# The Complete Technology Book on Herbal Perfumes and Cosmetics (2nd Revised Edition)

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Herbal perfumes and cosmetics have been into usage from time immemorial and are made using natural herbs and ingredients that are healthier and beneficial for the skin. These are less likely to cause any damaging effect and the radiance they add to the skin. These days a number of beauty products that are using the herbal formulae have got lot of attention and have been witnessing a huge rise in demand not only nationally but on international arena. Bath and beauty products use herbs for both their scents and therapeutic qualities. Herbal products are replacing the synthetics products because of its harsh nature.

To exploit the knowledge that has got the genesis in our country the book aims to provide recourse of pragmatic formulae of diversified herbal perfumes and cosmetics. Over all, the book contains formulae, processes, technicalities which are immensely innovative and profoundly utilitarian for new entrepreneur as well as motivate the existing units in quality improvement and cost reduction.

The major contents of the book are creation of herbal perfumes, blending of fragrances, principle of manufacture, infrared spectra of pure herbal products, application of herbal products in body care, facial care, hair care, list of raw materials used for the creation of perfumery, manufacturing procedures for the preparation of toilet products, formulas of different types of perfumery, list of perfumes and cosmetics, photographs and details of machineries, toiletries manufactures and machinery suppliers in directory section.

The book is highly recommended to new entrepreneurs, existing units who wants to diversify from synthetic to herbal products, research centers, professionals and libraries.

1. Introduction of Perfumery
Terminology
Scientific and Medical Aspects
Perfumes and the skin
Technological Aspects
How Does Perfume Appeal?
Choosing a Perfume
An International Industry

History of Fragrance
 The Ancient World
 Orientalia
 The Middle Ages

Influence of the Spice Trade The Americas Scents and "Sophistication" The Modern World

#### 3. The Sense of Smell

How the Brain Processes Odour Essential Oil Absorption through the Skin Fragrance and Health Olfactory Deprivation

Odour and Eros

#### 4. Scent and Psyche

Further Therapeutic Applications Anxiety And Stress Stimulation Scent and Soul

## 5. Classification of Odours and Odorants

## 6. Creating a Herbal Perfume

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Packaging

Inspiration

The Practical Foundation

Inspiration: Response to Stimuli

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Jeancard on Composition

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The Perfumer's Knowledge of Chemistry

The Method of Carles

Analysing the Properties of Odours

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Volatility

Intensity

Volume

Atmosphere

Tenacity

Fixation

Systematic Recording of Data

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Essential Oils derived from Distillation

Essential Oils obtained by Expression

Isolates, etc. from Essential Oils

Natural Odorants as Tinctures

Balsams and Resins

Concrete Oils or 'Concretes'

**Absolute Oils** 

Floral S/eries: Rose Notes

Absolute Oil of Rose de Grasse

Jasmin Notes Hyacinth Notes

Lilac and Lily

Absolute Oil of Lilac

Lily-of-the-Valley

Orangeblossom Notes

Orangeflower Absolute

Absolute oil of Orangeflower Water

Absolute Oil of Syringa

**Tuberose Notes** 

Absolute oil of Tuberose

Absolute oil of Narcissus

Absolute oil of Jonquil

Absolute oil of Champaca

Absolute oil of Honeysuckle

Absolute oil of Lily

Violet Notes

Absolute oil of Violet

Absolute oil of Parma Violet

Absolute oil of Violet Leaves

Absolute oil of Boronia

Absolute oil of Cassie

Absolute oil of Mimosa

Absolute oil of Iris

Mignonette

Woody Series: Sandal Notes

Peppery Notes

Absolute Oil of Thyme

Caryophyllaceous Notes

Absolute oil of Carnation

Absolute oil of Cloves

Absolute oil of Tobacco Flower

Rural Series: Herbaceous Notes

Absolute oil of Flouve

New Mown Hay Absolute

Absolute Oil of Lavender

Absolute oil of Lavandin

Tea Leaf Absolute

**Green Notes** 

Oakmoss (Mousse de Chene)

Absolute oil of Fern

Absolute Oil of Ivy

Absolute oil of Tree Moss (Mousse d'Arbre)

