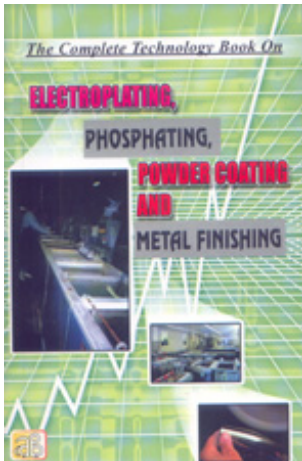


# The Complete Technology Book on Electroplating, Phosphating, Powder Coating And Metal Finishing



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Electroplating and Metal Finishing concerns itself with the development and applications of composites and non metallic coatings. These coatings are used for decorative, protective and functional application. Some of the other common metal surface finishing technologies are phosphating, pickling, electroforming, powder coating etc. Electroplating is the process of applying a metallic coating to an article by passing an electric current through an electrolyte in contact with the article, thereby forming a surface having properties or dimensions different from those of the article. Metal finishing has now come to be known as surface engineering. Surface engineering techniques are generally used to develop a wide range of functional properties. In addition to the decorative aspects, metal finishing aids the protection of metals and alloys from corrosion and rusting. A great potential exists for development of new materials involving, for example, coatings of metals composites particle incorporated anodic coatings and even films of sapphire like materials, porous files of niobium etc. and coating of refractory metals like molybdenum and tungsten. Phosphate coatings have a wide field of application in manufacturing industry, both as an aid to mechanical production operations and in surface finishing. The major applications for phosphate treatments fall into four areas; pre treatment prior to organic coatings, protection against corrosion, anti wear coatings and phosphating as a production aid. Powder coating of aluminium, extrusions in particular, has become an important feature in the finishing of aluminium. There are several advantages of powder; powder coating overspray can be recycled and thus it is possible to achieve nearly 100% use of the coating, powder coating production lines produce less hazardous waste than conventional liquid coatings, capital equipment and operating costs for a powder line are generally less than for conventional liquid lines. Surface finishing is a broad range of industrial processes that alter the surface of a manufactured item to achieve a certain property. Currently, the trend is towards surface treatments. Industries in developing countries like India have to be increasingly aware of the need not only for up gradation of existing technologies but also for indigenization of new technologies on a time bound basis.

The content of the book includes information about technology involved in surface engineering of metals; some of them are electroplating plant, barrel planting plant, electroplating equipment, cleaning, pickling and dipping, equipment for hot alkaline cleaners, electrolytic and chemical processes for the polishing of metals, canning stainless steel electro-polishing solution, electroforming in gramophone record production, silver plating, fluoborate plating, gold plating (gilding), cadmium plating, zinc plating, chemical finishing of

aluminium, powder coating of aluminium, bright nickel electro plating, copper plating, etc.

This book covers an intensive study of technology of electroplating, phosphating, powder coating and metal finishing. The first hand information on these technologies is dealt in the book and can be very useful for those looking for entrepreneurship opportunity in the said industry.

## Contents

### 1. ELECTROPLATING PLANT

- Automatic Equipment
- Fixed Sequence Automatic Plating Plant
- Trojan and Gem Type Automatic Plant
- Vulcan Lattice Arm Type Automatic Plant
- Titan Type Automatic Plant
- Digit Pivoted Arm Type Automatic Plant
- Straight-through Type Automatic Plant
- The Glydo System
- Special Transporter Designs
- Methods of Transporter Control
- Programmed Controllers
- Programme Preparation
- Programming Systems
- Photo-Electric Cell Type Reader
- Microprocessor and Computer Control
- Semi-Automatic Plating Plant
- Barrel Planting Plant
- Suitability of Articles for Barrel Plating
- Barrel Types
- Immersed Perforated Plating Barrels
- Glydo/Glydette Barrel Plating Equipment
- Horizontal Barrels
- Barrel Perforations
- Cathode Contacts
- Current Control
- Voltage
- Speed of Barrels
- Anodes
- Types of Cathode Contacts
- Calculation of Work Loads
- Perforated Obliquic Barrels
- Single Station Barrel Plating Units
- Horizontal Barrels
- Open-ended Plating Barrels
- Manual Planting Plant
- Modular Plant and Specialised Equipment for the Electronics Industry
- Uniplan
- Uniplan Barrel Plating

### 2. ELECTROPLATING EQUIPMENT

- Process Tanks
- Welded Steel Tanks
- Plastic Tanks
- Plastic Tanks Reinforced with Glass Fibre

