## Handbook on Printing Technology (Offset, Flexo, Gravure, Screen, Digital, 3D Printing with Book Binding and CTP)5TH Edition

Author: NIIR Board of Consultants & Engineers

**Format**: Paperback **ISBN**: 9788194099505

Code: NI73 Pages: 616

**Price: Rs.** 1,875.00 **US\$** 45.00

Publisher: Asia Pacific Business Press Inc.

Usually ships within 5 days

Printing is a process for reproducing text and image, typically with ink on paper using a printing press. It is often carried out as a large-scale industrial process, and is an essential part of publishing and transaction printing. Modern technology is radically changing the way publications are printed, inventoried and distributed. Printing technology market is growing, due to technological proliferation along with increasing applications of commercial printing across end users.

In India, the market for printing technology is at its nascent stage; however offers huge growth opportunities in the coming years. The major factors boosting the growth of offset printing press market are the growth of packaging industry across the globe, increasing demand in graphic applications, the wide range of application in various industry, and industrialization. 3D printing market is estimated to garner \$8.6 billion in coming years. The global digital printing packaging market is expected to exceed more than US\$ 40.02 billion by 2026 at a CAGR of 13.9%. Computer-to-plate systems are increasingly being combined with all digital prepress and printing processes.

This book is dedicated to the Printing Industry. In this book, the details of printing methods and applications are given. The book throws light on the materials required for the same and the various processes involved. This popular book has been organized to provide readers with a firmer grasp of how printing technologies are revolutionizing the industry.

The major content of the book are principles of contact (impression), principles of noncontact printing, coated grades and commercial printing, tests for gravure printing, tests for letterpress printing, tests for offset printing, screen printing, application of screen printing, offset lithography, planography, materials, tools and equipments, sheetfed offset machines, web offset machines, colour and its reproduction, quality control in printing, flexography, rotogravure, creative frees printer, shaftless spearheads expansion, digital printing, 3D printing machinery, book binding, computer-to-plate (ctp) and photographs of machinery with suppliers contact details.

A total guide to manufacturing and entrepreneurial success in one of today's most printing industry. This book is one-stop guide to one of the fastest growing sectors of the printing industry, where opportunities abound for manufacturers, retailers, and entrepreneurs. This is the only complete handbook on the commercial production of printing products. It serves up a feast of how-to information, from concept to purchasing equipment.

## **Contents**

Contents

1. INTRODUCTION 1

History

Four Major Printing Processes

Relief Printing Process

The Process

Letter Press Printing Process

Plano Graphic

Offset

The Advantages of Offset Printing Include

Screen Printing Process

Other Printing Methods

**Digital Printing** 

Paper for Printing

2. MODERN PRINTING TECHNIQUES 15

Printing (Press Operation)

Colour Printing

How a Printing Press Works

The Latest Technologies in Printing Industry

Digital Inkjet Printing

3D Printing Rise

Software Innovations

Hybrid Print Technologies

Efficient Technology

**Special Printing Technologies** 

Basic Principles of Hybrid Printing System

Hybrid Printing System Concepts of Combining Conventional Printing Technologies

Hybrid Printing Systems Combining NIP Technologies

Hybrid Printing Systems Combining Conventional and NIP Technologies

Hybrid Printing Systems Combining Computer to Press/Direct Imaging with NIP Technologies

Hybrid Printing Systems Combining Conventional Printing Technologies with Computer to Press

**Technologies** 

Basic Principles of Waterless Offset Printing

Advantages/Merits of Waterless Printing

Qualitative Advantages

**Production Advantages** 

**Ecological Advantages** 

Basic Principle of Digital Printing

Flow Chart of Digital Composition of a Printed Page

Direct Imaging (with master)

Computer to Print (without master)

Scope and Job suitability of Digital Printing Process

Digital Printing has a very bright future because

Digital Printing is Suitable for

Basic Principle of Direct Imaging

Once Imagebale Master (Plate Imaging)

Re-imagebale Master (Surface Imaging)