Vetiver Absolute

Balsamic Series: Resinous Notes

**Absolute Oil of Cypress** 

Absolute Oil of Fir Needles

Vanilla Notes

Absolute Oil of Vanilla

Absolute Oil of Heliotrope

Fruity Series

Absolute Oil of Fig Leaves

Animal Series: Amber Notes

Ambrette Seed Absolute

Angelica Absolute Cumin Absolute

Labdanum Absolute

Clary Sage Absolute

Maritime Notes

Seaweed Absolute

Musk Notes

Costusd Absolute

Empyreumatic Series: Tobacco Notes

Mate (Vert) Absolute

Melilot Absolute

**Tobacco Leaf Absolute** 

Tonka Bean Absolute

Essential Oils, Terpeneless Oils

Agar

**Ajowan** 

Almond Oil, Bitter

**Ambrette Seed** 

**Amyris** 

Angelica (Angelica archangelica)

Angelica

**Family** 

Extraction

**Medicinal Action** 

**Emotional Attribute** 

Anise (Pimpinella amisum)

Family

Extraction

**Medicinal Action** 

**Emotional Attribute** 

Considerations

**Associated Oils** 

Star Anise (Illicium verum)

Araucaria

Arnica

Artemisia (Armoise)

Atractylis

Backhousia

Basil (Ocimum basilicum)

Family

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

**Emotional Attribute** 

Considerations

**Associated Oil** 

Reunion Basil (O. basilicum)

East Indian Basil (O. gratissimum)

Hairy Basil (O. canum)

Bay (Laurus nobilis) Family

Extraction

Medicinal Action

**Emotional Attribute** 

**Associated Oil** 

Bay Rum Tree (Pimenta racemosa)

Allspice (P. dioica)

Benzoin (Styrax benzoin)

Family

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

**Emotional Attribute** 

Considerations

**Associated Oil** 

Balsam of Tolu (Myroxylon balsamum)

Balsam of Peru (M. balsamum var. Pereirae)

Styrax (Liquidamber orientalis)

Bergamot (Citrus bergamia)

Family

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

**Emotional Attribute** 

Considerations

**Associated Oil** 

Birch (Betula lenta)

**Family** 

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

Considerations

Associated Oil

Birch Tar Oil

White Birch (B. alba)

Wintergreen (Gaultheria procumbens)

Bellary Leaf Oil

Bois De Rose

Buchu Leaf Oil. Barosma betulina (Rutaceae)

Cabreuva. Myrocarpus spp.

Cajuput (Melaleuca cajuputi) etc.

(Myrtaceae). B.C. 3.

Calamus (Acorus calamus) (Aroideae). B.C. 4c.

Camomile

Roman camomile (Anthemis nobilis)

(Compositae). B.C. 3c.

Camphor

Cananga (Cananga odourata) (Anonaceae)

Calendula (Calendula officinalis)

Family

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

**Associated Oil** 

Marigold (Tagetes minuta and T. patuh)

Caraway (Carum cravi)

Family

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

**Emotional Attribute** 

Considerations

Cardamom (Elettaria cardamomum)

Family

Extraction

**Medicinal Action** 

**Emotional Attribute** 

**Associated Oil** 

Carrot Seed (Daucus carota)

Family

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

Caulophyllum Inophyllum

Cedarwood (Cedrus species)

Family

Extraction

**Medicinal Action** 

Cosmetic/Skin Use

**Emotional Attribute** 

Considerations

**Associated Oil** 

Moroccan Cedar (C. Libani)

Atlas Cedar (C. atlantica)

Tibetan Cedarwood (C. deodara)

Thuja (Thuja occidentalis)

Celery (Apium graveolens)

Family

Extraction

**Medicinal Action** 

Chamomile, German (Matricaria recutita,

formerly M. chamomilla)

Chamomile, Roman (Chamaemelum nobile,

formerly Anthemis nobilis)

Cinnamon (Cinnamomum zeylanicum)

Clary Sage (Salvia sclarea)

Clove Bud (Syzygium aromaticum, formerly

Eugenia caryophyllata)

Coriander (Coriandrum sativum)

Cumin (Cuminum cyminum)

Cypress (Cupressus sempervirens)

Cassia

Citronella

Java-type citronella Oil

Cognac Oil

Copaiba Balsam Oil

Costus

Cubeb

Davana

Dill (French: Aneth) (Anethum graveolens) (Umbelliferae)

Elcampane (root) (Inula helenium)

(Compositae). B.C. 1g.