Glass Fibre (GRP) Tanks  
Stainless Steel  
Tank Lining Materials  
Rubber  
Treatment of Rubber Linings  
Key to Table  
Polyvinyl Chloride  
Ilex Grade Plastic Lined Tanks  
Lead  
Materials of Construction—Containers, Hooks, Dipping Baskets  
Aluminium  
Glass  
Brass, Bronze and Copper  
Monel Metal  
Nichrome (—Chrome—™ Wire)  
Rods & Connections for Process Tanks  
Solution Heating  
Stem Heating  
Steam Coils  
Plain Steel Coils  
Galvanised Steel Coils  
Lead and Lead Alloy Coils  
Titanium Coils  
Zirconium Coils  
Tantalum Coils  
Incoloy 825 Coils  
Stainless Steel Coils  
Fluorocarbon Coils (Dupont Teflon Heat Exchangers)  
External Heat Exchangers  
Water Jackets  
High and Medium Pressure Hot Water Heating  
Liquid Phase Heating  
Gas Heating  
Electric Heating  
Metal Cased Heaters  
Teflon Immersion Heaters  
Silica Cased Heaters  
Earthing of Electrically Heated Tanks  
Electric Heating of Plastic or Plastic Lined Tanks  
Solution Level Control  
Lagging and Heat Conservation  
Chroffles  
Calculation of Heating Requirements  
Allowance for Heating Losses  
Steam Boilers  
Hot Water Boilers  
Gas Heating  
Electric Heating  
Temperature Control  
Temperature Indicators  
Thermostatic Control Equipment  
Solution Cooling  
Solution Agitation

Air Agitation  
Mechanical Work Movement  
Fume Extraction and Shop Ventilation  
Fume Scrubbers and Demisters  
Filtration of Solutions  
Sentinel Filter Units  
Sieber Filter Units  
Hendor Filter Units  
Solution Circulation and Transfer  
Filter Media & Filter Aids  
Filter Media  
Filter Aids  
Pumps for Pressure Filtration  
Pipework for Filtration  
The Drying of Components  
Centrifugal Dryers  
Automated Centrifuge Units  
Hot Air Ovens  
Hot Sawdust and Grit-o-cobs  
Jigs & Racks For Electroplating, Anodising and Other Surface Coatings and Treatments  
Plating Jig Design  
Jig Contacts  
Anodising Jigs  
Jig Insulation  
Safety Precautions  
Ohmax Coating Procedure  
Equipment  
Maintenance  
Removal of the Insulated Coatings  
3. ELECTRICAL EQUIPMENT  
Rectifiers Rectifier Rating  
Rectifier Installation and Maintenance  
Single Phase Rectifier Units  
Rectifier Control  
Auto-transformers  
Stepless Regulators  
Thyristor controlled rectifiers  
Constant Voltage and Constant Current Control  
Controllers for Anodic Oxidation Processes  
Automatic Control  
Current Interrupters and Periodic Reverse Units  
Periodic Control Units for use with separate rectifiers  
Electrical Instruments  
Ammeters  
Voltmeters  
Ampere Time Meters  
Pre-setting Ampere-time Meters and Panels  
Heavy Current DC Switch-gear  
Connecting Up Plating Equipment  
D.C. Wiring Systems  
Busbars  
Busbar Ratings  
Busbar supports

Jointing with flat busbars  
Copper Rod and Flexible Conductors  
4. CLEANING, PICKLING AND DIPPING  
Routine Operations in Cleaning  
Preliminary Cleaning and Degreasing  
Solvent Cleaning  
Aqueous Neutral Detergent Pre-Cleaners  
Mersol Soak Cleaner  
Solution Composition  
Solution Preparation  
Operating Conditions  
Operating Procedure  
Ultrasonic Cleaning  
Alkaline Cleaners  
Hot Alkaline Cleaners  
Classification of Metal Cleaners  
Electrolytic Cleaning  
Equipment for Hot Alkaline Cleaners  
Barrel Cleaning  
Activax Cleaner  
Equipment  
Solution Preparation  
Solution Concentration and Operating Conditions  
Cleaning of Zinc Base Alloy Die Castings  
Barrel Cleaning  
Solution Maintenance  
Nuvax Cleaner  
Equipment  
Solution Preparation  
Cleaning of Zinc Base Alloy Die Castings  
Barrel Cleaning  
Solution Concentration and Operating Conditions  
Solution Maintenance  
Cleaner  
Equipment  
Solution Preparation  
Solution Concentration and Operating Conditions  
Solution Maintenance  
Multiklense  
Equipment  
Solution Preparation  
Solution Maintenance  
Cleaner No. 50  
Solution Concentration and Operating Conditions  
Solution Composition  
Solution Preparation  
Operating Conditions  
Solution Maintenance  
Anozyn  
Equipment  
Solution Composition  
Solution Preparation  
Operating Conditions