3. PRINCIPLES OF CONTACT (IMPRESSION)

PRINTING PROCESSES 33

Introduction

**Printing Methods** 

The Printing System

**Preparatory Sections** 

Halftone Photography

Platemaking

**Printing** 

Binding and Finishing

Inks for Letterpress and Lithography

**Speciality Printing** 

4. PRINCIPLES OF NONCONTACT PRINTING 82

Introduction

Impactless printing system for variable printing

Summary

5. COATED GRADES AND COMMERCIAL PRINTING 105

Coated and Commercial Papers

**Coating Methods** 

**Coating Materials** 

Adhesives

Coated Paper Properties and Use

6. TESTS FOR GRAVURE PRINTING 117

Introduction

**Print Smoothness** 

**Gravure Print Testing** 

7. TESTS FOR OFFSET PRINTING 123

Introduction

Runnability

Surface Strength

Water Resistance

**Mechanical Properties** 

Web Runnability

8. SCREEN PRINTING 130

Select Correct Screen Printing Fabric

An Antistatic Stencil Mesh

Screen Printing Frames

Stretching Equipment

Correct Stretching

Adhesives

The Manufacture of Diapositives

Stencils

The Diapositive

9. APPLICATION OF SCREEN PRINTING 177

Screen Printing Accessories

**Stencils** 

Chemicals Used and Formulations

Common Faults in Screen Printing

Printing Unit

Automatic Screen Printing Machine

Screen Printing on Different Surfaces

Inks for Screen Printing

10. OFFSET LITHOGRAPHY 218

**Printing Processes** 

Origin and History of Lithography

Job Planning

**Evolution of Offset Printing** 

Offset Machine Construction

Pre-Make Ready and Make Ready

Setting the Machine for Operation

Small Offset

Running Problems

Colour

Rollers

11. PLANOGRAPHY 257

Origin of Planography

Principle of Planographic Printing

**Direct Printing Process** 

Offset Printing Process

Working Process

12. MATERIALS, TOOLS AND EQUIPMENTS 266

Lithographic varnish

Acids

**Turpentine** 

French Chalk

Resin

Asphaltum

Paraffin

**Driers** 

Sponge

**Dampening Cloth** 

Vaseline

Tools and Equipments

Scraper

Ink Knife

Wrench

**Proofing Devices** 

Mechanical Features

Automatic Proof Presses402

Qualities of a Good Proof

13. SHEETFED OFFSET PRINTING 282

Names of the machines

Mechanical Features

Lubrication

Sheet feeding mechanism

Sheet board

Functions of blowers

Functions of the blower foot

Sheet lifting and forwarding

**Sheet Controls** 

Sheet Register

Sheet Insertion and Transfer

Inking System

Distribution System

Multiroll System

Wash-up device

Adjustment of Rollers

Different Dampening Systems

Cleaning of Dampeners

Construction of the machine

Working on the cleaning machine

Plate Cylinder

Blanket Cylinder

Impression Cylinder

Adjustment of Cylinders

Advantages of Both Principles

Delivery Mechanism

Anti-setoff Spray

Miscellaneous Operations

14. WEB OFFSET PRINTING 358

**Driving Mechanism** 

**Printing Units** 

Main Parts of Printing Unit

Inking System

**Delivery Unit** 

Folding Unit

Ancillary Operations by Delivery Unit

15. COLOUR AND ITS REPRODUCTION 391

Terminology Related to Colour

Mixing and Matching of Colors

Sequence of Colours in Printing

16. QUALITY CONTROL IN PRINTING 398

Before Printing

**During Printing** 

After Printing

17. FLEXOGRAPHY 407

Flexography

Flexographic Platemaking

Photochemical Change

Rotary Principle

**Rubber Plates** 

Substrates

Paper and Board

18. ROTOGRAVURE 413

19. DIGITAL PRINTING 421

Introduction

**Digital Printing** 

Important Things We Should Know About Digital Printing

Types of Digital Printing

1. Inkjet Printer

2. Laser Printer

Important Features of Laser Printer

Advantages of Digital Printing

Benefits of Digital Printing Design & Printing

1. Cheaper Printing

2. High quality

Difference between Screen Printing and Digital Printing

Screen Printing

Digital Printing

Comparison between Digital Printing and Press Printing

Digital Printing

**Press Printing** 

## 20. 3D PRINTING 438

Introduction

History of 3D Printing

How Does 3D Printing Work?