Elemi Oil Estragon

Eucalyptus (Eucalyptus globulus)

Fennel (Foeniculum vulgare)

Fir (Abies alba and other species)

Frankincense (Boswellia carterii) 1

Galbanum (Ferula galbaniflua)

Geranium (Pelargonium graveolens)

Ginger (Zingiber officinale)

Helichrysum (Helichrysum angustifolium)

Hyssop (Hyssopus officinalis)

Inula, Sweet (Inula graveolens, or I. odourata)

Jasmine (Jasminum officinale and

J. grandiflorum)

Juniper (Juniperus communis)

Labdanum (Cistus labdaniferus)

Lavender (Lavandula angustifolia, previously L. vera

and L. officinale)

Lemon (Citrus linon)

Lemongrass (Cymbopogon citratus)

Lovage (Levisticum officinale)

Marjoram (Origanum marjorana or Marjorana

hortensis)

Melissa (Melissa officinalis)

Mimosa (Acacia decurrens var. dealbata)

Myrrh (Commiphora myrrha)

Myrtle (Mytus communis)

Oakmoss (Evernia Prunastri)

Orange (Citrus sinensis)

Orange Blossom (Neroli) (Citrus aurantium var.

amara)

Patchouli (Pogostemon cablin)

Pepper, Black (Piper nigrum)

Peppermint (Mentha piperita)

Ravensare (Ravensara aromatica)

Rose (Rosa damascena, R. gallica, and others)

Rosemary (Rosmarinus officinalis)

Rosewood (Aniba rosaeodora)

Sage (Salvia officinalis)

Sandalwood (Santalum album)

Spikenard (Nardostachys jatamansi)

Tea Tree (Melaleuca alternifolia)

Thyme (Thymus vulgaris)

Tuberose (Polianthes tuberosa)

Vanilla (Vanilla planifolia)

Vetiver (Vetiveria zizanoides)

Violet (Viola odourata)

Yarrow (Achillea millefolium)

Ylang-Ylang (Cananga odourata)

**Expressed Essential Oils** 

Citron

Grapefruit

Lemon

Lime

Mandarin

**Oranges Bitter** 

Orange, Sweet

Tinctures, Resins, Balsams

**Tinctures** 

Infusions

**Absolutes** 

**Balsams and Resins** 

Benzoin

Copaiba

Galbanum

Labdanum

Myrrh and Frankincense

Olibanum

Opopanax

Peru Balsam

Styrax or Storax or Liquidambar

Tolu Balsam

#### 8. Natural Isolates and Reconstituted

**Essential Oils** 

Reconstituted Essential Oils

Natural Isolates

**Derivatives from Isolates** 

Aldeyhdes

Ketones

**Terpene Chemicals** 

#### 9. The Rose Fragrance

Historical Background

Perfumery Value

Rose Growing

Nomenclature and Isolates

**Extraction Methods** 

Adulteration

Medicinal Properties of Rose

**Economics** 

#### 10. Production Economics of Jasmine Concrete

Present Position in India

Scope of Jasmine Oil Industry in Tamil Nadu

**Economics** 

## 11. Fragrances through Kondakov Reaction

## 12. Fragrances Through Ozonisation of Terpenes

#### 13. Carvenone

## 14. Infrared Spectra of Pure Herbal Fractions

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Roses Odorants

**Jasmin Odorants** 

Orangeflower and Neroli Odorants

**Muguet Odorants** 

**Green Notes** 

**Fruity Notes** 

Peach

**Apricot** 

Plum

Mirabelle

Strawberry

Raspberry

Blackcurrant

Fig

Hazel

Bitter Almond

Aniseed

The Citrus Oils

Melon

Angelica oils

Woody Notes

**Empyreumatic Notes** 

The Salicylates

Benzyl Salicylate

Isobutyl Salicylate

Methyl Salicylate

Ethyl Salicylate

Phenylethyl Salicylate

**Animal Notes** 

Musks, Synthetic

Civet, Synthetic

Ambergris, Synthetic

Castoreum, Synthetic

Acetates

The Fatty Alcohols, Aldehydes and Acetals

Fatty Alcohols

Fatty Aldehydes

Pseudo-Aldehydes

Acetals

**Anisates** 

Anthranilates

Benzoates

**Butyrates** 

Caproates

Cinnamates

**Formates** 

Phenylacetates

**Propionates** 

**Tiglates** 

Valerates (Valerianates)

## 16. Principles of Manufacture

Pressing

Maceration

Digestion

Infusion

Absorption or Enfleurage Process

Distillation

Extraction by Volatile Solvents

Ripening, Preservation, Etc.