Solution Maintenance  
10-15 Cleaner  
Equipment  
Solution Concentration and Operating Conditions  
Solution Preparation  
Solution Maintenance  
10-55 Cleaner  
Equipment  
Solution Preparation  
Operating Conditions  
Solution Maintenance  
Emphax  
Equipment  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Zonax Metal Cleaner  
Solution Concentration and Operating Conditions  
Anodax Metal Cleaner  
Equipment  
Solution Composition  
Solution Preparation  
Operating Conditions  
Solution Maintenance  
Alkaline Cleaners for Aluminium  
For Cleaning without Etching the Surface  
For Light Etch Cleaning of Aluminium  
For Frosted Etch Finish  
Minco Cleaner  
Equipment  
Solution Concentration and Operating Conditions  
Solution Maintenance  
Kelco Cleaner  
Equipment  
Solution Composition  
Solution Preparation  
Operating Conditions and Procedure  
Solution Maintenance  
Maintenance of Metal Cleaners  
Additions of Metal Cleaner  
Pickling and Dipping  
Zonax Dry Acid Salt  
Equipment  
Solution Concentration and Operating Conditions  
Solution Preparation  
Sulphuric Acid Pickling  
Equipment  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Hydrochloric Acid Pickling  
Solution Composition  
Equipment

Operating Procedure  
Skalene Pickle for Iron and Steel  
Alkaline Deruster Salts  
Additional Uses of Alkaline Deruster Salts  
Equipment  
Section A.â€”Cyanide-free Solution for Rust Removal  
Solution Composition  
Solution Preparation  
Operating Conditions  
Section B.â€”Cyanide Solution for Rust and Scale Removal  
Solution Composition  
Operating Conditions  
Process Sequence used in Sections A and B  
Treatment of High Tensile Steels  
Spray Suppression  
Effluent Treatment  
Solution Maintenance  
Hydrofluoric Acid Pickling  
Solution Composition  
Equipment  
Operating Procedure  
Pickling of Magnesium Alloys  
Pickling of Stainless Steel  
Equipment  
Operating Procedure  
Pickle Aid  
For Combined Pickling and Degreasing Solutions  
As a Spray Suppressant  
Equipment  
Concentration  
Operating Conditions  
Solution Maintenance  
Bright Dipping of Copper Alloys  
Aqua Fortis Bright Dipping Acid  
Solution Composition  
Equipment  
Bright Dipping Procedure  
Chromic Acid Dip for Brass, Copper and its Alloys  
Solution Composition  
Equipment  
Operating Procedure  
Nitric Free Bright Dip C22924 for Copper and its Alloys  
Solution Composition  
Equipment  
Operating Procedure  
Solution Maintenance  
Barrel Pickling  
Second Stage or Surface Activation Cleaning  
Cyanide Containing Cleaners  
Klenewell  
Equipment  
Solution Composition  
Solution Preparation

Operating Conditions  
Operating Procedure  
Solution Maintenance  
Kleenax  
Solution Concentration  
Operating Conditions  
Operating Procedure  
Solution Maintenance  
Non-Cyanide Cleaners  
Activax Cleaner  
10-55 Cleaner and Anodax Metal Cleaner  
Anozyn  
Alkaline Deruster  
Emphax Cleaner  
Acid Etching  
Anodic Sulphuric Acid Etching of Iron and Steel  
High Concentration Acid Etch for Steel  
Equipment  
Solution Composition  
Solution Preparation  
Operating Conditions  
Operating Procedure  
Solution Maintenance  
Acid Etching of Steel and Iron before Heavy Deposition  
Solution Composition  
Solution Preparation  
Operating Conditions  
Solution Maintenance  
Pre-Treatment Systems  
Pre-Cleaning  
Typical Cleaning Cycles  
Nickel Plating of Mild Steel  
General Method  
Where a cyanide-free cleaning line is required  
Use of a sulphuric acid etch to ensure maximum adhesion of deposit  
D.â€™Energy Saving Cleaning Line  
Cadmium and Zinc Plating of Mild Steel  
Rack Plating  
Notes  
Barrel Plating  
Notes  
Plating on High Carbon Steel  
Plating on Cast Iron and Malleable Castings  
Plating on Stainless Steel  
Nickel Chloride Strike for Stainless Steel  
Nickel Sulphate Strike for Stainless Steel  
Nickel Plating of Brass and Other Copper Alloys  
General Method  
Alternative method where a cyanide-free cleaning line is required  
Nickel Plating of Copper  
Nickel Plating of Leaded Brass  
Copper and Nickel Plating on Zinc Base Alloy Die-Castings  
Plating on Aluminium and its Alloys