Technology

3D Printing Applications

- 1. Medical and Dental
- 2. Aerospace

**Complex Designs** 

Weight Reduction

Improved Strength and Durability

Major Savings

- 3. Automotive
- 4. Jewellery
- 5. Art/Design/Sculpture
- 6. Architecture
- 7. Fashion
- 8. Food

Benefits of 3D Printing

Advantages of 3D Printing in Manufacturing

- 1. 3-D Printers are Becoming More Affordable
- 2. Quicker Turnaround Times for Prototyping
- 3. Quicker Product Launches
- 4. Competitive Advantage
- 5. Reduction in Manufacturing Errors
- 6. Complex Geometries
- 7. Mass Customization
- 8. Less Tooling
- 9. Fewer Costs
- 10. Environmentally Friendly

Benefits of 3D Printing in Healthcare

What Materials do 3D Printers Use?

- 1. Plastics
- (a) Nylon (Polyamide)

**Features** 

(b) PLA Filament

Features

(c) ABS Filament

**Features** 

- (d) PVA Filament
- 2. Powders
- 3. Resins

**Features** 

4. Other Materials

How do the Different 3D Printing Technologies Work?

1. Fused Deposition Modeling (FDM)

How does FDM Work?

Materials for FDM

ABS (Acrylonitrile Butadiene Styrene)

ABSi (Acrylonitrile Butadiene Styrene – Biocompatible)

ABS-M30 (Acrylonitrile Butadiene Styrene)

ABS-M30i (Acrylonitrile Butadiene Styrene – Biocompatible)

PC (Polycarbonate)

ABS-ESD7 (Acrylonitrile Butadiene Styrene – Static-Dissipative)

PC-ABS (Polycarbonate ABS)

PC-ISO (Polycarbonate ISO)

**Ultem 9085** 

- 2. Stereolithography and Digital Light Processing (SLA & DLP)
- 3. Selective Laser Sintering (SLS)
- 4. Material Jetting (PolyJet and MultiJet Modeling)
- 5. Binder Jetting
- 6. Metal Printing (Selective Laser Melting and Electron Beam Melting)

**Electron Beam Melting** 

Characteristics

Selective Laser Melting Applications

7. PolyJet Photopolymer

Benefits of Polyjet

Realistic Finish

**Greater Choices** 

Multiple Materials and Colors

Polyjet Materials

- 1. Digital Materials
- 2. Digital ABS
- 3. High Temperature

Wide Range of Applications

- 4. Transparent
- 3D Print Clear and Tinted Prototypes
- 3D Printing With Transparent Material
- 3D Print Translucent Shades and Patterns

Wide Range of Applications

- 5. Rigid Opaque
- 6. Polypropylene-like
- 3D Print Tough, Flexible Models
- 7. Bio-compatible
- 3D Print Medical Devices
- 3D Printing With Bio-compatible Material
- 8. Rubber-like
- 3D Print Flexible, Soft-touch Models
- 3D Printing With Rubber-like Material
- 8. Syringe Extrusion
- 9. Other Methods
- 3D Printing is a Game Changer
- 21. 3D PRINTING MACHINERY 491

Airwolf AW3D HD

SLA 3D Printing Machine

3D Printing Machine

Makerbot Replicator

Dual Head 3D Printer

Prototyping Machine

Flashforge Finder

3D Systems Cube

3D Jet

Formlabs

22. BOOK BINDING 501

Terms and Techniques

**Cutting & Folding** 

Folded Sheet or Section Binding

**Book Binding Methods** 

Perfect Binding

Hardcover/Case Binding

Saddle Staple (Fold, Staple, Trim) Binding

Wiro Binding

Automatic Book Binding Machine

Programmable Logic Controllers (PLC)