## 17. Essential Extracts

Floral Oils

Selection of Site

Raw Materials

Treatment of the Ingredients

Manufacture by Maceration

Concentrating the Preparations

Hastening the Process

Tier System

**Another Tire Arrangement** 

Oil direct from the seeds

Recipes

Bela Oil

Jasmine Oil

Chameli Oil

Champaka Oil

Kantali Champaka Oil

Jahuri Champaka Oil

Dolan Champaka Oil

Nageswar Champaka Oil

Henna Oil

Gul Henna Oil

Musk Henna Oil

Janti Oil

Mallika Oil

Tuberose Oil

Rose Oil

Bakul Oil

Ketaki Oil

Kamini Oil

Lemon Flower Oil

Gandharaj Oil

Madhumalati Oil

Khus Oil

Lotus Oil

Storing

18. Essences and Ottos

**Preparation Of Essences** 

Mode of Preparation

Floral Extracts

Classes Of Essences

Blending

Filtering And Packing

**Natural Essences** 

Bakul

Henna

Musk Henna

Ketaki

Bela

Mallika

Gandharaj

Hasu-No-Henna

Champaka

Jahuri Champaka

Kantali Champaka

Rose

Tuberose

Chameli

Jasmine

Khus

Janti

Orange

**Ambergris** 

Musk

Patchouli

Cloves

Lavender

Pumelo

Cassia

White Rose

Orange

Bergamot

Violet

Rose Geranium

Lemon

Sandalwood

**Artificial Essences** 

Simple Essences

**Essences from Country Ottos** 

Handkerchief Essences

**Compound Essences** 

Preparation of ottos

Floral Ottos

Rose

Bela

Chemeli

**Jasmine** 

Mallika

Madhumalati

Henna

Musk Henna

Champaka

Kantali Champaka

Jahuri Champaka

Dolan Champaka

Nageswar Champaka

Bakul

Ganharaj

Hasu-No-Henna

Patchouli

Tuberose

Keora

Kamini

Khus

Janti

Pumelo

Shephalica

. Sandalwood

**Artificial Ottos** 

Marketing

### 19. Aromatic Waters

Rose And Keora Water

Rose Water and Otto

Keora Water

## 20. Blending: The Perfumer's Art

Blending for Fragrance

**Classifying Odours** 

Perfume Categories

Floral (F)

Oriental (F/M)

Chypre (F/M)

Green (M/F)

Fougere (M)

Citrus (M)

Perfume Notes

**Top Notes** 

Middle Notes

**Base Notes** 

Perfume Fixatives

Top, Middle and Base Notes

Aspects of Blending

**Odour Intensity** 

**Beginning Blending** 

Therapeutic Blending

Safety

Purpose

Application

Step-by-Step Blending

Required Suppliers

Sample Recipes
Perfume cologne
Ancient perfume formulations
Natural Ingredients in Commercial Perfumes
Perfume Formulas Throughout History
Blending with imagination

## 21. Body Care

The Aromatic Bath

Floating Aromatic Bath Oils

Dispersing Bath Oils

Aromatic Bath Vinegar

**Aromatic Bath Salts** 

Aromatic Combinations for the Bath

Steam Baths

An Aromatic Bath Experience

Foot or Hand Bath

**Aromatic Body Powders** 

**Aromatic Hair Care** 

An Aromatic Miscellany

#### 22. Facial Care

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**Exfoliates** 

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Herbs and Essential Oils for the Skin