The Bondal Process  
Bondal Cleaner  
Equipment  
Solution Composition  
Solution Preparation  
Operating conditions  
Solution Maintenance  
Bondal Dip  
Standard process sequence for electro-plating on aluminium and its alloys  
Modification to the standard process  
Articles likely to carry over solution  
Articles having unpolished areas  
Deposition of metals other than nickel  
Jigging  
Dips and Rinses  
Dilute Acid Dips  
Cyanide Dips  
Rinsing or Swilling  
Rinse-Aid  
Scouring

## 5. ELECTROLYTIC AND CHEMICAL PROCESSES FOR THE POLISHING OF METALS

Electro-polishing Solutions  
Aluminium and Aluminium Alloys  
Aluminium Electro-polishing Solution  
Equipment  
Solution Composition  
Solution Preparation  
Operating Conditions  
Operating Procedure  
Solution Maintenance  
Brytal Process  
Equipment  
Operating Conditions  
Desmutting  
Stainless Steels  
Canning Stainless Steel Electro-polishing Solution  
Solution Composition  
Equipment  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Copper, Brass and Nickel Silver  
Canning Non-Ferrous Electro-polishing Solution  
Solution Composition  
Equipment  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Chemical Polishing of Aluminium  
Typical Operating Conditions

## 6. COPPER PLATING

Properties of Copper

Decorative Applications  
Functional Applications  
Copper Plating Solutions  
Rates of Deposition and Specification Requirements  
Cathode Efficiency of Copper Plating Solutions  
Rates of Deposition  
Deposit Specifications  
Equipment  
Cyanide Solutions  
Anodes  
Cyanide Copper Plating Processes  
Copper Strikes  
pH Control  
Cuprax High Efficiency Copper Solution  
Anodes  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Purification  
Analytical Standards  
Plating Procedure for Zinc based diecastings  
Zonax Copper Solution  
Anodes  
Solution Composition  
Operating Conditions  
Maintenance of the Solutions  
Low Cyanide Strike Solution for Cast Iron, Lead and Soldered Articles  
Analytical Standards  
Rochelle Copper Solution  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Acid Copper Plating Processes  
Cuprasol Mk 2 Bright Levelling Acid Copper Plating Solution  
Preparation of the Cuprasol Mk. 2 Base Solution  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Chloride Content  
Visual Control of the Cuprasol Solution  
Acid Copper Sulphate Solution  
Solution Compositions  
Operating Conditions  
Solution Maintenance  
Correction of Faults in Acid Copper Sulphate Solutions  
Copper Pyrophosphate Plating Solution  
Super Pyrobrite Copper Pyrophosphate Plating Solution  
Solution Composition  
Solution Maintenance  
Plating Procedure  
Neutral Copper Plating Solutions  
Solution Composition

Operating Conditions  
Plating Procedure  
Immersion Plating Without Applied Current  
On Steel  
Solution Composition  
On Brass  
Solution for Barrel Copper Plating  
Barrel Plating with Zonax Copper Solution  
Solution Compositions  
Operating Conditions  
Maintenance of Solutions  
Analytical Standards  
Barrel Plating With Cuprax Copper Solution  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Barrel Plating in Rochelle Copper Solution  
Operating Conditions  
Analytical Standards  
Solutions for Heavy Copper Deposition  
Cuprasol Mk. 2 Acid Copper Plating Process for Heavy Deposits  
Preparation of the Acid Copper Base Solution  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Copper Fluoborate Solution  
Equipment  
Operating Conditions  
Solution Maintenance  
Purification  
Analytical Standards  
Super Pyrobrite Copper Pyrophosphate Plating Solution  
Properties of the deposit  
Operating Conditions  
Purification  
Cuprax Cyanide Copper Solution  
Copper Plating Procedure  
Cyanide Copper Solutions  
Zinc Base Alloy Diecastings  
Special Techniques used in Printing Application  
Photogravure  
Building Up Copper Cylinders  
Skin Deposits  
Cast Iron and Steel Cylinders  
Aluminium Cylinders  
Copper Electrotypes  
Lithography  
Stopping-Off  
Methods for Stripping Copper Deposits  
From Steel  
Universal Stripping Salts for Steel