Perfect Book Binding Machine

Disc Perfect Binding Machine

Perfect Binding Line

Thread Book Sewing Machine Semi Automatic

23. COMPUTER-TO-PLATE (CTP) 513

CTP Technologies

Regulatory Requirements

Plate Development

Visible Laser Plates Using Silver Halide

Thermal Laser Plates Using Ablation

Plate Making Process Steps

Temperature Control for Computer to Plate Technology

**Process** 

Platesetter Cooling

Plate Processor Cooling

CTP Technology in Offset Printing

Digital Plate Setter UV CTP Machine

24. PROCESS FLOW DIAGRAMS & LAYOUTS 527

25. PHOTOGRAPHS OF MACHINERY WITH SUPPLIER'S

**CONTACT DETAILS 549** 

Single Color Offset Printing Machine

Two Color Satellite Offset Printing Machine

Offset Printing with Numbering and Perforating Machine

Web Offset Printing Machine

Color Screen Printer

Flatbed Screen Printer

Automatic Sheetfed Offset Printing Machine

Sheetfed Offset Machine

Mini Offset Printing Machine

Flexographic Printing Machine

Label Master Flexographic Printing Press

Poly Offset Printing Machines

**Prepress Equipments** 

Flip Top Printing Down Frame Single/Double Sided Machine

Instant Start Metal Halide Plate Exposure

Plate Coating Whirler

Plate Curing Equipment

Damper Roller Washer

Vertical Process Camera

3M Plate Processor

Computer-to-Screen Exposure System

**IGP Plate Processor** 

Screen CTP System

Inkjet CTP System (Computer to Plate Machine)

Rotogravure Printing Machine

4 Hi Tower (Automatic)
3 Colour + Stack Unit (Manual)
Finishing System
UV Inkjet Digital Printing System
Perfecting Production System
Tape Binder
High Light Color System
Color Printer
Digital Press
Digital Color Press
Manual Offset Printing Machine
Rotogravure Printing Machine
Black and White Digital Print Production System
Digital Printing Machine
Paper Binding Machine

## About NIIR

**NIIR PROJECT CONSULTANCY SERVICES (NPCS)** is a reliable name in the industrial world for offering integrated technical consultancy services. NPCS is manned by engineers, planners, specialists, financial experts, economic analysts and design specialists with extensive experience in the related industries.

Our various services are: Detailed Project Report, Business Plan for Manufacturing Plant, Start-up Ideas, Business Ideas for Entrepreneurs, Start up Business Opportunities, entrepreneurship projects, Successful Business Plan, Industry Trends, Market Research, Manufacturing Process, Machinery, Raw Materials, project report, Cost and Revenue, Pre-feasibility study for Profitable Manufacturing Business, Project Identification, Project Feasibility and Market Study, Identification of Profitable Industrial Project Opportunities, Business Opportunities, Investment Opportunities for Most Profitable Business in India, Manufacturing Business Ideas, Preparation of Project Profile, Pre-Investment and Pre-Feasibility Study, Market Research Study, Preparation of Techno-Economic Feasibility Report, Identification and Section of Plant, Process, Equipment, General Guidance, Startup Help, Technical and Commercial Counseling for setting up new industrial project and Most Profitable Small Scale Business.

NPCS also publishes varies process technology, technical, reference, self employment and startup books, directory, business and industry database, bankable detailed project report, market research report on various industries, small scale industry and profit making business. Besides being used by manufacturers, industrialists and entrepreneurs, our publications are also used by professionals including project engineers, information services bureau, consultants and project consultancy firms as one of the input in their research.

Our Detailed Project report aims at providing all the critical data required by any entrepreneur vying to venture into Project. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.

NIIR PROJECT CONSULTANCY SERVICES , 106-E, Kamla Nagar, New Delhi-110007, India. Email: npcs.india@gmail.com Website: NIIR.org

Sat, 27 Apr 2024 17:37:25 +0530