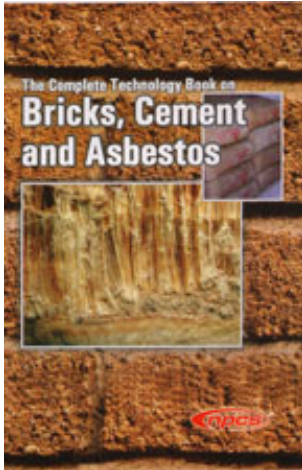


# The Complete Technology Book on Bricks, Cement and Asbestos



**Author:** NPCS Board of Consultants & Engineers

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Bricks, cement and asbestos have major role in building and road construction. The present book contains processes of different types of bricks making, cement manufacturing and production of asbestos. The book is very useful for new entrepreneur, existing units, professionals, institutions related to building construction, research scholars etc.

## Contents

1. Moulded and Ornamental Bricks and Blocks, Including Copings and Lintels, Cutters and Rubbers, Fireplace Bricks, Etc.

2 Fire-bricks and Other Refractory Bricks

Mixing, Tempering Mills or Wet Pans, The Addition of Water, Souring, De-airing, Shaping the Bricks, Bricks Made of Calcined Clay or Grog, Silica Bricks, Transition Temperatures of Silica on Cooling, Alumino-silicate Bricks, Magnesium Silicate Bricks (Forsterite Bricks), High Alumina Bricks, Spinel Bricks, Refractory Heat-insulating Bricks, Developments in Refractory Brick

3.The Stiff-plastic Process of Brickmaking

The Simple Stiff-plastic Process, Preliminary Processes, Feeding the Mills, Crushing, Grinding Mills, Precautions With Edge-runner Mills, Selecting a Mill, Storage of Raw Clay, Elevating Ground Material, Screens, Sieves and Riddles, Tailings, Storage of Ground Clay, Mixers, Adding the Water, Stiff-plastic Process Brickmaking Machines, Precautions, Re-pressing, Transport, Drying, Kilns

4. Hand-moulding Processes

Hand-made Facing Bricks, Hand-made Fire-bricks, Preparing Clay for Hand-moulding, Hand-moulding, Slop-moulding, Sand-moulding, Semi-dry Hand-made Bricks, Transport, Drying, Pressing, Taking Bricks to the Kiln, Burning, Characteristics of Hand-made Bricks, Hand-made V. Machine-made Bricks.

5. Glazed Bricks

Glazes and Bodies, Enamelled Bricks , First Dip, White Body, Colourless Glaze (Cone 8), Opaque White

Glaze, Storage, Applying the Body and Glaze, Salt-glazed Bricks

## 6. Production of Cement Clinker

Introduction, Preparation of Kiln Feed, Wet and

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## 7. Grinding and Fineness of Cement

Cement Milling, Factors Influencing the Grindability of Clinker, Minor Additional Constituents, Addition of Gypsum, , Fineness of Cement, Determination of Surface Area, Particle Size Distribution

## 8. Tests of Cement Quality

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## 15. Plastic Moulding by Machinery

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