printing with Phthalogen Brilliant Blue IF-3G (Bayer) Printing with Aniline Black (Oxidation Base Class) Typical recipes Printing with Alizarine Red (Mordant Class) Typical recipes Printing with Direct Dyes Typical recipe for printing of Directs

**Basic Dyes** Direct Printing of Selected Dyes of **Different Classes Alongside or** Admixed with each other Typical recipes (Block Prints) Direct Printing Style on Pure Silk Typical recipes **Direct Printing Style on Wool** Typical recipes (i) Reactive Dyes (All types) (ii) Acid Dves (iii) Chrome Dyes (iv) Metal-complex Dyes (11) particularly Black Printing of Tufted Carpets "Vigoureux" or "Melange" Printing **Typical recipes** With Acid Milling and 2:1 Metal-Complex Dyes **Direct Printing Style on Nylon Typical recipes Pigment Emulsions** Direct Printing Styles on Polyester, Triacetate and Diacetate with Disperse Dyes **Process after Printing** "Melange (Vigoureux)" Printing of Polyester Sliver Cellulose Triacetate Cellulose Diacetate **Direct Painting Styles on Acrylics** Sequence **Direct Printing Styles on Fabric** From Fibre Blends (i) Polyester/Cellulose (ii) Polyester/Wool (iii) Cellulosic fibre/Wool (iv) Cellulosic fibre/Silk (v) Wool/Silk (vi) Cellulosic fibre/Dlacetate (vii) Cotton viscose or Polynosic fibre etc **Resist Printing Style on Cellulosics Resists under Naphthols Resists Under Vat** Typical recipes **Resists under Solubilized Vats Rapldogen Resists Rapid Fast Resists Resists under Reactives** Reactive Dyes Resists under Reactive dyes using Remazol-type Dyes for the 'Ground' shade and Proclon-type Dyes as 'Illuminants' Resists under Aniline Black White Resist Coloured Resists under Aniline Black **Basic Colour Resists** 

Resists under Phthalogen Brill Blue IF3G (Bayer) ground Resists under Basic dyes Resists under Acid Milling dyes and 2 1 Metal Complex dyes dyed on Pure Silk **Discharge Printing Style** (a) White discharge (b) Colour discharge **Discharge Printing on Dyed Cellulosics** (a) On Direct dyes dyed ground (b) Discharge Printing on Naphthol Dyed Ground (c) Discharge printing on Reactive dyes dyed ground **Discharge Printing of Dyed Natural Silk** Based on Sodium, Sulphoxylate Formaldehyde (Rongolite C) Based on Sodium-Bisulfate + Zinc Dust Illuminant Dyes (for Colour discharge) **Discharge Printing of Dyed Wool** With Acid/Direct dyes Discharge Printing of Polyester Dyed with **Disperse Dyes** Ground shades for Discharge printing Pre-dyeing by pad method Pre-dyeing by H.T. process Pre-printing Typical examples for Discharge printing Procedures for Discharge Printing of Polyester dyed by H.T. dyeing Discharge Printing of Dyed Cellulose DI & TRI Acetate and Nylon **Typical Recipes** White Discharge on Cellulose Dlacetate and Nylon dyed with Diperse dyes Colour Discharge of Nylon dyed with Disperse Dyes Discharge Printing of Nylon dyed with suitable dischargeable Acid, Metal-complex and some limited Direct Dyes **Miscellaneous Applications in Dyeing** and Printing Transfer printing **Mechanical Resist Colouration** Resist Printing of Vinyl Sulphone type Reactive Dyes by "Blocking" Chemically the Reactive group "Khadi" Printing **Conversion Style of Printing** Novel graded-shade effect on Cotton yarn by "Dyeing Polychromatic Dyeing Speckle Printing Burn-out Styles After treatment **14. COLOURANTS FOR DRUG 15. QUALITY CONTROL AND EVALUATION OF** PIGMENTS **Quality Control Evaluation of Pigments Physical Properties of Pigment** 

**Moisture Content** Procedure **Bulking Volume** Procedure Mesh Residue Particle Size Solvent Stability Aim Importance of the test IS Value pH of the Pigment **Oil Absorption Raw Materials Required** Defination of Oil Absorption Opacity Colour **Reduction Tone Raw Materials Used** Other materials required By Automatic Muller Mass Tone Apparatus required Raw Material required Dispersibility, Texture, and Rheology Stability and Fastness Other properties To determine the sp. Gravity of Pigment Method Volumetric Method for the determination of Copper in Cuprous Chloride Estimation of Organically Bound Chlorine Calculation The Infra-Red Identification of Pigments

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