Alkaline Cyanide Solution  
Immersion Process  
Sulphuric Acid Etch  
From Zinc Alloy Diecastings  
7. ELECTROFORMING  
Applications of Electroforming  
Materials for Electroforming  
Nickel Solution  
The Watts Solution  
The Sulphamate Solution  
The Ni-speed Solution  
Zero-stress conditions for the Ni-speed process  
Nickel/Cobalt Alloy Solutions  
Copper Plating Solution  
Throwing power  
Sodium High-Sulphate Nickel Solution  
Operating Techniques  
Mandrels for Electroforms  
Permanent Mandrels  
Stainless steel  
Mild Steel  
Copper and Brass  
Electroformed Nickel  
Rigid Plastic  
Collapsible Plastics  
Expendable Mandrels  
Aluminium  
Zinc alloys  
Fusible alloys  
Plastics  
Wax  
Other Materials  
Post Plating Treatment  
Electroforming in Gramophone Record Production  
Printing Application  
Printing Methods  
Electroplating Techniques Special to the Printing Industry  
Electroplating Solutions used in the Printing Industry  
8. BRASS PLATING  
Decorative Brass Plating  
Zonax Brass Solution for Decorative and General Plating  
Equipment  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Colour Consistency and Control  
Analytical Standards  
Plating Procedure  
Brass Plating upon Cast Iron and Lead  
Barrel Brass Plating  
Solution Composition  
Operating Conditions  
Solution Maintenance

Analytical Standards  
Brass Plating for Rubber Adhesion  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Plating Procedure  
Correction of Faults in Zonax Brass Plating Solutions.

9. SILVER PLATING

Cyanides Systems  
High-Speed Selective Plating  
Non-cyanide System  
Iodide Solutions  
Trimetaphosphate Solution  
Thiosulfate Solutions  
Succinimide Solutions  
Organic Solvent Solutions  
Summary  
Tin, Lead, and Tin-Lead Plating  
Additives  
Tin, Lead, and Tin-Lead Plating Baths  
Tin Barrel, Still, and High-Speed Baths  
Lead Barrel and Still Baths  
60 Tin/40 Lead Solder Barrel, Still, and High-Speed Baths  
90 Tin/10 Lead Barrel, Still, and High-Speed Baths  
93 Lead/7 Tin Barrel and Still Baths  
10 Tin/88 Lead/2 Copper Ternary Alloy Barrel and Still Baths  
Fluoborate Plating  
Methane-Sulfonic-Acid-Based Plating  
Tin Plating From Stannate Baths  
Anodes in Stannate Baths  
Operation of Stannate Baths  
Reflowing Tin Deposits  
Determination of Acid Neutralization Value

10. TIN-NICKEL ALLOY PLATING

Properties and Applications  
The Plating Baths  
Chloride-Fluoride Baths  
Chloride-Fluoride Solution Preparation  
Solution Agitation  
Anodes  
Effects of Process Variables  
Effects of Solution Contaminants  
Table 4. Solution Composition and Control Limits for Pyrophosphate-Glycine Bath  
Pyrophosphate-Glycine Bath  
Troubleshooting Guidelines

11. GOLD PLATING (GILDING)

Properties of Gold  
History of Gold Plating  
Applications of Gold Plating  
Rates of Deposition and Specification Requirements  
Specification Requirements  
Undercoats

Corrosion Resistance  
Carat Value  
Equipment for Gold Plating  
Anodes  
Effluent Treatment  
Gold Deposits and Solutions  
Ultra-pure Gold Deposits  
Low-Alloy Gold Deposits  
High-Alloy Decorative Golds  
General Gold Plating Procedure  
Plated Undercoats  
Barrier Layers  
Strike solutions  
Post plating treatment  
Traditional Gold Plating Practice (Gilding)  
Gilding Articles Inside  
Immersion Gilding  
Stripping Gold Deposits  
Electrolytic Process for Stripping Flux and Oxide from Gold  
12. CADMIUM PLATING  
Properties of Cadmium  
Applications and Corrosion Resistance  
Cadmium Deposits on Non Ferrous Metals  
Passivation Processes  
Specification Requirements and Rates of Deposition  
Rates of Deposition and Plating Times  
Determination of Deposits Thickness  
Strip and re-weigh method for average thickness of cadmium deposits  
Test for Porosity of Deposit  
Cadmium Plating Equipment  
Cadmium Plating Solutions  
Cadmium Plating Salts  
Zonax Cadmium Plating Solution  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Kadax Cadmium Solution for Barrel Plating  
Solution Composition  
Operating Conditions.  
Solution Maintenance  
Analytical Standards  
Kadamax High Speed Bright Cadmium Plating Solution  
Equipment  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Cadmium Plating Procedure  
Cleaning and Preparation of Work  
Removal of Embrittlement  
Treatment after Cadmium Plating  
Kadip Bright Dip