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Dry Skin

Oily Skin

Combination Skin

Problem Skin

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Scented Hair Oils

Popularity of Hair Oils

**Chief Constituents** 

Base oils

Vegetable Base Oils

Mineral Base Oils

**Benzoated Oils** 

Floral Oils in Hair Oil Making

Incorporation of Perfumes

Manipulations

Filtration And Refining

Filtration of Thick Oils

Refining with Animal Charcoal Coconut Oil Refining

**Deodourising Coconut Oil** 

Refining Castor Oil

**Deodourisaing Castor Oil** 

Refining Groundnut Oil

Bleaching Groundnut Oil

Addition of scents

Colouring Hair Oils

Marketing

## 24. Toilet Preparations

**Hair Lotions** 

Lipsticks

**Pomades** 

Pomade A La Rose

Vanishing Cream

Cold Cream

**Face Powders** 

**Talcum Toilet Powder** 

**Face Lotion** 

Sun Burn Lotion

**Nail Polishes** 

Finger-Tip Colouring

Freckle Lotion

Rouge Sticks

Hair Fixative

Non-Greasy Hair Cream

Cantharides Hair Wash

Coconut Oil Shampoo

Lime Juice Cream

Lime Juice Glycerine

Wrinkle Remover

Bindi Liquid

Bindi stick

Liquid Brilliantine

Corn Salve

Stick Cosmetic

**Scent Cards** 

Perfume Tablet

Solid Perfume

#### 25. Toilet Waters

Lavender Water

**Amber Lavender** 

Lily Lavender

**English Lavender Water** 

Ambergris Lavender Water

Eau De Lavender Millefleurs

Odoriferous Lavender Water

Florida Water

Voilet Water

Eau De Cologne

26. Taral Alta
Mode of Preparation

Marketing

Rose

Sandal

Lavender

Lily

Henna

Khus

Violet

**Cherry Laurel** 

Tuberose

Bela

**Jasmine** 

Champaka

Bakul

Rose

#### 27. Flower Perfumes

Rose

Red Rose

Rose damascena

Rose centifolia

Tea Rose

Rose Marechal Niel

White Rose

Jasmin

Orangeflower A

Violet

Parma Violets Absolute, Art.

Violet Base

Acacia

**Broom** 

Carnation

Cyclamen

Fougere (Fern)

Gardenia

Hawthorn

Heliotrope

Honeysuckle

Hyacinath

Iris

Lilac

Lily-of-The-Valley

Linden (Lime Blossom)

Magnolia

Mignonette (Reseda)

Mimosa

Narcissus

Nardo

New-Mown Hay

Nicotiana

Opopanax

Orchid (Orchidee)

Pansy

Peony

Phlox

Stocks

Sweet Pea

Syringa (Philadelphus)

Aldehyde G Blend

Trefle (Clover)

Tuberose

Verbena

Wallflower

Wistaria

Ylang-Ylang

#### 28. Sophisticated or Fantasy Perfumes

Introductory

Curacao Base

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Aldehydic Perfumes

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Green Perfumes

**Dominant Note Types** 

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**Toilet Waters** 

**Modified Colognes** 

Perfumes for Men

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Perfuming synthetic detergents

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Perfuming the Air

Incense and Fumigants

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Paints and Polishes

Other Household Products

**Perfuming Cosmetics** 

Adapting the perfume to the Vehicle

**Perfuming Creams** 

Perfuming Powders

Perfuming Lipstick and Nail Lacquer

Hair Preparation Perfumes
Perfumed Aerosols
In Pharmacy And Medicine
Industrial Perfumes
Perfumes for Textiles
Perfumed Ink and Paper
Masking Malodours

Perfume In Agriculture Perfumed Insecticides And Many Other Uses Flavours As Perfumes

31. Fixation of Perfumes

Glossary

Directory Section
List of Perfumes, Cosmetics and Toiletries Manufactures
List of Machinery Suppliers (Indigeneous)

## **About NIIR**

**NIIR PROJECT CONSULTANCY SERVICES (NPCS)** is a reliable name in the industrial world for offering integrated technical consultancy services. NPCS is manned by engineers, planners, specialists, financial experts, economic analysts and design specialists with extensive experience in the related industries.

Our various services are: Detailed Project Report, Business Plan for Manufacturing Plant, Start-up Ideas, Business Ideas for Entrepreneurs, Start up Business Opportunities, entrepreneurship projects, Successful Business Plan, Industry Trends, Market Research, Manufacturing Process, Machinery, Raw Materials, project report, Cost and Revenue, Pre-feasibility study for Profitable Manufacturing Business, Project Identification, Project Feasibility and Market Study, Identification of Profitable Industrial Project Opportunities, Business Opportunities, Investment Opportunities for Most Profitable Business in India, Manufacturing Business Ideas, Preparation of Project Profile, Pre-Investment and Pre-Feasibility Study, Market Research Study, Preparation of Techno-Economic Feasibility Report, Identification and Section of Plant, Process, Equipment, General Guidance, Startup Help, Technical and Commercial Counseling for setting up new industrial project and Most Profitable Small Scale Business.

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