Equipment  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Chromic Acid Dip  
Equipment  
Solution Composition  
Operating Conditions  
Stripping Cadmium Deposits  
Using Ammonium Nitrate Solution  
Using Ammoniacal Persulphate Solution  
Using Hydrochloric Acid  
13. ZINC PLATING  
Properties of Zinc  
Applications Corrosion Resistance  
Specification Requirements and Rates of Deposition  
Thickness Requirements for Zinc Deposits  
Determination of Thickness of Zinc Deposit  
Rate of Deposition  
Zinc Plating Equipment  
Cyanide solutions  
Zinc Plating Solution  
Cyanide Zinc Plating Solutions  
Base Solution Composition  
Unizin Universal Zinc Brightner  
Anodes  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Purification  
Hylite 80 Bright Zinc Solutions  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Zinc Oxide  
Zinc Cyanide  
Purification  
Analytical Standards  
Treatment after Plating  
Cyanide Zinc Plating Procedure  
Cleaning and Preparation of Work  
Treatment After Zinc Plating  
Bright Zinc Plating  
Dilute Nitric Acid Bright Dip  
Dull Zinc Plating  
Correction of Faults In Cyanide Zinc Plating Solutions  
Alkaline Non-Cyanide Zinc Solutions  
Envirozin 2 Bright Alkaline Non-Cyanide Solution  
Solution Composition: Rack  
Solution Composition: Barrel  
Solution Preparation  
Operating Conditions

Rate of Deposition  
Solution Maintenance  
Analytical Standards  
Purification  
Alkaline Non-Cyanide Plating Procedure  
Acid Zinc Plating Solutions  
Zincalux Bright Acid Zinc Solution  
Solution Composition  
Operating Conditions  
Rate of Deposition  
Solution Maintenance  
Purification  
Analytical Standards  
Treatment after Plating  
Chloride Zinc Plating Solution  
Equipment  
Solution Composition  
Operating Conditions  
Rate of Deposition  
Solution Maintenance  
Treatment of Work after Plating  
Acid Zinc Plating Procedure  
Stopping-off  
Stripping Zinc Deposits  
Immersion Process  
Correction of Faults in Acid Chloride Zinc Plating Solutions  
Electrolytic Process  
14. PASSIVATION PROCESSES FOR ZINC AND  
CADMIUM ELECTRODEPOSITS  
Drying  
Passivation Processes For Zinc and Cadmium  
Full Passivation Processes  
Zonax Passivating Salts  
Equipment  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Chromate Passivation Solution To D.E.F. 130  
Equipment  
Solution Composition  
Operating Conditions  
Process Sequence  
Analytical Standards  
Solution Maintenance  
Autopass Salts  
Equipment  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Production of Blue Chromate Coating  
Full Passivation Concentrate



Equipment  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Production of Blue Chromate Coating  
Heavy Bronze Passivation  
Solution Composition  
Operation Conditions  
Process Sequence  
Solution Maintenance  
Black Chromate Passivation For Zinc  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Olive Drab Chromate Passivation  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Black Finish  
Light, Colourless or Blue Passivation Process  
Blue Passivating Salts For Zinc  
Equipment  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Bright Passivation For Zinc  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Zinc Chromate Passivation  
Equipment  
Solution Composition  
Operating Conditions  
Process Sequence  
Solution Maintenance  
Iridex  
Colourless Passivation on Cadmium  
Equipment  
Solution Composition  
Operating Conditions  
Coloured Finishes  
Black Dye for Olive Drab Passivation  
Blue Identidye  
Equipment  
Operating Sequences  
Test Procedure For Passivated Films  
Spot Test Solution for Chromate Passivation Films  
15. THE PLATING OF PLASTICS AND OTHER

## NON-METALLIC MATERIALS

Plating-on-Plastics

Applications and Advantages

Properties of Plated Plastics

Moulding for Plating on Plastics

Physical faults and their effects

Faults caused by variations in machine parameters

Simplas Process

Equipment

Swilling or Rinsing

Cleaning

Pre-etch

Hot Alkaline Cleaner

Etching

Etch Composition for ABS Type Polymers

Operating Conditions

Solution Maintenance

Analytical Standards

Etch Composition: For PP co-polymers

â€ Alternatives:

Operating Conditions

Solution Maintenance

Analytical Standards

Neutralising

Solution Composition

Solution Maintenance

Simplas Neutraliser

Solution Composition

Operating Conditions

Activation

Solution Composition

Operating Conditions

Solution Maintenance

Acceleration

Solution Composition

Operating Conditions

Niplas Electroless Nickel

Equipment

Solution Composition

Operating Conditions

Solution Maintenance

Solution Life

Analytical Standards

Electroplating on Electroless Nickel Plated Surfaces

Plating Jigs

Barrel Plating of Plastics

Barrel Plating Technique

Silvering

Spray Silvering

Solution Composition

Operating Procedure

Sensitiser

Immersion Silvering

Operating Procedure  
Electroplating on Silvered Surfaces  
Jigging  
Special Techniques Used In Printing Applications  
Metallising with Copper Bronze Powder  
Preparation  
Metallising  
Electroplating  
Polishing with Powered Graphite  
Vacuum Evaporation and Electrical Sputtering  
16. PLATING FOR ELECTRONICS  
Printed Circuits  
Specialist Processes for Printed Circuit Production  
Print and Etch Circuits  
Applying the Resist  
Producing the Circuit Pattern  
Etching  
Finishing  
Plated Through Hole Circuits  
Drilling  
Pretreatment  
Additive Circuitry  
Semi-Additive circuits  
Fully Additive Circuits  
Gold Plating of Edge Connectors  
65 Copper Etchant For Printed Circuits  
Equipment  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analysis of 65 Copper Etchant  
Estimation of Hydrogen Peroxide in Bath  
Estimation of Copper in Bath  
Copper Recovery  
P.D. Activator for Printed Circuits  
Solution Composition  
Operating Conditions  
Cuprasol PTH Copper Plating Process  
Equipment  
Solution Composition  
Operating Conditions  
Preparation of Cuprasol PTH Base Solution  
Solution Preparation  
Analytical Standards  
PTH Tin/Lead Plating Solution  
Equipment  
Solution Composition  
Operating Conditions  
Solution Maintenance  
Analytical Standards  
Dekote PB/SN 1  
Equipment  
Solution Composition

Operating Conditions  
Operating Procedure  
Solution Maintenance  
Dekote Au  
Equipment

Solution Composition  
Operating Conditions  
Operating Procedure  
Solution Maintenance

## 17. PHOSPHATING PROCESSES

Applications

Pre-treatment Prior to Organic Coatings

Protection against Corrosion

Anti-wear Coatings

Phosphating as a Production Aid

Types of Phosphate Coating

Iron Phosphate

Zinc Phosphate

Manganese Phosphate

Lead Phosphate

Surfaces To Which Phosphate Coatings May Be Applied

Preparation of Surfaces for Phosphating

Specifications

British Standard 1389: 1973 Phosphate Treatment of Iron and Steel

DEF STAN 03-11/1 Phosphate Treatment of Iron and Steel

Treatment of High Tensile Steels

Equipment for Phosphating

Immersion Phosphating Plant

Spray Phosphating Equipment

Tanks

Solution Heating

Fume Extraction

Sludge Removal

Phosphating Processes

Key to Table

Light Weight Iron Phosphate Processes

Canphos 301

Canphos 304

Equipment

Solution Composition and Operating Conditions

Preparation of the 300 Range Phosphating Solutions

Operating Sequences

Solution Maintenance

Heavy Zinc Phosphate Processes

Equipment

Canphos 401

Canphos 402

Solution Composition and Operating Conditions

Preparation of the 400 Range of Phosphating Solutions

Solution Maintenance

Visual Control

Calcium Modified Zinc Phosphate Processes

Canphos 501

Canphos 504  
Canphos 509  
Equipment  
Solution Preparation  
Operating Sequences  
Solution Maintenance  
Addition Rates  
Light Weight Zinc Phosphate Processes  
Canphos 505  
Canphos 508  
Solution Composition and Operating Conditions  
Solution Preparation  
Solution Maintenance  
Addition Rates  
ManganEsE Phosphate Processes  
Canphos 601  
Equipment  
Solution Composition  
Operating Conditions  
Solution Preparation  
Operating Sequences  
Solution Maintenance  
Phosphating Process Sequences  
Pre-Treatment Processes  
Alkaline Cleaners  
Equipment  
Maintenance  
Defoaming  
Pickling and Derusting  
Conditioning  
Post Phosphating Treatments  
Sealing Treatment  
Chromic Rinse Solution (DEF STAN 03-11/1)  
Equipment  
Oils and Lubricants  
Black Finishes  
Sealphos 721 Black Stain  
Sealphos 708 Matt Black  
Aluminium Pre-Treatment  
Alibond 802  
Equipment  
Solution Composition  
Operating Conditions  
Operating Sequence  
Solution Maintenance  
Solution Analysis  
General Phosphating Information  
Sludge Removal  
Control of Solution Composition and Chemical Balance  
Effluent Treatment  
18. CHEMICAL FINISHING OF ALUMINIUM  
Introduction  
Etching

Alkaline Etching

Acid Etching

On-Site Etching

Bright Etching

Chemical Brightening

Electro-brightening

## 19. ELECTROPLATING ON ALUMINIUM

Background To Plating

Advantages of Electroplating Aluminium

Examples of Electroplated Aluminium

Alloys for Plating

Processing

Early Pre-treatment Methods

Preplating Procedures

1 Polishing

2 Jigging

3 Cleaning

4 De-smut

5 Pre-treatment

Electrodeposition

## 20. CHEMICAL COLOURING OF ALUMINIUM

Introduction

Conversion Coatings

Thickened Oxide Coatings

## 21. ELECTROPAINTING OF ALUMINIUM

The Process

Principles of Electropainting

Process Details

Jigging

Pre-treatment

Paint Application

4 Rinsing and Ultrafiltration

Stoving

Costs

Conclusion

Developments

The Future

## 22. POWDER COATING OF ALUMINIUM

Method of Application

Equipment

Electrostatic Generator and Gun

Powder Recovery

Stoving

Powder Coating Production

Colour

Thermoplastic Powder Coatings

Polyethylene (Polythene)

PVC

Nylon

Factors Affecting Use of Thermo-plastic Coatings

## 23. BRIGHT NICKEL ELECTRO-PLATING

Brighteners

Levellers

Stress Relievers  
Wetting Agents  
Properties of electro-deposited bright nickel  
Brightness  
Reflectivity  
Roughness and Pitting  
Porosity  
Corrosion Resistance  
Chromability  
Adhesion and Surface Preparation  
Ductility  
Internal Stress  
Hardness  
Effect of hydrogen absorption  
Properties of Bright Nickel Baths  
Stability  
Cathode and anode efficiencies  
Operating range  
Simplicity of operation  
Throwing power  
The incorporation and effect of organic addition agents  
Mechanisms of incorporation of organic compounds in electro-deposits  
Cathodic Reduction  
Interaction of organic additions  
Levelling  
Effect of additives on structure  
Grain size, orientation and brightness of electro-deposits  
Effect of additions on stress, ductility and hardness  
Stress first decreases, then rises as concentration is increased.

#### 24. ELECTROPLATING SOLUTIONS

Brass and Bronze Plating  
White Brass  
Bronze Plating  
Cadmium Electro-plating  
Alkaline Cyanide Baths  
Preparation of the Plating Bath  
Production Plating Conditions  
Acid Sulfate Baths  
Preparation of the Plating Bath  
Production Plating Conditions  
Neutral Chloride Baths  
Preparation of the Plating Bath  
Production Plating Conditions  
Acid Fluoborate Baths

#### 25. DECORATIVE CHROMIUM PLATING

Chemistry for Hexavalent Chromium  
Chemistry for Trivalent Chromium  
Operations  
Equipment  
Waste Treatment  
Corrosion Protection  
Decorative Black Chromium  
Bulk Chromium Plating

## 26. FUNCTIONAL CHROMIUM PLATING

Chemistry

Operating Conditions

Power Supply

Anodes

Fixturing and Rack Design

Stop Offs

Tapes

Lacquers

Wax

Shields and Robbers

Specialty Chromium Baths

Trivalent Chromium

Black Chromium

Porous Chromium

Environmental Concerns

Air Handling

Impurity Removal From a Plating Bath

Regulations

## 27. COPPER PLATING

Copper Cyanide Baths

General Purpose Strike

Strike-Plate Bath

High-Efficiency Bath

Barrel Plating

Bath Preparation

Maintenance and Control

Constituents

Temperature

Agitation

Contamination

Carbonate

Copper Pyrophosphate Plating Baths

Strike

Typical Pyrophosphate Bath

Printed Circuit Bath

Maintenance and Control

Constituents

Temperature

Agitation

Contaminants

Orthophosphate

Other Alkaline Baths

Copper Sulfate Baths

Standard Acid Copper Plating

High-Throw Bath

Bath Preparation

Maintenance and Control

Constituents

Temperature

Agitation

Contaminants

Copper Fluoborate Bath



Maintenance and Control

## 28. GOLD PLATING

Decorative Gold Plating (Classes A–C and, sometimes, G)

Barrel Plating (Classes A and B)

Antique Golds (Classes A and B)

Heavy Decorative Gold (Classes C-1 and C-2)

Industrial/Electronic Gold Plating

Alkaline Cyanide Baths (Group 1, Class D)

Neutral Cyanide Solutions (Group 2, Class D)

Acid Cyanide Plating Solutions (Group 3, Class E)

Directory Section

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